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CHAPIER - IV

ELECTRICAL, OPTICAL, AND STRUCTURAL PROPERTIES OF

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CdS AND CdS:Sb THIN FILMS

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4.1 Introduction

The essentials of photoelectrochemical cells combrising three components (viz. a photoelectrode, an electrolyte, and a counter electrode) are summarised in Chapter - I. The basics involved in thin film deposition processes, nature of the semiconductor/electrolyte interface, and charge transport reactions in dark and in lighted conditions have been briefly outlined in Chapter-II. The know-how of a chemical deposition process, the experimental deposition conditions, preparative parameters, and the actual details of procedure for the preparation of CdS and CdS:Sb thin films, have been discussed in Chapter-III. The growth mechanism is also discussed.

As our main intention is to obtain an acceptable output power from a photoelectrochemical cell, characterization of the semiconductor material in thin film form is essential. Now it has been well known that the properties of a semiconductor/electrolyte interface are sensitive function of the properties of a photoelectrode material !67: i.e. the effective performance of a photoeletrochemical cell is found to rely on the photoelectrode properties. Thus the prehistory of a photoelectrode material is a need to know. Any change in the properties of photoelectrode material alters both the electrical and the optical properties of a photoelectrochemical cell.Especially the charge transfer rate across the interface, generation of the short circuit

current, Ise and open circuit voltage, Ver 👬

photoelectrochemical cell are closely related to the material (semiconductor) properties, an electrolyte, and the nature of the junction between them. Thus, the detailed analysis of a photoelectrode material is highly advisable. This chapter is an attempt to study the electrical, optical, and structural properties of the CdS and CdS:Sb thin films. The necessary design and fabrication of the characterization

tools have also been mentioned. Since cadmium sulphide films are prepared by a chemical deposition process the preparative parameters and deposition conditions like deposition temperature, speed of the substrate rotation, molar concentration of the reactants, deposition time, substrate holder geometry etc affect the growth mechanism reflecting into the quality and physical appearance of the samples. The above preliminary conditions are stabilised in the first few stages of the work and are listed in brief in

Generally films deposited using this technique are highly resistive. The initial high resistivity can be lowered considerably by maintaining proper ratio of Cd²⁺ and S²⁺ 194-961. The Cd:S ratio selected in this work is 1:1 195-971. The resistivity can be further decreased by doping with trivalent impurity as suggested by many workers 143,97-1001.

Section 4.3.2 and 4.3.3 reveals respectively the effects of antimony doping on various properties of the CdS

films.

4.2 Experimental Details

Cadmium sulphide thin films were prepared by our modified chemical deposition process onto amorphous glass substrates by keeping CdiS ion ratio as 1.1 as per the procedure outlined in section 3.5. The doping concentration of trivalent antimony was changed from 0.005 wt % to 1 Wt % The films were preserved in an air tight dark desicator. The various experimental measurements carried out with these

films are as below.

4.2.1 Measurement of thickness.

The thickness of all the samples was measured by following weight difference density considerations. The method involves measurement of mass, area, and density of the material. The density of the material is related to its

area and mass as:

A.d

Where, m = Weight in grams of the film.

A = area in Cmª of the film.

density of the material (4.8 gm/cm[#] for CdS)

4 2.2 Electrical properties.

a) Désign and fabrication of conductivity measuring.

(4.1)

The dark conductivity of the samples was measured by using a conductivity measuring unit as

shown in fig.4.1 designed in our laboratory (43).

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Brass plates 3. Blectrical heaters

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4. Thermocouple

Shield.

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Fig.4.1 An experimental arrangement for the measurement of conductivity. 1. Sample.

