

Chapter IV

Photometric Determination
of Ruthenium(III) with 5-Methyl
Salicylaldehyde Thiosemicar-
bazone

CHAPTER IVPHOTOMETRIC DETERMINATION OF Ru(III) WITH 5-METHYL SALICYLALDEHYDE
THIOSEMICARBAZONE

Critical reviews on methods for the separation and determination of noble metals are published by Beanish (1,2,3). The literature reveals that although the numerous reagents are reported for determination and separation of Ru(III), very few methods can be recommended for routine analysis. Some of the promising reagents investigated include oximes (4,6,10,16,21,22,25,30,31,32,42,43,) substituted ureas (8,15,24,56), thiosemicarbazones(11), dyes (7,12 23,29,35), substituted azines (17,18,20,26,28,34,36,37,39,41,45, 47,48,50), azides (14,57) and thiazoles (27). These reagents suffer from either low sensitivity or interference of platinum metals and base metals, prolong heating time for the development of the colour, or low stability of the complex.

However ,the present method described here is free from the drawbacks mentioned above. The method is simple,selective and reproducible. 5-Methyl SAT reagent in alcohol reacts with Ru(III) at 6M HCl when the reaction mixture was heated on a boiling water bath for 20 min to form green complex which is measured at 590 nm against simultaneously prepared reagent blank.

A summary of the methods reported for determination of Ru(III) is given in Table No.1 describing reagents, conditions,characteristics of the complex,interferences of diverse ions alongwith special remarks.

A Summary of the Reagents Reported for Ru(III)

Sr.No.	Reagent	Medium	Conditions	λ_{max} ; molar extinction coeff; Beer's range and sensitivity	Interferences	Remarks	Ref No.
1.	2.	3.	4.	$\lambda_{max}=545 \text{ nm, up to } 12 \text{ ppm}$	Pt, Os, Ir, Pd, and Fe interfere	Heating 6-8 min, used for detg. Ru in films and waste waters from the catalyst manufg.	4
2	2-Thiobarbituric acid	Ethanolic	30% MR	$\lambda_{max}=338 \text{ nm; } \epsilon=11,000$ upto 28 ppm, detection limit = 0.17 ppm	Distill off Ru as RuO ₄	Heating 35 min at 75°	5
3	3-Hydroxy-2-methyl-1,4-naphthaquinone monoxide	Ethanolic	pH = 6.5	$\lambda_{max} = 490 \text{ nm; } \epsilon = 1.4 \times 10^4$ 1 to 8.71 ppm, S = 7.2 ng Cm ⁻²	Ru III and citrate interfere	Heating 45 min at 100°	6
4	5-Chloro-2-hydroxy-3-(4-oxo-2-thioxothiazolidin-5-ylazo)benzene sulphonic acid; I	Aqueous	3.3 M HCl, 8.5M acetic acid	$\lambda_{max}=520 \text{ nm, } \epsilon=15,000$ 0.4 to 10 ppm	-	Heating 30 min at 70° suitable for Ru - detn from soln containing Cl ⁻ , SO ₄ ²⁻ and PO ₄ ³⁻	7
5	N-phenyl-N'-acetylthiourea	Ethanolic	6M-HCl, 3-4 ml of 0.01M R	$\lambda_{max}=650 \text{ nm, } \epsilon=4700,$ 2 to 18 ppm	-	Warming 10 min stability 48 hrs.	8

1	2	3	4	5	6	7	8
6 Hexamethyl phosphoramide	MIBK	3M-HCl, 2M-NH ₄ SCN		$\lambda_{\text{max}}=570 \text{ nm}$, up to 4 ppm	Au and thio-rea interfere	Heating 6 min	9
7 Benzyl- α -monoxime	CHCl ₃	pH=9 5mM R, 0.5M Na ₂ CO ₃		$\lambda_{\text{max}}=480$ upto 0.5 to 7.6 ppm	Sequential separa-tion from Rh and Ir	Waiting 1 hr; C.V.= 0.6% for 50 μg of Ru	10
8 Phenanthraqu-inone mono thiosemicarbazone	CHCl ₃	4 ml of 0.05% R in DMF +2M acetic acid		$\lambda_{\text{max}}=660 \text{ nm}$, $\epsilon=4740$ upto 1-15 ppm S=0.02 μg Cu-2	Cd interferes most seriously	Heating 10 min C.V.=1.2% for 50 μg	11
9 N-(4-Aminobenz- amido)-N'-(Benzesulphonyl benzamidine	Butanol	pH=0.5 to 1.5, 6-fold molar excess of R		$\lambda_{\text{max}}=460 \text{ nm}$, =5370 0.1 to 5 ppm	-	1:1 complex, C.V.= 2.1%	12
10 1,10-Phenanth-roline and thiocynate	CHCl ₃ or Isoamylalcohol or MIBK	76m MR, 0.25 to 2M HCl, 0.6% of followed by NH ₄ SCN		$\lambda_{\text{max}}=490 \text{ nm}$, $\epsilon=8000$ Pd interferes	Pd interferes	Heating 15 min at 1000°, 1:2:2 chloroform extraction required 1 hr.	13
11 1,5-Dibenzylidene-3-thiocarbohydrazide	CHCl ₃	1) Brown complex-pH =5.2 to 6.5 acetate buffer		1) $\lambda_{\text{max}}=370 \text{ nm}$, $\epsilon=33,200$ 0.7 to 2.2 ppm	-	1)C.V.=0.86% for 33.1 μg	14
	Ethanolic	2) Ethanolic Pink complex - 1 to 2.5 M HCl		2) $\lambda_{\text{max}}=530 \text{ nm}$, $\epsilon=13,300$ -	-	2)C.V.=0.57% for 67.5 μg	
12 1-Benzyl-3-tolyl-2-selenourea	Aqueous	2 ml of 0.01H R, 1 to 3M HCl		$\lambda_{\text{max}}=460 \text{ nm}$, 0.65 to 9.81 ppm	EDTA or tartara-rate used for masking base metals	-	15

