

# C O N T E N T S

	Page No.
1. Introduction	1
1.1 Copolymers.	2
1.2 Random and Alternating Copolymers	2
1.3 Graft and Block Copolymers	5
1.3.1 Methods of Preparation	6
1.3.1.1 Free Radical Polymerization	7
1.3.1.2. Cationic Polymerization	11
1.3.1.3 Anionic Polymerization	13
1.3.1.4 Condensation and Coupling Reactions	17
1.3.1.5 Miscellaneous Methods	19
1.3.2 Properties of Graft and Block Copolymers	20
1.4 Starch and Cellulosic Based Graft and Block Copolymer	23
1.4.1 Starch	23
1.4.2 Cellulose	25
1.4.3 Graft Copolymers	26
1.4.4 Block Copolymers	31
1.5 Scope of Present Investigation	33
2. Results and Discussion	35
2.1 Prepolymers	36
2.1.1 Acetylated Starch	37

2.1.2	Hydroxy Terminated Cellulose Triacetate (HCTA)	37
2.1.3	Functionally Terminated Poly(methylmethacrylate) (PMMMA) and Polystyrene (PS)	38
2.2	Graft and Block Copolymers	40
2.2.1	Synthesis	41
2.2.2	Characterization	46
3.	Experimental	58
3.1	Materials	58
3.2	Carboxyl Terminated Polystyrene (CPS)	58
3.3	Hydroxyl Terminated Polystyrene (HPS)	59
3.4	Carboxyl Terminated Poly(methylmethacrylate) CPMMA	60
3.5	Hydroxyl Terminated Poly(methylmethacrylate) HPMMA	60
3.6	Hydroxyl Terminated Cellulose Triacetate (HCTA)	61
3.7	Acetylated Starch	62
3.8	Ethyl Cellulose-Methylmethacrylate Graft Copolymers	62
3.9	Acetylated Starch - Methylmethacrylate Graft Copolymers	65

3.10	Cellulose Triacetate - Styrene Block Copolymers	67
3.11	Bidegradibility of Starch Based Copolymers	69
3.12	Chemical Analysis	69
3.13	Instrumental Methods	70
	References	71