It consists of two brass plates of the size 10 x 0.6 cm. One of the plate is fixed tightly on asbestos base of the dimension 10 x 10 inches. Ϋ́wo strip heaters (65 Wett) were kept in parallel on the first brass plate and other plate was fixed tightly. to the lower plate. i.e. strip heaters were sandwiched in between the two brass plates to . achieve the uniform temperature. A mica sheet ۰. used to wrap the heaters before being put in between the brass plates so as to achieve the electrical insulation for either of the brass plates. A sample · · · · · · holder of the dimension 3 x 0.5 x .0.6 cm. designed and fixed permanently exactly at the centre of the upper plate A. Sample whose conductivity was. to be measured was mounted with a copper press contacts below the sample holder. The sample was electrically insulated from upper brass plates and the sample holder by interposing the mica pieces the proper places. Thermal radiation losses were reduced by covering the whole set up in a bakelite box. The box was coated from inside by the asbestoss sheets. The working temperature was recorded with a Chromel Alumel thermocouple (24 guage) fitted at the centre on the top of the upper plate. The Aplab TPSU (Transistorised Power Supply Unit) was used to pass the current through the sample. The potential drop across the sample was measured with the help of digital multimeter (pla-

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DM-14B) and current through the sample was noted with a sensitive HIL - 2665, 4º/2 digit nanoammeter. b) Design and fabrication of thermoelectric power (TEP) unit and measurement of TEP :

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1.1

The necessary conditions and requirements for thermoelectric power measurement such as maximum : temperature .difference and minimum contact resistance have been discussed by Bauerie et.al. 1011. The necessary care was taken to fulfil the while ' fabricating above requirements the power unit. Fig. 4.2 shows thermoélectric schematic of the TEP measurement unit. It consists of two copper plates of the dimension 5 x 4 . x 1.2 cm fitted on a asbestos sheet supported by a bakelite sheet. The plates were arranged in parallel separated by a distance of 0.5 cm. The plates were pitched to a size of the miniheaters, from the bottom and the miniheaters of the different wattage (65 W and 35 W) were fixed in them. Care was . taken of the elctrical insulation between the miniheaters and the copper plates by means of a mica sheet. A pair of sample holder was fabricated in our laboratory in a similar fashion as that of the conductivity measurement and fixed on the ťop adjuscent nearer edges of the copper block lengthwise. The sample size used in this study was 2.5 x 0.5 cm. on amorphous glass substrate and the dimensions of the substrate holder were 3 x 0.5 x

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Thermoelectric power measuring unit.

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Fig....
1. Copper blocks.
2. Sample.
3. Thermocouple(Mean temperature recorder)
4. Differential thermocouple
(Thermovoltage recorder)
4. Heaters.

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0.3 cms. The sample was electrically insulated from copper blocks and the substrate holder by means of mica pieces. The press copper contacts were used for the measurement. Chromel-Alumel thermocouples (24 guage) were fixed on the top of the copper blocks for the temperature measurement. The proper shielding of a unit was made by a bakelite box to minimize the losses due to thermal radiations. Thermovoltage was measured by a 4¹/2² digit. HIL-2665

micro-voltmeter. The temperature gradient measurement was done with 31/2 digit, Agronic -113 DC microvoltmeter.

. 4.2.3 Optical properties :

To know the type of transition and to estimate the optical absorbance and forbidden energy gap of the material, the optical absorbtion measurements have been carried out. Both doped and undoped samples of cadmium sulphide were scanned for the optical absorption studies in which optical density was measured as a function of wavelength. The photospectrometer, Hitachi Japan, was utilised to persue this measurements. Scanning rate was 100 nm per minute and the range of wavelength was 400 nm to 900 nm.

4.2.4 Structral properties :

a) SEM Studies :

Scanning Electron Microscopy (SEM) studies of the samples were obtained from, RSIC, Nagpul for the thin film samples. The resolution selected was

b) XRD studies :

The XRD studies on thim film samples were examined by using Phillips PW - 1710: X-ray diffractometer with CuKC - radiations.

4.3 Results and Discussion .:

Preparation of thin film photoactive materials play an important role in devising photoelectrochemical solar cells. Thin film photoactive electrodes have the overriding advantages of ease of preparation and cheapness because of the very small quantity of the active materials required. A quality thin film material results, if number of preparative parameters such as, deposition temperature, deposition time, speed of substrate rotation, pH, and cohcentration of basic ingradients etc are optimised. Following are the possible parameters studied in brief while depositing the samples:

4.3.1 Finalisation of deposition conditions :

The thin films of cadmium sulphide have been prepared by a solution growth technique. The mechanism and process of film formation from cadmium sulphate and thiourea with liquor ammonia as a complexing agent is discussed in section 3.4. Ammonia forms a complex compound (cadmium tetra ammonium sulphate) with cadmium sulphate. The dissociation of thiourea occurs in this alkaline medium when temperature of the reaction vessel is raised to 85°C to form the bivalent sulphide ions which then react with complex ions to form CdS nucleus.