1	2	3	4	5	6	7	8
13	Thiophen-2-carboxaldoxime	40% acetone medium	pH=10.4 to 10.7	$\lambda_{max}=360\text{nm}, 0.5 \text{to } 10; 0\text{ppm}, S=0.015 \mu\text{g cm}^{-2}$	Many metals interfere	-	16
14	2,4,5-Triamino pyridin 6-ol	Aqueous	pH=4 to 5, 0.1M-KOH and 60fold amount of R	$\lambda_{max}=570 \text{nm}, 0.8 \text{to } 3 \text{ppm}, S=3.6 \text{ng cm}^{-2}$	$\text{NO}_2^-, \text{S}_2\text{O}_3^{2-}, \text{Fe}^{2+}$ and Cu interfere	Heating 20 min	17
15	Phenothiazine	Aqueous	pH=3, acetate+HCl buffer, 15 fold molar R in acetone	$\lambda_{max}=500 \text{nm} \epsilon=3620, 0.16 \text{to } 3.4 \text{ppm}, S=27 \text{ng cm}^{-2}$	-	1:1 complex	18
16	Thiocynate	NIBK	1M-HCl; 0.3M-SCN up to 20 ppm	$\lambda_{max}=570\text{nm}, \epsilon =5500, \text{upto } 20 \text{ ppm}$	Separated from Os(VIII)	-	19
17	3-(4-Dimethylaminophenyl)-3-hydroxy-1-phenyltriazenepropanetrione 2-oxime	Aqueous	pH=7.7 to 7.8, 40 fold excess R	$\lambda_{max}=490\text{nm} \epsilon =2.5 \times 10^4 \text{ to } 400 \mu\text{m}$	Rh, Pd, Fe, Cu Ni, Co, Ti and V interfere	1:1 complex std. deviation = 0.52%	20
18	1,3-Diphenyl-CHCl ₃	0.05% iR	pH=4.5, 5ml of	$\lambda_{max}=530\text{nm}, 1-12 \text{ppm}$	-	Heating 10 min stability 48hrs std. deviation 0.0015	21
19	2-Ethyl-1,4-napthaquinone monoxime	Butanol	pH=7.2 to 8.4, 1.4 ml of 0.01M & R	$\lambda_{max}=470\text{nm} \epsilon =27,600 \text{ to } 34 \text{ ppm}$	-	Heating 90 min, stability 748 hrs. Reagent blank needed	22
20	Chrome Azurols + Hexadecylpyridinium bromide	CHCl ₃	pH=3 ± 0.2, 25 fold excess & R	$\lambda_{max}=615 - 625$	-	Tertiary complex reproducibility is inadequate for quantitative analysis	23
21	Monothiourea-3-nitrophthalic acid	Ethanolic (40%)	7M-HCl, 9% R	$\lambda_{max}=598\text{nm} =3,900 \text{ to } 2.25 \text{ ppm}$	-	Heating 15min at 85°	24

1	2	3	4	5	6	7	8
22	Furil- α -mono-xime	Aqueous	pH=6 to 7 acetate buffer, 25 fold molar R	λ_{max} =555 nm, ϵ =16,000	-	1:2 complex, Hea- 25 ting 10 min at 100°, C.V.=7.8% for 0.9% of Ru	
23	Mepazine (pecazine) hydrochloride	-	2ml of 0.2% aqueous R 1) 1M H ₂ SO ₄ or 2) 2M HCl	λ_{max} =515nm ϵ =4480 and 6700 for H ₂ SO ₄ and HCl medium, upto 12.8ppm interference Reagent blank needed	Pd ^{II} , Os VIII Ag and. Au III 25min for H ₂ SO ₄ and HCl respectively Reagent blank	Waiting 10 and 25min for H ₂ SO ₄ and HCl respectively Reagent blank	26
24	2-Mercaptobenzo-thiazole	Butanol	H ₂ O +DMF, pH=3 to 5	λ_{max} =460nm, ϵ =2000	-	2:2 complex	27
25	2,4,6-Tri-(2-pyridyl)-1,3,5-triazine	Nitrobenzene	0.5 M HClO ₄	λ_{max} =543 nm 4.40 μ g	-	Heating 35min at 100° 1:2 complex application.	28
26	N(α -benzene sulphonylhydrazo) benzylidene)benenesulphonamide	-	pH=11-12, 10mM R in alkali	λ_{max} =650 nm, 2-32 ppm	-	Waiting 15 min	29
27	Fentyl,4,6-dihydroxy-5-nitro-sonicotinate	pH=4.5		λ_{max} =535nm, ϵ =42,000	Interference of Co,Fe and Pd removed by extraction into MIBK -	Heating 1 hr at 85°	30
28	2-Hydroxyiminoacetylacetophenone	3-Methyl-butanol	pH -4.5 to 9	λ_{max} =535nm, 0.5 to 7ppm	-	Heating 5min at 98° C.V.=8.8% for 2.7 μ g in presence of 25 fold of Pd, Pt,Ru and Ir. Std.deviation= 0.006 stability 36 hr s.	
29	Hydroxyminoacetyl acetone-	-	-	λ_{max} =538nm, S=22ng Cm ⁻² 1-12 ppm, S=22ng Cm ⁻²	-		98

30	Thio-antipy- rine	Ethanoic Aqueous	pH=3 (acetate buffer+2.5% R (15 ml)	$\lambda_{\text{max}}=700 \text{ nm}$ 0 to 20 ppm	$\lambda_{\text{max}}=515 \text{ nm}$ 0.2 to 12 ppm $S=15.8 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=16 \text{ ng cm}^{-2} \text{ in } 3\text{HCl}$ & 24 in 1.5M H ₂ SO ₄	$\lambda_{\text{max}}=500 \text{ nm}$, $\epsilon=4285$, 2 to 8 ppm, $S=23.3 \text{ ng}$ Cm^{-2}	$\lambda_{\text{max}}=400 \text{ nm}$ 4 to 40 ppm	$\lambda_{\text{max}}=700 \text{ nm}$ 0 to 20 ppm	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$					
31	Promazine hydrochloride	-	1.5M H ₂ SO ₄ , 4.5 ml of 0.2% R	$\lambda_{\text{max}}=515 \text{ nm}$ 0.2 to 12 ppm $S=15.8 \text{ ng cm}^{-2}$	-	-	-	-	-	-	-	-	-	-	-		
32	1,(2-pyridyl- azo)phenanth- ren -O ₄	CHCl ₃	pH=4.7 to 6.1 Methanolic R	$\lambda_{\text{max}}=615, 0.8$ to Cm^{-2}	Many metal interference	-	-	-	-	-	-	-	-	-	-		
33	Promethazine hydrochloride	H ₂ SO ₄ or HCl	-	$\lambda_{\text{max}}=515, 0.4$ to 44 ppm or 6.5 to 11.6 ppm for HCl	Tolerance levels are higher in H ₂ SO ₄ medium	-	-	-	-	-	-	-	-	-	-		
34	Trifluoperazine dihydrochloride	H ₂ SO ₄ or HCl	-	H ₂ SO ₄ respectively S=16 ng cm ⁻² in 3HCl & 24 in 1.5M H ₂ SO ₄	thiourea S ²⁻ Pd ^{II} , Au ^{III} , S ²⁻ Ag ^V & Ce ^{IV} interfere at all conc.	-	-	-	-	-	-	-	-	-	-		
35	Periodate	Aqueous	2M-KOH, KIO ₄ (1 to 2g) 30 to 40 fold molar excess of R.	$\lambda_{\text{max}}=400 \text{ nm}$ 4 to 40 ppm	In, Rh, Os, Pd and Pt interfere C.V.=1.9%, Heating 50 min at 80°. Analysis of catalyst.	$\lambda_{\text{max}}=700 \text{ nm}$ 0 to 20 ppm	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$	$\lambda_{\text{max}}=515 \text{ nm}$ - $S=4.9 \text{ ng cm}^{-2}$		

