

# CONTENTS

| Chapter No. | Title  | Page No.       |
|-------------|--|----------------|
|             | Declaration  | ii             |
|             | Certificate  | iii            |
|             | Acknowledgement  | iv             |
|             | Contents   | v              |
|             | List of Tables   | xiv            |
|             | List of Graphs   | xx             |
| <b>1</b>    | <b>Introduction, Research Methodology and Review of Literature</b> | <b>1 – 18</b>  |
| 1.1         | Introduction   | 1              |
| 1.2         | Concept of Environment Audit                                       | 2              |
| 1.3         | Statement of the Problem   | 4              |
| 1.4         | Significance of the Study  | 4              |
| 1.5         | Hypothesis of the Study  | 5              |
| 1.6         | Objectives of the Study  | 5              |
| 1.7         | Data Base and Research Methodology                                 | 6              |
| 1.8         | Chapter Scheme   | 7              |
| 1.9         | Review of Literature   | 7              |
| 1.10        | Concluding Remarks   | 15             |
|             | References   | 16             |
| <b>2</b>    | <b>Environmental Audit in Theoretical Perspective</b>              | <b>19 – 36</b> |
| 2.1         | Introduction   | 19             |
| 2.2         | Origin of Environmental Audit                                      | 19             |

| <b>Chapter No.</b> | <b>Title</b>  | <b>Page No.</b> |
|--------------------|---|-----------------|
| 2.3                | Definitions of Environmental Audit                  | 20              |
| 2.1                | Setting up an Audit Programme                       | 21              |
| 2.4.1              | Scope and Frequency of Audit                        | 21              |
| 2.4.2              | Who should carry out the environmental Audit        | 22              |
| 2.5                | An Audit Protocol                                   | 23              |
| 2.6                | Need For Environmental Auditing                     | 23              |
| 2.7                | A Typical Audit Procedure                           | 24              |
| 2.7.1              | Pre - Audit Activities                              | 24              |
| 2.7.2              | On - Site Activities                                | 25              |
| 2.7.3              | Post Audit Activities                               | 26              |
| 2.7.4              | Procedure for Environmental Audit - A Step Approach | 26              |
| 2.8                | The Environment Auditing Cycle                      | 27              |
| 2.8.1              | Industry and Environment Relationship               | 27              |
| 2.8.2              | Basic Steps of An Environmental Auditing            | 28              |
| 2.9                | Components of Environmental Audit                   | 29              |
| 2.9.1              | Process Audit                                       | 29              |
| 2.9.2              | Material Audit                                      | 29              |
| 2.9.3              | Energy Audit  | 29              |
| 2.9.4              | Water Audit   | 30              |
| 2.9.5              | Environmental Quality Audit                         | 30              |
| 2.9.6              | Health and safety Audit                             | 31              |
| 2.10               | Standards For Environmental Auditing                | 32              |
| 2.11               | Basic elements of successful Audit                  | 33              |
| 2.12               | Advanced Environmental Auditing                     | 34              |

| <b>Chapter No.</b> | <b>Title</b>   | <b>Page No.</b> |
|--------------------|--|-----------------|
| 2.13               | Concluding Remarks   | 35              |
|                    | References   | 36              |
| <b>3</b>           | <b>A Profile of Economic Growth and Industrial Development of Sangli District</b>        | <b>37 – 52</b>  |
| 3.1                | Introduction   | 37              |
| 3.2                | A Brief History of Economic Growth and Industrial Development of Sangli District         | 37              |
| 3.3                | Phases of Economic Growth and Industrial Development of Sangli District                  | 38              |
| 3.3.1              | Pre 1975   | 38              |
| 3.3.2              | After 1975   | 39              |
| 3.4                | Types of Industries  | 39              |
| 3.5                | A Profile of Economic Growth of Sangli District  | 40              |
| 3.5.1              | Growth of Income of Sangli District  | 40              |
| 3.5.2              | Composition of Sangli District Income  | 42              |
| 3.5.3              | Composition of Industry Sector of Sangli District  | 45              |
| 3.6                | A Study of Exports of Sangli District  | 48              |
| 3.7                | Concluding Remarks   | 52              |
|                    | References   | 52              |
| <b>4</b>           | <b>Environmental Audit : An Empirical Analysis of Industries in Sangli District</b>      | <b>53 - 198</b> |
| 4.1                | Introduction   | 53              |
| 4.2                | A Profile of Sampled Industries  | 53              |
| 4.3                | Environmental Audit : An Empirical Analysis of Large Scale Industries in Sangli District | 56              |