Cd (NH#) =+ + 5= ----> CdS + 4 NH# 4

The process of formation of CdS films is found to be a strong function of various preparative parameters and deposition conditions. The various parameters overviewed

(a) Deposition temperature.

The deposition temperature plays an important role while preparing the CdS samples. In a reaction vessel there is no solid phase of Cd(OH)₂ to speed up the decomposition of thiourea. As a result film formation is expected to take place above a certain temperature. Thermal energy helps to decompose thiourea and also provides kinetic energy to the ions resulting into an increased number of collisions and hence the film formation occurs. The films were deposited at various temperatures, at an interval of 10°C. The physical appearance of the samples such as uniformity, stickness, thickness etc. showed that the films deposited at 85°C

are more suitable relative to others.

(b) Deposition time,

As thiourea decomposes slowly the deposition of CdS films is a slow process. Further, it is reported that the deposition at 85°C results in uniform and best quality films (95), and a saturation in film thickness is observed after 40 minutes. A deposition time of approximately 45 minutes was selected to ensure the maximum thickness (95).

(c) Geometry of the substrate holder.

A substrate holder designed in our laboratory (section 3.2.4) was used to fix the position of the rotating samples. It was found that the substrates at 90° each other gave uniform deposits implying that the geometry of the substrate holder allows required crystal orientation 1951. A substrate holder in which substrates make an angle of 90° with the respective diameter is used in further study.

(d) Speed of the substrate rotation

The speed of the rotation of the substrates is the key factor in deciding the thickness of the deposit. An uniform speed of substrate rotation was varied with the help: of constant speed ac gear motor from 50 r.p.m. to 130 r.p.m. It was found that the deposit thickness goes on decreasing as the speed increases as shown in fig. 4.3. For any speed in low speed range (50 to 65 r.p.m.) films are found to be thick, nonspecular and spotty while in the medium range of speeds (70 to 90 r.p.m.) thick, diffused, and adhesive deposits are obtained. At higher speed of rotation films are specularly reflecting and adhesive. Attempts were made further to deposit the



CdS layer on stationary substrates indicating the powdery, porous, thick, less uniform, and non-reflecting deposits. The effect of speed would seems to imply that the fluid motion prevents adhesion of the precipitated CdS to the surface of the substrate. In this study an intermediate speed of 72 r.p.m. was chosen and kept constant throughout forthcoming studies.

(e) Concentration of basic ingradients

The above parameters were kept constant and concentration of both cadmium sulphate and thiourea were varied. For low molarities (0.1 to 0.5 M), reflecting and thinner deposits were obtained (0.08 µm to 0.2 µm approximately). The higher molar concentrations gave thick and non-reflecting films. The molarities selected were 1 M each.

) Cd:S ionic ratio.

Systematic efforts have been taken to fix the Cd:S ion ratio by Pawar and Deshmukh for CdS and Uplane and Pawar 1961 for mixed CdS deposits. By thoroughly testing through successive stages of film and PEC cell properties, they have shown that in purest form of CdS the ionic ratio (Cd:S) approximates 1:1. We have, while processing for the work, started with equimolar contents of both cadmium sulphate and thiourea.