1	2	3	4	5	6	7	8
36 Chloropromazine hydrochloride	Aqueous	2N-HCl or H ₂ SO ₄ 15-fold R	$\lambda_{max}=530nm, 0.4$ to 12 ppm in H ₂ SO ₄ and 0.2 to 4.8 ppm in HCl	I ⁻ , Fe ^{III} , Pd ^{III} , Ag, Os ^{VII} and Au ^{III} interfere	Waiting 20 min stability 55 min std. deviation =0.002	39	
37 Acetothioacetanilide	CHCl ₃	1.2 to 4.5N H ₂ SO ₄ 0.05 M Ethanolic R	$\lambda_{max}=420 nm, 0.9$ to 3.1 ppm	Many metals interfere	Heating 30 min at 500°, Reagent blank needed	40	
38 Diethazine hydrochloride	Aqueous	H ₂ SO ₄ , 5 mL of aqueous R (0.2%)	$\lambda_{max}=515 nm, 2$ to 9 ppm	S ₂ O ₃ ²⁻ , OS ^{VII} , Pd ^{III} , Au ^{III} , Fe ^{IV} , Fe ^{III} or V	1:1 complex, C.V. =0.45% at 4 ppm.	41	
39 Pyridine-2-aldoxime	Aqueous	pH=4.5, 0.05% of aqueous R	$\lambda_{max}=420 nm$ to 430 nm	-	Boiling 5 min	42	
40 Ethylisonicotinoylrosoacetate	Benzyl alcohol	pH=4 to 6, 10M-LiCl (5mL) 2 mL aqueous R (5%)	$\lambda_{max}=470 nm, 0.1$ to 8 ppm	Fe ^{III} , Fe ^{II} and Cr ^{III} need masking with tar trate. Measurement at 540 nm reduces interference of Pt ^{IV} , Rh ^{III} and Ir ^{IV}	Boiling 15 min std. deviation =0.1 μg at 0.5 ppm	43	
41 6-Amino-2-mercapto-5-nitroso-pyrimidin-4-ol	Aqueous	pH=2.8 to 4.8, 5 mM R	$\lambda_{max}=530nm, =15$ 300 up to 2.7 ppm S=6ng cm ⁻²	Pd ^{II} , Hg ^{II} and No ⁻² interfere	-	44	
42 Ferrozine	-	pH=2.5 (acetate buffer) 7 mL R (0.02 M)	$\lambda_{max}=480nm$ upto 2.8 ppm	Many metal interfere	Heating 3hrs	45	

120

	1	2	3	4	5	6	7	8
43	-2,2':6',2"- Terpyridyl	-	-	I-Ru(III)- $\lambda_{max}=690\text{nm}$ $\epsilon=8300, S=12\text{ng cm}^{-2}$ II=Ru(II) $\lambda_{max}=475\text{nm}$ $\epsilon=14,500, S=6.9\text{ng cm}^{-2}$	-	-	Std.deviation 46 =0.001 and 0.002	
44	Prochloroper- azine maleate	Aqueous	1.5M H ₂ SO ₄ , 5 ml HCl soln of R 0.2 %	$\lambda_{max}=530\text{nm}, \epsilon=6733$ upto 10 ppm	Many metals interfere	Waiting 1 hr. Reagent blank needed		
45	Thioridazine hydrochloride	Aqueous	0.75M H ₂ SO ₄ Aqueous R(0.2%)	$\lambda_{max}=640\text{nm}, \epsilon=4580,$ upto 8 ppm, S=22ng cm ⁻²	Pt-group metals Au ^{III} , V ^V , Ce ^{IV} S ²⁻ and I ⁻	Waiting 10 min stability 30 min		
46	B-Dithionaph- thiolic acid	CHCl ₃	pH=5.6(acetate buffer) 1mM ethanolic R(10 ml)	$\lambda_{max}=490\text{nm}, \epsilon=23,600$ 0.05 to 2.4 ppm	Os, Pt, Au, Ni, Co and Cu interfere seriously	1:3 complex 49 Heating 30 min Reagent blank needed		
47	5-6-Diphenyl- 3-(2-pyridyl- -1,2,4-triazine	Aqueous	pH=5(acetate buffer) 2 ml ethanolic R (0.1%)	$\lambda_{max}=485\text{nm}, \epsilon=21,000$ 5 to 35 ppm	Numerous ions interfere	Heating 30 min at 85°, 1:2 complex		
48	Glycine	Aqueous	pH=3, 0.1N in glycine	For Ru-III $\lambda_{max}=600$ to 620nm, S=60, 1mM-10mM For Ru(IV) $\lambda_{max}=295\text{nm}$ S=3300, 0.07 to 9.9mM	Fe, Rh, Pt, Ir, and Pd, interfere	1:3 complex 51 Heating 1 hr, C.V.=<2.3 %, Stability=2hrs.		
49	Arsenazo-I	Aqueous	pH=6, (Hexamine mM aqueous R(2ml))	$\lambda_{max}=580\text{nm}$, up to 7 ppm	Many metal ions interfere	Reagent blank 52 needed		

	1	2	3	4	5	6	7	8
50	4,5-Diamino 6-hydroxypyrimi- dium sulphate	Aqueous	pH=3.2 (acetate buffer) 6ml R (0.3 %)		$\lambda_{\text{max}}=530 \text{ nm}$, $\epsilon=6500$, up to 20 ppm	Other Pt-group metals and transition metals interfere stability=up to 8 days	Heating 75 min std.deviation 1% Reagent blank needed	53
51	3-Nitroso-4- hydroxy-5:6-benzo- coumarin	Butanol	pH=5.5 to 8, 2M-NaClO ₄ (1ml), 2mM R in acetone (5ml)		$\lambda_{\text{max}}=520$, 11 to 63 ppm	Co must be absent	Heating 40 min	54
52	2-Amino-3- hydroxy- pyridine	H ₂ O + methanol	pH=5.5 (acetate buffer) 5 ml metha- nolic R (0.02M)		$\lambda_{\text{max}}=520 \text{ nm}$, 0.5 to 12 ppm, $S=0.22 \mu\text{g}/\text{cm}^2$	-	Warming 45 min 1:1 complex stability=3 hrs.	55
53	Phenyl or diphenyl thiourea	CHCl ₃	4.0M-HCl, 15 ml Ethanolic R (0.025M)		$\lambda_{\text{max}}=670 \text{ nm}$, 0.28 to 24 ppm	Os interfere	Heating 20 min at 90°	56
54	O-Hydroxythi- obenzhydrazide	Aqueous	6.8M HCl, Ethano- lic 0.01M R		$\lambda_{\text{max}}=540 \text{ nm}$, 0.44-8.8 ppm	-	Heating 25-30 min	57

ExperimentalStandard Ruthenium (III) Solution :

Standard ruthenium (III) solution was prepared by dissolving 1 g ruthenium (III) chloride hydrate (M/s Johnson Matthey, London), in dilute AR hydrochloric acid (1M) and diluting to 1000 ml with distilled water and then standardised (3). Working solutions of lower concentration were made from it by diluting the stock solution with distilled water as required.