| <b>Chapter No.</b> | <b>Title</b>   | <b>Page No.</b> |
|--------------------|--|-----------------|
| 4.3.1              | Environmental Auditing of Vishwasrao Naik Co-operative Sugar Factory             | 56              |
| 4.3.1.1            | Water Consumption  | 56              |
| 4.3.1.2            | Raw Material Consumption   | 59              |
| 4.3.1.3            | Pollution Discharge to Environment   | 61              |
| 4.3.1.4            | Waste Water Quantity   | 65              |
| 4.3.1.5            | Ambient Air Quality  | 66              |
| 4.3.1.6            | Stack Monitoring Analysis  | 70              |
| 4.3.1.7            | Noise Pollution  | 71              |
| 4.3.1.8            | Hazardous Waste  | 71              |
| 4.3.1.9            | Solid Waste  | 72              |
| 4.3.2              | Environmental Auditing of Rajarambapu Co-operative Sugar Factory Ltd., Sakharale | 74              |
| 4.3.2.1            | Water Consumption  | 74              |
| 4.3.2.2            | Raw Material Consumption   | 76              |
| 4.3.2.3            | Pollution Discharge to the Environment   | 79              |
| 4.3.2.3 b          | Ambient Air Quality  | 81              |
| 4.3.2.3 c          | Waste Water Quantity   | 84              |
| 4.3.2.3 d          | Stack Monitoring Analysis  | 85              |
| 4.3.2.5            | Noise Pollution  | 87              |
| 4.3.2.6            | Hazardous Waste  | 88              |
| 4.3.2.7            | Solid Waste  | 89              |
| 4.4                | Environmental Auditing of Medium Scale Industries                                | 91              |
| 4.4.1              | Environmental Auditing of M/s Jolly Board Industries Pvt. Ltd.                   | 92              |

| <b>Chapter No.</b> | <b>Title</b>   | <b>Page No.</b> |
|--------------------|--|-----------------|
| 4.4.1.1            | Water Consumption  | 92              |
| 4.4.1.2            | Raw Material Consumption   | 93              |
| 4.4.1.3            | Pollutants Discharge into the Environment  | 95              |
| 4.4.1.4            | Waste Water Quality  | 99              |
| 4.4.1.3 c          | Ambient Air Quality  | 100             |
| 4.4.1.3 d          | Stack Monitoring Analysis  | 103             |
| 4.4.1.4            | Noise Pollution  | 104             |
| 4.4.1.5            | Solid Waste  | 105             |
| 4.4.2              | Environmental Auditing of Sahyadri Starch Industries Pvt. Ltd.                           | 107             |
| 4.4.2.1            | Water Consumption  | 108             |
| 4.4.3              | Water Consumption of Sahyadri Starch Industries Pvt. Ltd.                                | 108             |
| 4.4.2.2            | Raw Material Consumption   | 109             |
| 4.4.2.3            | Pollutants Discharge to Environment  | 112             |
| 4.4.2.3 d          | Stack Monitoring Analysis  | 117             |
| 4.4.2.4            | Noise Pollution  | 120             |
| 4.4.2.5            | Solid Waste  | 122             |
| 4.5                | Environmental Audit : An Empirical Analysis of Small Scale Industries in Sangli District | 122             |
| 4.5.1              | Environmental Auditing of C. I. Casting and Foundries                                    | 123             |
| 4.5.1.1            | Environmental Auditing of Jason's Foundries Pvt. Ltd.                                    | 123             |
| 4.5.1.1.1          | Water Consumption  | 123             |
| 4.5.1.1.2          | Raw Material Consumption   | 125             |
| 4.5.1.1.3          | Pollutants Discharged to the Environment   | 126             |

| <b>Chapter No.</b> | <b>Title</b>  | <b>Page No.</b> |
|--------------------|---|-----------------|
| 4.5.1.1.4          | Hazardous Waste   | 129             |
| 4.5.1.2            | Environmental Auditing of Jagdeesh Iron & Steel Pvt. Ltd.     | 130             |
| 4.5.1.2.1          | Water Consumption   | 130             |
| 4.5.1.2.2          | Raw Material Consumption                                      | 132             |
| 4.5.1.2.3          | Pollutants Discharged to Environment                          | 133             |
| 4.5.1.2.3          | Hazardous Waste   | 135             |
| 4.5.1.2.5          | Solid Waste   | 136             |
| 4.5.1.3            | Environmental Auditing of Veerasha Casting Pvt. Ltd.          | 136             |
| 4.5.1.3.1          | Water Consumption   | 136             |
| 4.5.1.3.2          | Raw Material Consumption                                      | 138             |
| 4.5.1.3.3          | Pollution Discharge to Environment                            | 138             |
| 4.5.1.3.4          | Hazardous Waste   | 140             |
| 4.5.1.3.5          | Solid Waste   | 141             |
| 4.4.1.4            | Environmental Auditing of M/s Barvepeco Cast Alloys Pvt. Ltd. | 141             |
| 4.5.1.4.1          | Water Consumption   | 141             |
| 4.5.1.4.2          | Raw Material Consumption                                      | 142             |
| 4.4.1.4.3          | Pollution Discharge to Environment                            | 143             |
| 4.5.1.4.4          | Solid Waste   | 144             |
| 4.5.1.5            | Environmental Auditing of Vikrant Metal Industries Pvt. Ltd.  | 145             |
| 4.5.1.5.1          | Water Consumption   | 145             |
| 4.5.1.5.2          | Raw Material Consumption                                      | 145             |
| 4.5.1.5.3          | Pollution Discharge to Environment                            | 147             |