2 Effect of Sb-doping on figm properties.

a) Electrical properties:

The electrical and optical properties of both CdS. and CdS:Sb deposits are studied at optimised preparative. parameters and conditions. Only the concentration of antimony dopant was changed from 0.005 Wt % to 1 Wt%. The thickness of the samples was measured and an increase in thickness with antimony doping concentration was observed upto 0.075 Wt%, beyound which it decreases. The dependence of thickness on antimony doping level is " shown in fig. 4.4 and can be explained on the basis of the role of the antimony atom as a nucleation centre 143,971. When glass substrates are dipped: into the complex compound of the reactants, suspension of Cd(OH)₂ which acts as a catalytic surface, forms a thin layer on it, and decomposes thiourea resulting in CdS film formation. Due to the presence of Sb(OH); in a complex suspension, however, nucleation occurs which contributes to the enhancement in the film formation process upto 0.075 Wt% antimony doping For higher level concentrations the rate of nucleation increases although it may prohibit the entry of Cd²⁺ ions and as a result the thickness decreases 1431.

i) Conductivity :

The dc electrical conductivity in dark was measured for all the samples as explained in

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section 4.2.2. The range of working temperature was 300 K to 600 K. It is interesting to note that antimony doping concentration enhances the

conductivity which attains its maximum value at

0.075 Wt% and decreases for higher doping levels. The logarithmic variation of the conductivity with temperature for five typical film compositions is shown in fig. 4.5. The plots are

linear. The plots are further analysed to calculate the activation energy using the relation [43].

 $6 = 6 exp (-Ea/KT) \dots (4.1)$

where, Ea is the activation energy and other terms have their usual meaning. The activation energies are listed in table 4.1. Similar type of results are available in the literature 197,98,100,102,1031. The enhancement in

conductivity with antimony doping concentration can be explained on the basis of formation of Cd⁺ ions or 'Cd' vacancies being formed for charge compensation because during the film growth trivalent antimony replaces the divalent cadmium and there is possibility of formation of Cd⁺ ions rather than the Cd vacancies as antimony and Cd are deposited simultaneously. This helps in increasing the conductivity upto 0.075 Wt% Sbdoping concentration. The charge compensation



process ceases for higher doping concentration which may be due to the migration of antimony atom at an interstitial rather than the vacancy position of Cd (43,97,100).

(II) Thermoelectric power (TEP) :

4.6.

increased

The thermoelectric power studies have been examined in dark in the temperature range 300 K to 498 K as discussed in section 4.2.2. The polarity of the thermovoltage at the hot end was positive confirming that all the samples are of n-type. Thermoelectric power P is of the order of $\mu V/C$ for all the samples, although it is higher for 0:075 Wt% of CdS:Sb films. The temperature dependence of the thermoelectric power for four typical samples is shown in fig.

The relatively superior magnitude of TEP for 0.075 Wt% CdS:Sb deposits can be explained on the similar that predicted lines for PbTe incorporated with Cl⁻ ions. It is obvious from the previous section that the activation energy is smaller for 0.075 Wt% antimony doped CdS than that of the pure CdS. This 'ascertains the. position of antimony donor levels between the conduction band and the Fermi energy level. Less thermal energy will be required to promote these electrons to conduction band contributing

TEP with increasing Bit

KANE III

higher doping levels, decrease in TEP is observed

due to the formation of acceptor levels because of migration of Sb-atoms in the interstitial rather than a vacancy position :100,1041. The carrier concentration (n) and thereelectric power

(P) are related as :

 $P' = -K [A + l_n [2(2m*.KT)]] ... (4.2)$

where, A is thermoelectric factor (2.4=A for CdS), P the thermoelectric power in MV, n the carrier concentration, h planks constant, m* the effective mass of an electron and t the absolute temperature. Equation (4.2) substitution of various constants simplifies to:

log n =3/2 log T - 0.005 P + 15.7198 ... (4.3)

The electron density was calculated by using equation (4.3) and is of the order of 10¹⁹ cm⁻¹ for all the samples, however, it is considerably higher for 0.075 wt% CdS:Sb samples. This is in excellent agreement with the results reported by others 143, 97,1001. The mobility (M) of the charge carriers is determined from the relation:

 $\lambda t = 6/n.q$ (4.4)

The observed range of mobility is small for both type of samples, however, it is considerably improved for 0.075 wt% antimony doped samples.

b) Optical properties:

The effect of antimony doping on optical absorption and __bandgap 'was examined in the wavelength range from 4000A° to 9000 A° by employing photospectrometer as discussed in the section 4.2.3. The optical absorption coefficient (4) is of the order of 104 cm⁻¹. Fig. 4.8 shows the wavelength dependence of """ for a few samples. From the plots it can be justified that the films show higher absorption on the shorter wavelength side and the presence of an edge. All the samples show some red response and higher cut off wavelength; the cut-off wavelength for CdS and CdS:Sb compositions shifts from 5300 to 6500 A°. This can be satisfactorily understood from the fact that pure CdS films are Cd rich and sulphur deficient. Excess Cd gives rise to donor levels in the bandgap of CdS and larger. concentration of Cd in the lattice makes these donor. degenerate and finally merge into levels the



conduction band. Thus an increase in red response and shifting of an absorption edge towards higher cut-off wavelength results. For CdS:Sb samples a higher cut-off and increased red response is observed which can be ascribed to the increased sulphur deficiency. These observations resemble

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closely with those of others 43,97,98,1001. Fig. 4.9 is a sketch of variation of 400° Vs. hy from which the band gap energies have been determined. The variation of band gap with the antimony doping level is shown in table 4.1. No systematic variation in band gap is observed with dopent

concentration.

4.313 Structural properties :

(a) XRD Studies :

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In order to study the effect of Sb-doping concentration on structural properties, the samples were scanned by a X-ray diffraction techniques in the range of scanning angles between 20° to 80°

The XRD patterns of four typical samples are shown in the fig. 4.10. The XRD patterns consist of peaks corresponding to the different crystallographic planes suggesting the samples to be polycrystalline. This polycrystallinity (imporovement in grain

structure) increases as the doping concentration and the additional number of peaks have been observed

for 0.075 wt doping concentration showing that it is



Estimation of energy gap for: 0-Pure CdS, 0-0.005 wt% Cds:Sb, 075 wt? dS:Sb, 0-0.25 #t% CdS:Sb



Fig. 4.10 X-ray diffraction patterns for :a) Pure CdS, b) 0.005 wt.% CdS:Sb c) 0.075 wt.% CdS:Sb (d) 0.25 wt.% CdS:Sb samples.

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more crystalline than other. For further increase indoping concentration the number of peaks as well as its intensity decreases. This clearly suggests that the crystallinity improves after doping and this exactly agrees with our previous results [43].

The interplanar distance, 'd' values have been calculated and compared with ASTM values. The comparison is shown in Table 4.2. The calculated 'd' values matched closely with the standard values and the CdS deposits are found to be mixture of a hexagonal and a cubic phases 1431'. The crystal structure for both the phases was confirmed and it is found that the lattice parameters (average taken for large scanning angles) are as shown in table 4.3. For both the cubic and hexagonal system, the lattice parameter "a" did not varied much with the addition of impurity.

b] SEM Studies :

The crystalline nature of the samples was further tested by SEM micrographs. It has been seen that the films are ploycrystalline with defined grain boundaries. The SEM micrographs showing grannular structure of both type of samples are shown in fig. 4.11. for four typical samples. The crystallinity of the samples is found increased with low level of doping concentration. The grain size is improved after doping, well defined grain structure is observed for 0.075wt% CdS:Sb



composition and a decrease in grain size is observed

for higher doping concentrations. This is in good.

agreement with ou**v** previous reported results.

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Table 4.1

the doped and undoped CdS thin films. Some of par ameter .

1 0 .45 0.97 2.47 1.94 0.9 1 0 .0.45 0.97 2.47 1.94 0.9 2 0.005 .0.73 0.94 2.40 1.68 0.6 3 0.010 1.03 0.90 2.31 1.80 0.7	,
1 2 0.0005 0.73 0.94 2.40 1.68 0.6 1 3 0.010 1.03 0.90 2.31 1.80 0.7	73
	32
·····································	71 .
4 0.025 1.17 0.99 2.00 1.98 0.6	37
5 4 0.030 1.21 0.93 1.92 1.86 0.6	56 .
6 0.075 1.44 0.83 1.85 1.66 0.5	54
7 0.100 0.77 0.94 1.70 1.88 0.5	58
8 0.250 0.41 1.15 2.43 2.30 0.6	37
1 9 1 0.500 0.36 0.88 2.86 1.76 1.1	13