Reagent Solution :

A 0.5 gm of the reagent 5-methyl SAT was dissolved in 100 ml of hot ethyl alcohol to obtain 0.024 M reagent solution.

Standard solutions of diverse ions were prepared by dissolving AR grade reagents in distilled water or dilute hydrochloric acid. All the organic solvents were used after double distillation. The mineral acids, used to adjust the acidity of the medium were of AR grade.

Apparatus :

All absorbances measurements were carried out with a specol (Carlzeiss Jena made in Germany DLR) equipped with 1 cm glass or quartz cells.

Recommended Procedure :

To an aliquot of the solution containing 400 μ g of ruthenium, enough hydrochloric acid was added so as to make it 6M in a final volume of 25ml followed by the addition of 6 ml ethanolic reagent solution. This solution was heated for 20 min on boiling water

bath, cooled and then quantitatively transferred to 25 ml volumetric flask. It was made up to volume with double distilled water. The optical density of ruthenium(III) complex was measured against reagent blank prepared in the same manner excluding ruthenium at 590 nm.

Results and Discussion :

Spectral Properties :

Fig.1 shows the absorption spectrum of ruthenium (III)-5 methyl SAT complex containing 1.58×10^{-4} M RUTHENIUM and 5.74×10^{-3} M of reagent using the reagent blank. Absorption measurements were made in spectral range 450 to 700 nm. From Fig.1 it is observed that the complex has absorption maximum at 590 nm, at which the molar extinction coefficient is 2398.0 L mole⁻¹ cm⁻¹.

Effect of Acidity :

A series of solutions containing 1.58×10^{-4} M ruthenium and 5.74×10^{-3} M reagent solution but varying in acidity from 4M to 9M were prepared and the absorbance measurements were recorded at 590 nm.

It was observed from fig.2 that the absorbance of the complex at 590 nm was found maximum and constant at 6M HCl. At less than 4M acidity the reaction mixtures becomes turbid and hence the measurements could not be made. However, there is a small decrease in absorbance at higher acid concentration.