| <b>Chapter No.</b> | <b>Title</b>  | <b>Page No.</b> |
|--------------------|---|-----------------|
| 4.5.1.5.4          | Hazardous Waste   | 148             |
| 4.5.1.5.5          | Solid Waste   | 149             |
| 4.5.1.6            | Environmental Auditing of Shree Kedar Metal Foundries                         | 150             |
| 4.5.1.6.1          | Water Consumption   | 150             |
| 4.5.1.6.2          | Raw Material Consumption  | 151             |
| 4.5.1.6.3          | Pollution Discharge to Environment  | 153             |
| 4.5.1.5.4          | Hazardous Waste   | 155             |
| 4.5.1.6.5          | Solid Waste   | 156             |
| 4.5.2              | Environmental Auditing of Dairy Industries                                    | 156             |
| 4.5.2.1            | Environmental Auditing of the Bombay Nagroai Milks Co- operative Society Ltd. | 156             |
| 4.5.2.1.1          | Water consumption of Bombay Nagroai Milk Co-operative Societies               | 157             |
| 4.5.2.1.2 a        | Raw material consumption  | 158             |
| 4.5.2.1.3          | Pollution Discharge to Environment  | 161             |
| 4.5.2.1.3 a        | Ambient Air Quality   | 161             |
| 4.5.2.1.3 b        | Waste water Quantity  | 162             |
| 4.5.2.1.3          | Solid Waste   | 163             |
| 4.5.2.2            | Environmental Auditing of Ghansham Dairy                                      | 164             |
| 4.5.2.2.1          | Water Consumption   | 164             |
| 4.5.2.2.2 a        | Raw material consumption  | 166             |
| 4.5.2.2.2 b        | Fuel and Energy Consumption   | 166             |
| 4.5.2.2.3          | Pollution Discharge to Environment  | 167             |
| 4.5.2.3            | Environmental Auditing of Hamma Dairy   | 168             |
| 4.5.2.3.1          | Water Consumption   | 168             |

| <b>Chapter No.</b> | <b>Title</b>  | <b>Page No.</b> |
|--------------------|---|-----------------|
| 4.5.2.3 a          | Raw material consumption  | 170             |
| 4.5.2.3.2 a        | Fuel and Energy Consumption   | 170             |
| 4.5.2.3.3          | Pollution Discharge to Environment                                    | 171             |
| 4.5.2.4            | Environmental Auditing of Ram Vishwas Milk Products Pvt. Ltd.         | 172             |
| 4.5.2.4.1          | Water Consumption   | 172             |
| 4.5.2.4.2 a        | Raw Material Consumption  | 172             |
| 4.5.2.4.2 b        | Fuel and Energy Consumption   | 174             |
| 4.5.2.3            | Pollution Discharge to Environment                                    | 175             |
| 4.5.2.5            | Environmental Auditing of Chemical and Pharmaceutical Industries      | 177             |
| 4.5.3.1            | Environmental Auditing of M/s Shree Petro Chem                        | 177             |
| 4.5.2.1.1          | Water Consumption   | 177             |
| 4.5.3.1.2          | Raw Material Consumption  | 179             |
| 4.5.3.1.3          | Pollution Discharge to Environment                                    | 180             |
| 4.5.3.1.4          | Hazardous Waste   | 182             |
| 4.5.3.2            | Environmental Auditing of Subhadra Petro Chemicals                    | 182             |
| 4.5.3.2.2          | Raw Material Consumption  | 184             |
| 4.5.3.2.3          | Pollution Discharge to Environment                                    | 187             |
| 4.5.3.2.4          | Hazardous Waste   | 188             |
| 4.5.3.3            | Environmental Auditing of Symbiosis Co-operative Pharmaceuticals Ltd. | 189             |
| 4.5.3.3.1          | Water Consumption   | 189             |
| 4.5.3.3.2          | Raw Material Consumption  | 190             |
| 4.5.3.2.3          | Pollution Discharge to Environment                                    | 192             |



| <b>Chapter No.</b> | <b>Title</b>                       | <b>Page No.</b>  |
|--------------------|------------------------------------|------------------|
| 4.6                | Concluding Remarks                 | 197              |
|                    | References                         | 198              |
| <b>5</b>           | <b>Conclusions and Suggestions</b> | <b>199 – 206</b> |
| 5.1                | Introduction                       | 199              |
| 5.2                | Major Conclusions                  | 199              |
| 5.3                | Important Suggestions              | 204              |
| 5.4                | Testing of Hypothesis              | 205              |
| 5.5.1              | Concluding Remarks                 | 206              |
|                    | <b>Bibliography</b>                | <b>207 – 212</b> |