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Table 4.2

Comparison of relative intensity (1) and interplanar distance (d) vs angle of diffraction for different samples

	• • •	• •			-	•
Sr. Sample No.	20	"d" ASTM	¦''d'' ¦Observed	I/Imax	Plan Hexa	e (hkl) ¦ Cubic
	23.100	Ĩ _	3.850	37.200	·	-
1	24.400	3.590	3.640	38.500	100	-
	26.200	3.360	3.400	100.000	002	111 (98)
1 Cd5	27.700	3.160	3.220	41.030	101	-
	38.800	2.900	2.900	25.600	· ~ ,	2000 (13)
	44.500	2.059	2.038	24.300	-	່ 220 (ອ)
	47.600	1.900	1.910	23.070	103	; '] ,
	24.400	3.590	3.640	64.440	100	· ;
	26.100	3.360	3.400	100.000	002	- - 111 (JB)
CdS : Sb	27.900	3.160	3.200	60.000 1	101.	; . — .
2	30.600	2.900	2.910	40.000	,	2000 (B)
	38.200	2.450	2.360	22.220	102	i - ·
1 Sb)	43,400	2.070	2.090	24.440	. 110.	-
	44.400	2.058	2.040	40.000	-	220 (B)
	51.600	1.760	1.760	17.780	112	311 (B)
annen an	a			a second and a second s		· · · · · · · · · · · · · · · · · · ·

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· · · · · · · · · · · · · · · · · · ·	•	• •		•	· · . ·	
	100	55.520	3.630	3.590	24.500	¦
111 (p)	002	100.000	3.270	3.360	27.100	• { • {
	101	55.520	3,120	3.160	28.600	· i .
2010 (AB)	· . · .	23.990	2.920	2.900	31,900	ן. ן. ו י
- 1	· ·	28.360	2.580	-	34.700	
• •	• ;					. :

ICdS : Sb !	36.800	2.450	2.440	14.930	102	: -	l
	37.600	. : - 1	2.400	17.920	·	-	.
: (0.075wt%;	39.000	. – 1	2.300	16.420	, `.		; · · • ·
I Sb)	44.600	2.050	2,030	41.800	110	220 (B)	i. 1
	45.400	· · · ·	1.990	29.860		-	; ; ;
	47.000	· · · · ·	1.930	16.420 :	-		i 1 1 1
	48.500	1° ,8 90 .	1.882	19.410	-103	-	;
	49.200	· · · i ·-	1.850	20.900		-	l 1
	52.600	1.731	1.740	31.350	· 201	311 (B)	; ; ;
	24.400	.3.590	3.640	56.520	- 100		· ·
	26.000	3.360	3.420	100.000	002	111 (90)	i 1
CdS : Sb (27.600	3,160	3.230	54.350	101	· - ;	• • •
	33.800 ;	: ب	2.650	17,390	-	-	· . ·
(0.1°wt%)	43.300	2.070	2.080	36.960	110		; } !
· · · · · · ·	44.400	2.058	2.040	32.610 1		220	, [

1.760

·Sb 44.400 1 51:600

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ł.

1.760 1

112 1:311 (B) ł

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30.440

Sr. No. Phase 		l: Doping	Lattice parameters				
		. Loncentration	icentration ; 6 a A ;		b A I C A		
;	1	0	4.14	4.14 F		1 1 1	
	Hexagonal	0.01 wt% Sb	4,18	4.18	6.82	1.	
1	l (a`≕ b #.c). l	0.075 wt% Sb	4.20	4.20	6.56	 - .	
, , , , , , , , , , , , , , , , , , ,		0.1 wt% Sb	4.19	4.19	6.85	1	
: 、		(2)	5.82		· · · ·	4	
	cubic	0.01 wt% Sb	5.82	, [. '] :: [1 ·	
	(a = b = c)	0.075 wt% Sb	5.73	,	;		
		0.1 wt% Sb	5.82	·]	1	