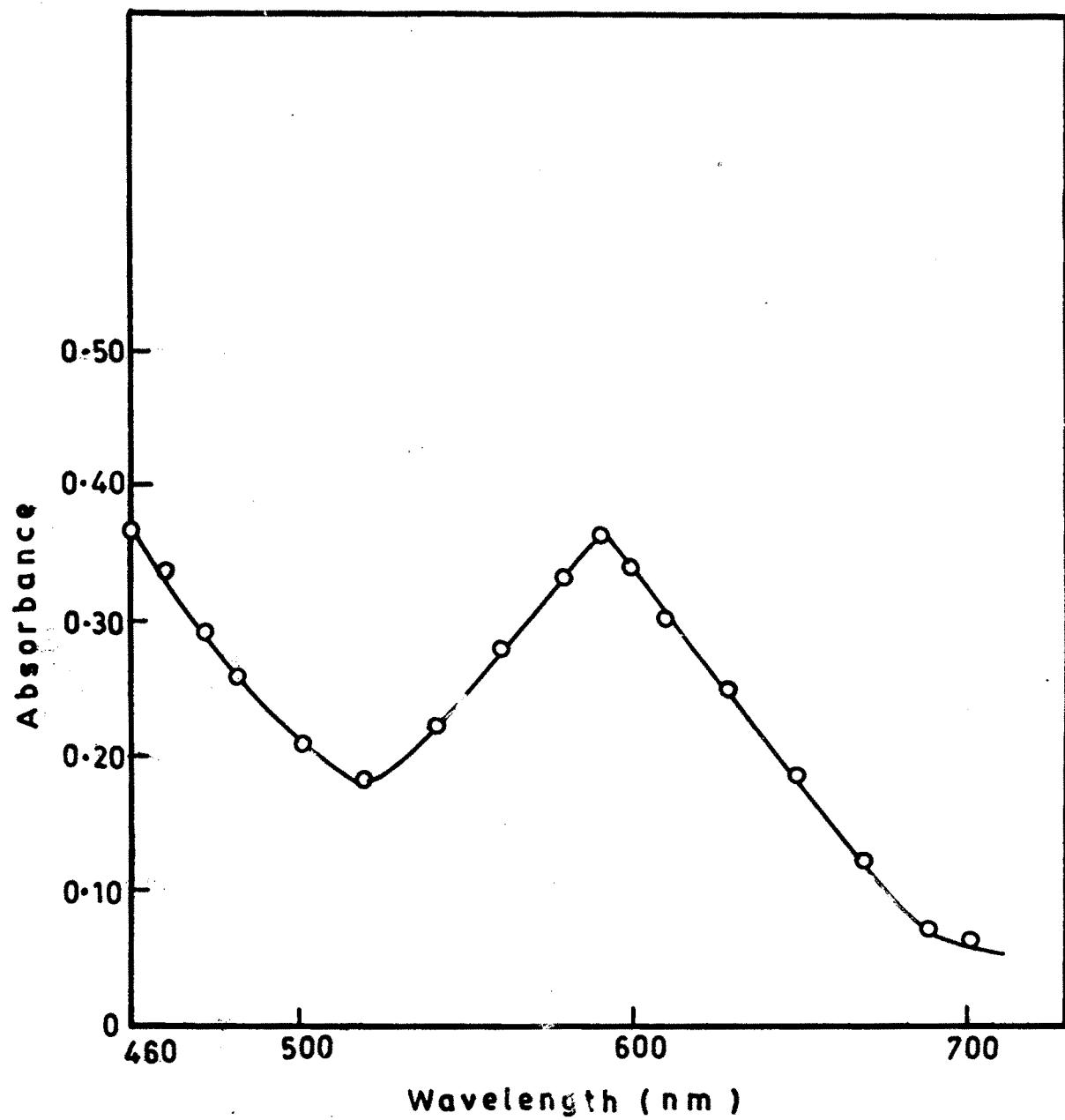


Fig. 1 — ABSORBANCE CURVES OF
Ru(III)-5-METHYL SAT COMPLEX.
Ru(III) : 16 ppm

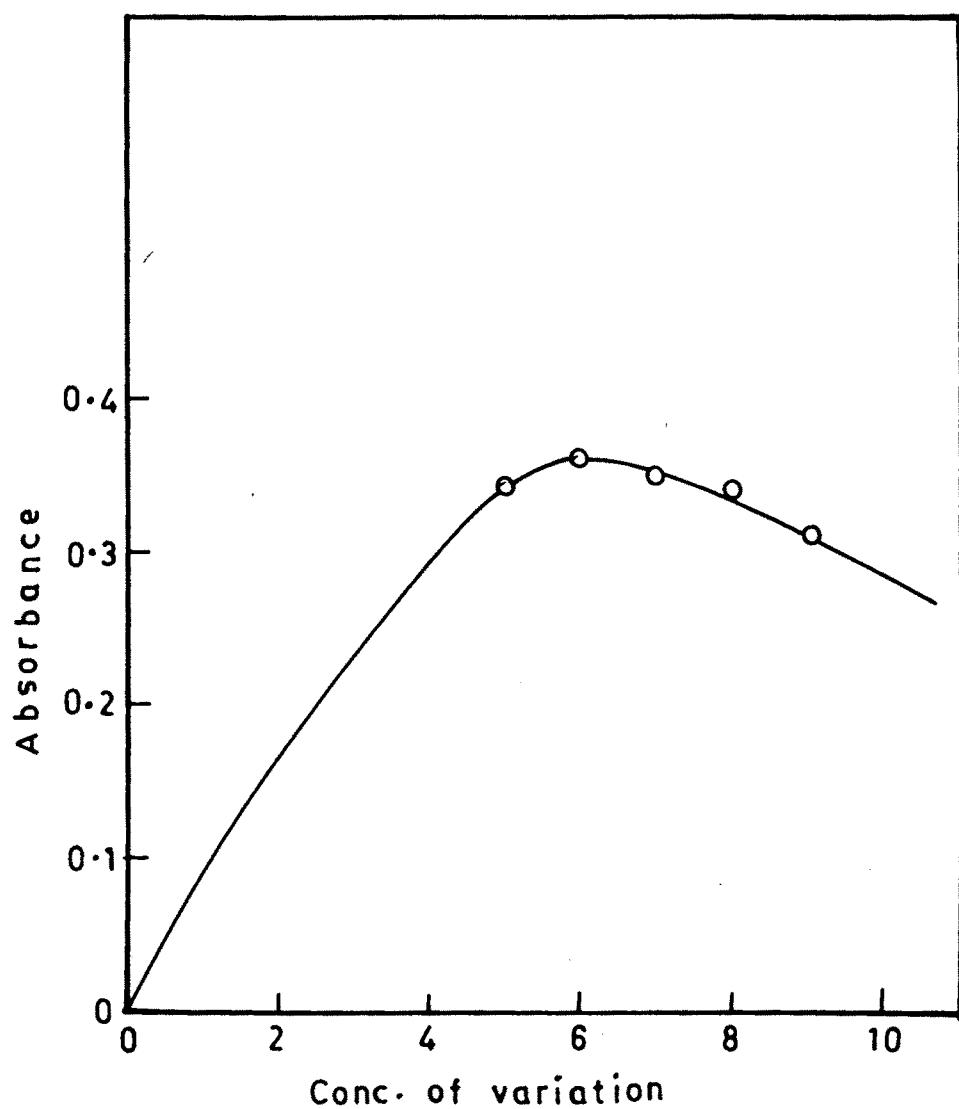


Fig. 2 — EFFECT OF ACIDITY .

Ru (III) : 16 PPm

Effect of Reagent Concentration:

Solutions containing 1.58×10^{-4} M ruthenium (III) but different amounts of reagent varying from 1-10 ml of 0.024 M alcoholic reagent were prepared. Acidity of the solution was adjusted to 6M with hydrochloric acid and heated for 20 min on water bath. After cooling, the solution was made upto 25 ml, with double distilled water. Absorbance measurements were recorded at 600 nm against simultaneously prepared reagent blank. From Fig.3 it is seen that 16 ppm of ruthenium required a 30 mg of reagent dissolved in 6 ml of alcohol for maximum colour development. At this reagent concentration, the reagent to metal ratio in terms of moles is approximately 40:1. At high reagent concentration the turbidity was formed and the absorbance could not be measured.

Effect of time of heating and Stability of the Complex:

The development of the colour of Ru(III)-5-methyl SAT complex containing 16 ppm of Ru and 6 ml of 0.024 M alcoholic reagent at 6 M HCl was carried out by heating on water bath over a period from 1-60 min. The complex was measured at 590 nm against the simultaneously prepared reagent blank. Results plotted in Fig.4 indicate that, the heating of the aqueous phase for 20 min was enough for complete complexation. But there is no effect of heating on the absorbance of the complex upto 60 min. Heating the aqueous phase for 20 min was recommended for studies.

The absorption measurements were recorded at different time intervals, at 590 nm. It was observed that the absorbance of the complex remained constant over a period 6 hours. Hence the time of absorbance measured is not critical.

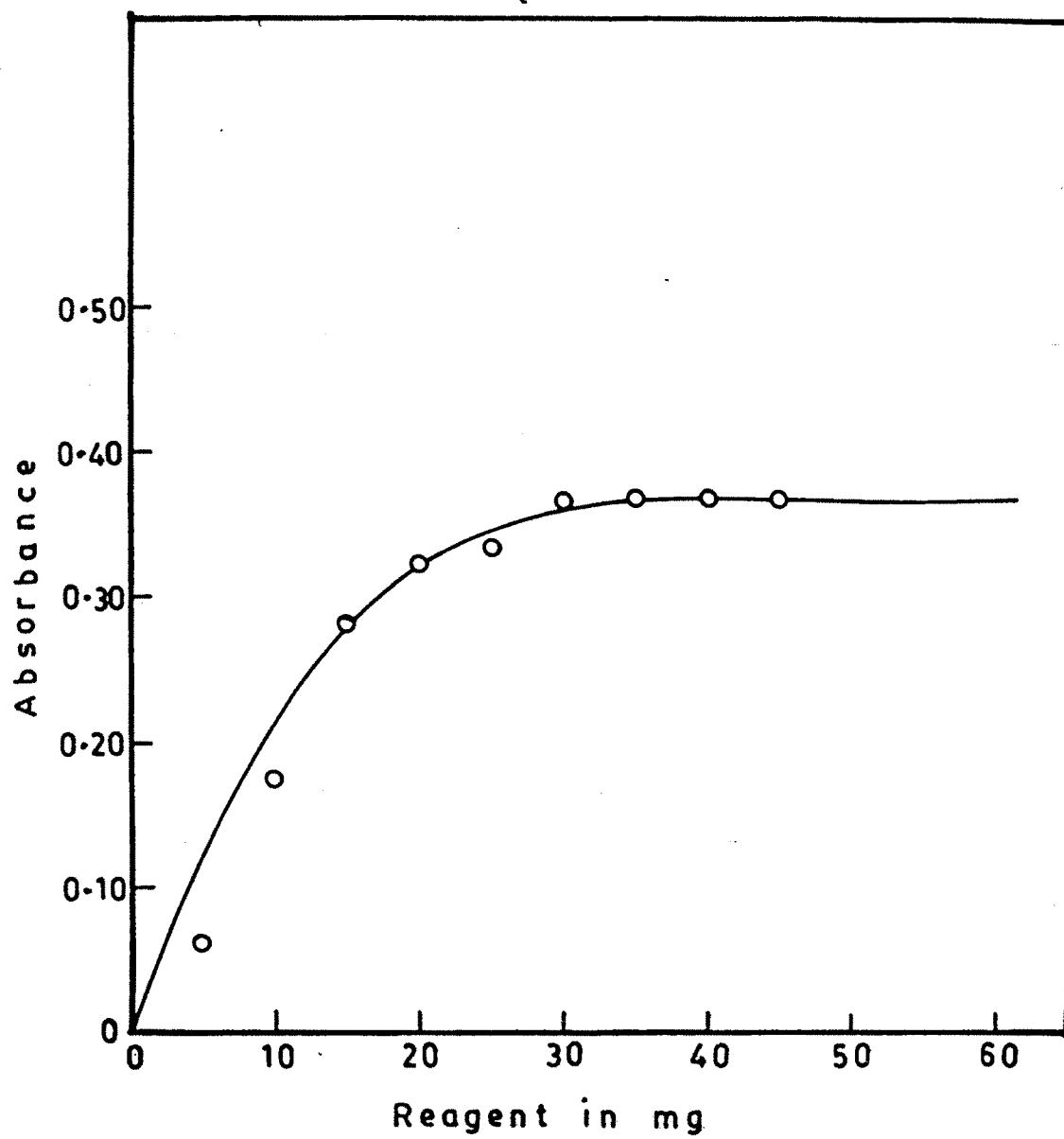


Fig. 3 — EFFECT OF REAGENT CONCENTRATION .

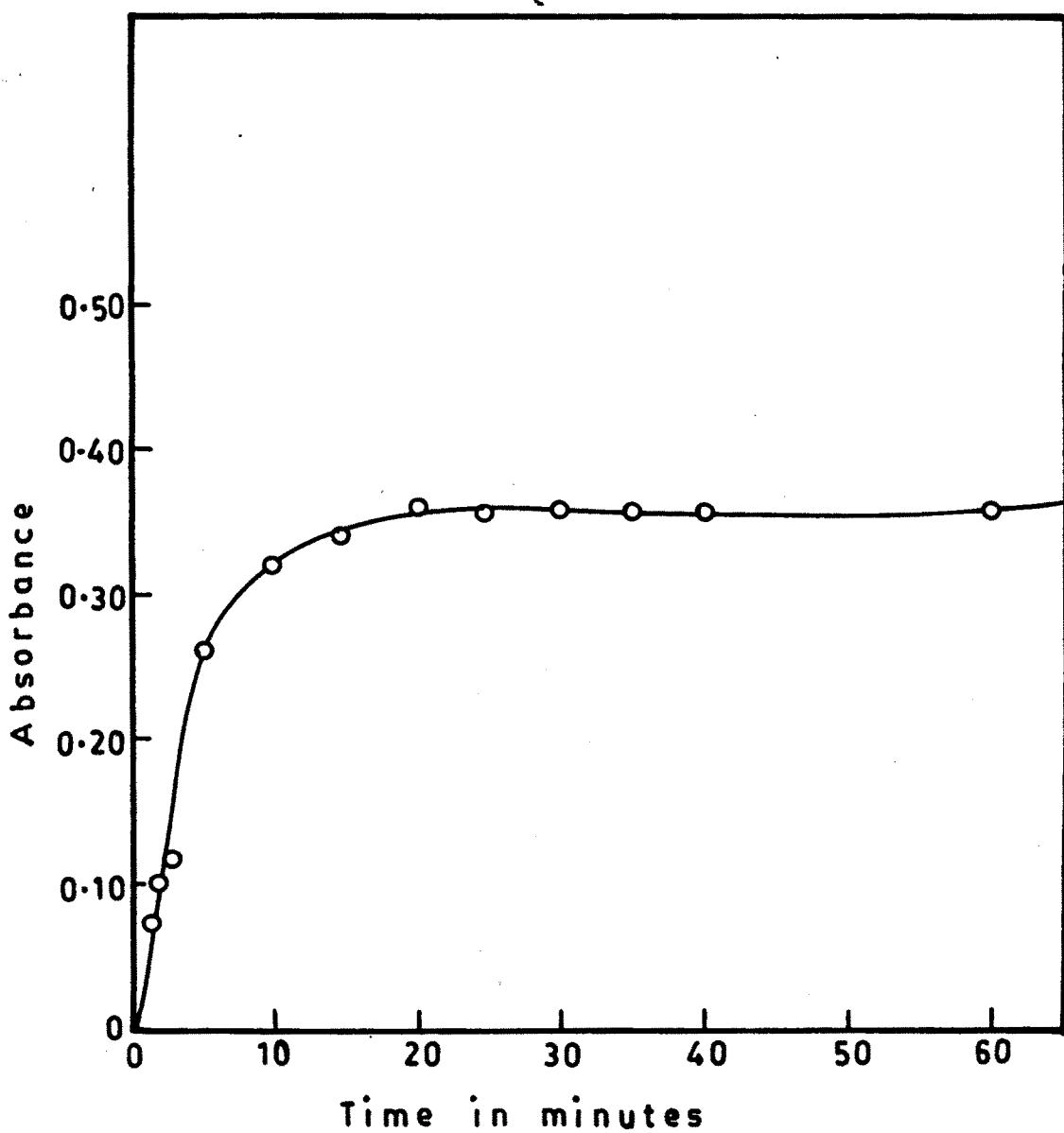


Fig. 4 — EFFECT OF TIME OF HEATING .

Ru(III) : 16 ppm

Effect of Alcohol :

In order to find out the amount of alcohol needed during the complexation of Ru(III)-5-methyl SAT complex, the amount of alcohol was varied between 1-10 ml in a total volume of 25 ml. It was found from fig.5 that the absorbance of the complex remained maximum and constant between 3-8 ml alcohol in the reaction mixture. Hence 6 ml of alcohol was recommended for future studies.

Study of Validity of Beer's Law :

The solutions containing ruthenium (III) in the concentration range from 2-24 ppm were used for the study of Beer's law. The colour of the complex was developed as described in general procedure using 5.74×10^{-3} M reagent and 6M HCl and was measured at 590 nm against simultaneously prepared reagent blank. The absorbance was plotted against the ppm of Ru(III) taken (Fig.6). The curve indicates that, there is a rectilinear relationship between the absorbance and the concentration of ruthenium(III) in the range 2-20 ppm.

The Sandell sensitivity (5_s) of the reaction as calculated from Beer's plot is found to be 42 ng Ru(III) cm⁻² at 590 nm for log I₀/I = 0.001.

Reproducibility, Accuracy and Precision :

For the study of reproducibility and accuracy of the method, absorbance measurements with 10 different identical solutions containing 16 ppm ruthenium(III) each, were performed as per recommended procedure and concentrations was determined by using calibration curve. The results are shown in Table-2.

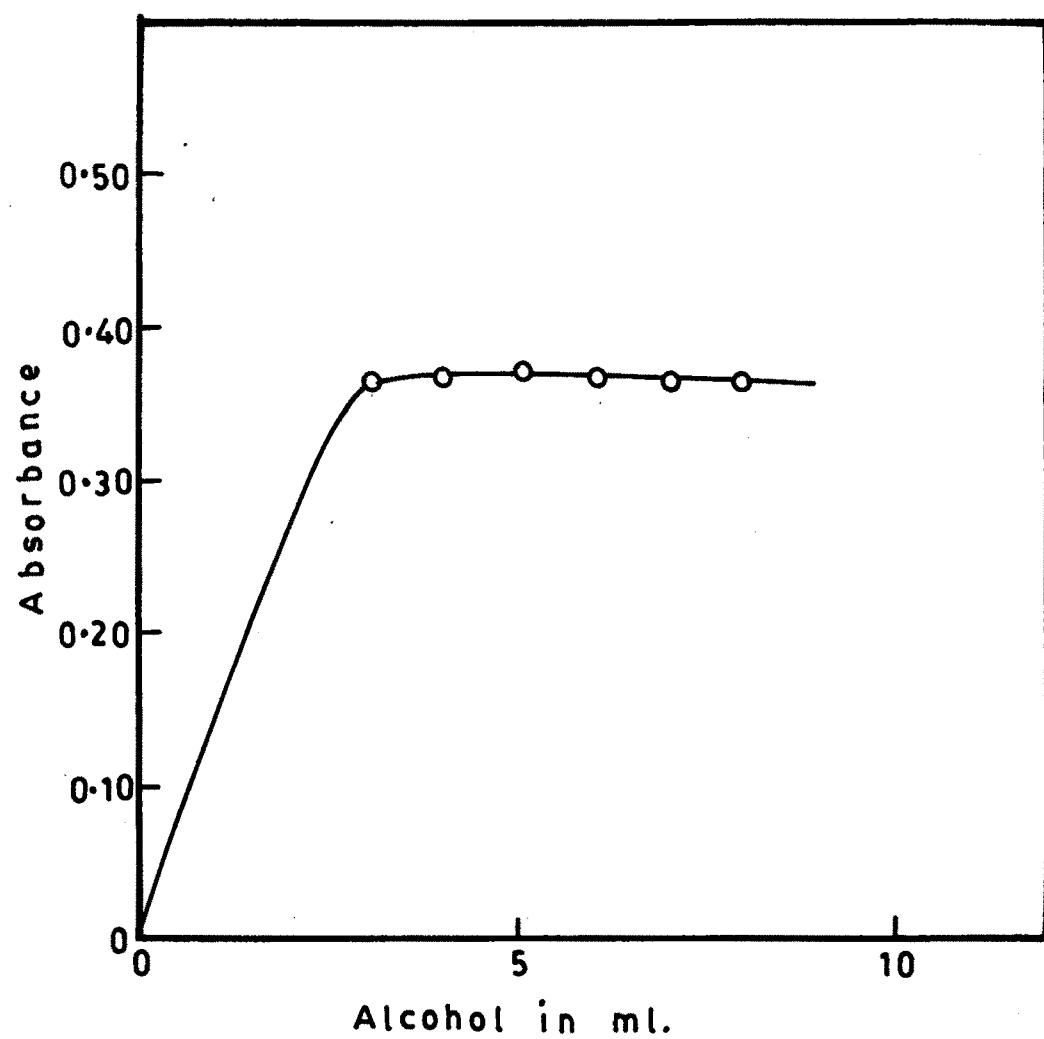


Fig. 5 — EFFECT OF ALCOHOL .

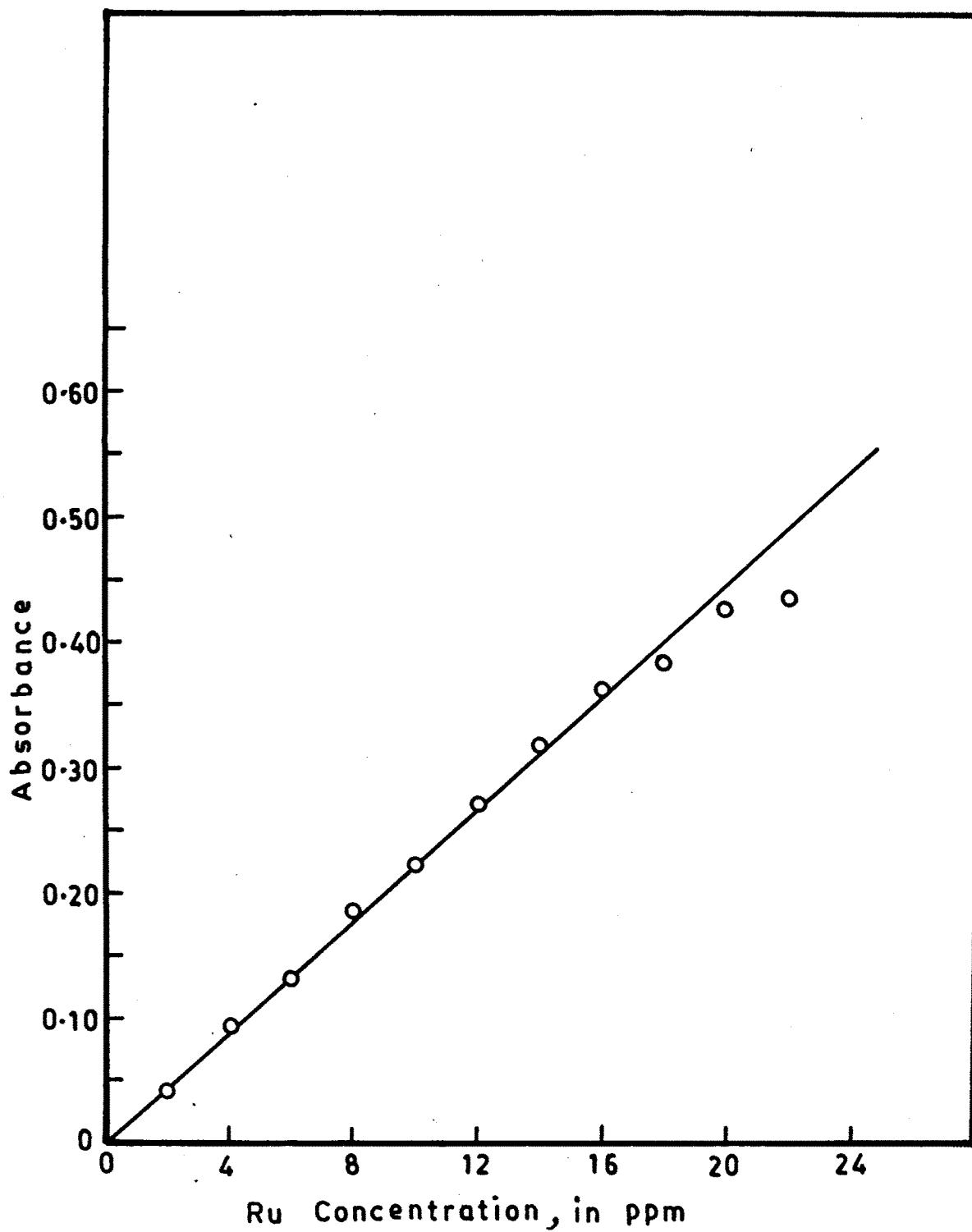


Fig. 6 — VALIDITY OF BEER'S LAW FOR
Ru(III)-5-METHYL SAT COMPLEX .

Table No.2: Precision and Accuracy of the Method

Amount of Ru(III): 16 ppm; 5 Methyl SAT = 5.74×10^{-3} M
 Aqueous phase = 6M HCl, $\lambda_{\text{max}} = 590$ nm

Sr.No.	Absorbance observed	ppm of Ru(III) found X	$X - \bar{X}$	$(X - \bar{X})^2$
1	0.385	15.88	- 0.06	0.0036
2	0.38	16.01	+ 0.07	0.0049
3	0.375	15.80	- 0.14	0.0196
4	0.37	15.58	- 0.36	0.1296
5	0.385	16.29	+ 0.35	0.1225
6	0.38	16.01	+ 0.07	0.0049
7	0.375	15.80	- 0.14	0.0196
8	0.382	16.08	+ 0.14	0.0196
9	0.39	16.43	+ 0.49	0.2401
10	0.37	15.58	- 0.36	0.1296
$X = 159.46$				0.694
$\bar{X} = \frac{159.46}{10}$				0.0694 mean
$\bar{X} = 15.94$				

Average of these ten readings was calculated and deviations from the average reading was found out in each case and the standard deviation (δ) was calculated. From the standard deviation reproducibility of the results with 95 % confidence limit, was calculated. Also the Sandell sensitivity was calculated from Beer's law graph.

$$\begin{aligned}\delta &= \sqrt{\frac{(x_1 - \bar{x})^2 + (x_2 - \bar{x})^2 + \dots + (x_n - \bar{x})^2}{n-1}} \\ &= \sqrt{\frac{0.694}{9}} \\ &= \sqrt{0.07711} \\ &= 0.2776\end{aligned}$$

Reproducibility with 95% Confidence limit :

$$\begin{aligned}\bar{x} &\pm 2.26 \times \frac{\delta}{\sqrt{n}} \\ &= 15.94 \pm 2.26 \times \frac{0.2776}{\sqrt{9}} \\ &= 15.94 \pm 0.0665\end{aligned}$$

Error = Observed value - Actual value

$$= 15.44 - 16.00$$

$$= 0.06$$

% Relative Error (Accuracy)

$$\begin{aligned}&= \frac{E \times 100}{10} \\ &= \frac{0.06 \times 100}{10} \\ &= 0.6 \%\end{aligned}$$

Molar Extinction Coefficient :

$$\begin{aligned}
 \epsilon &= \frac{A}{c \times l} \\
 &= \frac{\text{Absorbance} \times 1000 \times \text{At. Wt.}}{\text{ppm}} \\
 &= \frac{0.36 \times 1000 \times 101}{16} \\
 &= 2272.5 \text{ l mol}^{-1} \text{ cm}^{-1}
 \end{aligned}$$

$$\begin{aligned}
 \epsilon \text{ from graph} &= \text{Slope} \times 1000 \times 96 \\
 &= 2398 \text{ l mol}^{-1} \text{ cm}^{-1}
 \end{aligned}$$

Sandell's Sensitivity :

$$\begin{aligned}
 s &= 10^3 \times \text{At.wt} \times c \\
 &= 10^3 \times 101 \times \frac{0.001}{2398 \times 1} \\
 &= 0.042 \mu\text{g/cm}^2 \\
 &= 42 \text{ ng cm}^{-2}
 \end{aligned}
 \quad c = \frac{D \text{ min}}{E \times b}$$

% Coefficient of Variation

$$\begin{aligned}
 \text{C.V.} &= \frac{\delta \times 100}{\bar{x}} \quad \delta = \text{std.deviation} \\
 &= \frac{0.2776 \times 100}{15.94} \\
 &= 1.7415
 \end{aligned}$$

Effect of diverse ions:

The effect of diverse ions was studied using 0.4 mg Ru(III) and 5.74×10^{-4} M reagent in final volume of 25 ml at 6 M acidity. An error of less than 2 % in absorbance was considered to be tolerable. The samples were prepared as outlined in the general procedure. The absorbance was measured at 590 nm against reagent blank. The tolerance for the various foreign ions tolerated is shown in Table-3.

It was observed that the cations which did not interfere when present in 10 fold excess relative to Ru(III) were Co(II), Fe(III), Ni(II), Mg(II), K(I), Al(III), Ba(II), W(VI), V(V), Ca(II), Zn(II), Na(I), Li(I), Sn(II), Fe(II), Sb(III), Be(II), As(III), Mo(VI), The cations which are tolerable in 1:1 ratio were Pd(II), Os(VIII), Rh(IV), U(VI). The ions showing interference were Cu(II), Hg(II), Ce(IV), Cd(II), Bi(III), Se(IV), In (III), Tl(I), Pt(IV), Au(III), and thiosulphate. Relatively large amounts of anions could be tolerated in the determination of 0.4 mg of Ru(III).

Table No.3 : Effect of Diverse IonsRu(III) = 400 ug; 5-Methyl SAT = 5.74×10^{-3} MAqueous phase = 6M HCl; λ_{max} = 590 nm

o.	Foreign ion added	Tolerance limit in ug	Sr. No.	Foreign ion added	Tolerance limit in ug
	Co (II)	5	23	U(VI)	1
	Cu(II)	Interfere	24	Sn(II)	5
	Fe(III)	5	25	Fe(II)	5
	Ni(II)	5	26	Sb(III)	5
	Mg(II)	5	27	Be(II)	5
	K(I)	5	28	In(III)	Interfere
	Al(III)	5	29	Mo(VI)	5
	Ba(II)	5	30	Pd(II)	1
	Hg(II)	Interfere	31	Pt(IV)	Interfere
	W(VI)	5	32	Os(VIII)	1
	Pb(II)	Interfere	33	Rh(III)	1
	V(V)	5	34	Au(III)	Interfere
	Ce(II)	Interfere	35	Oxalate	100
	Cd(II)	Interfere	36	Thiosulphate	Interfere
	Bi(II)	Interfere	37	EDTA	100
	Tl(I)	Interfere	38	Acetate	100
	Ca(II)	5	39	Citrate	100
	Se(IV)	Interfere	40	-NO ₂	Interfere
	Zn(II)	5	41	thiourea	100
	Na(I)	5	42	thiocynate	Interfere
	Li(I)	5	43	pot dihydrogen	100
	As(III)	5			

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