CHAPTER - III

DEVELOPMENT OF THE JANATA CO-OPERATIVE MILK DAIRY DURING 1984-85.

- 3.1) Registers of the Janata co-operative milk Dairy.
- 3.2) Milk Collection and distribution of JMD during 1984-88.
- 3.3) Methods of milk testing and rate determination of Milk.
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CHAPTER-III.

DEVELOPMENT OF THE JANATA CO-OPERATIVE MILK DAIRY DURING
1984-88

3.1) Registers of the Janata co-operative Milk Dairy.

Introduction: The Dairy business is known as one of the agricultural subsidiary businesses. The suscess of any business depends on proper account of it's every activity through registers. The number of registers of any business is dependent on it's various functions. For example if one farmer cultivate his farm under single crop. Ground-nut, he has to keep only two main registers i.e. the Register of production cost and Second one will be the register of Sales, From these two registers, a farmer can determine the profit or loss in his farming activity. If suppose he has to engage, him self in cultivation of various types of crops in his farm and also decides to manage a poultry, piagry, milch animals on his farm, he would have to kppe many types of registers for seperate production.

The Janata co-operative milk Dairy of Uttur Performs various types of commercial activities in it's dairy. The main function of the JMD is the collection and distribution

of milk. The milk is sold to the local consumers, schools and tol the District Milk Federation.

In case of and their commercial A number of related activities are performed by the JMD in its commercial field:

- 1) The JMD manages to sale of various type of animal feed to their milk producer-member.
- 2) XX It makes payments of the milk will to their members after 10 day.
- It gives advance money to their members to purchase milch animals, animal feed, medicines etc. on credit basis.
- 4) It also arranges monthly meetings of their directors and annual meetings of all members to discuss the affairs of the JMD.
- 5) The Dairy also gives gifts to any social voluntary agency, Schools, Temples from it cheratibal funds.
- 6) The Dairy provides green fodder seeds to its members, to graw more green fodder for their milch animals and manage educational tour for the directors.

The dairy maintains a member of registers for its keep various activities in the commercial field.

This chapter examines the various types of registers of the JMD and their function.

There are:

- a) Dairy registers.
- b) Milk purchase registers.
- c) Payment registers.
- 4) Personal account registers.
- e) Milk Test book registers.
- f) Animal food registers.
- g) Credit registers.
- h) Prociding registers.
- i) Daily account books.
- j) Personal Account books of the Society.

There are same affiliated sub-registers and books of registers which are given above.

CHART NO.3.1

Schematic diagram of the JMD register is given below :-

ΛI	Animal food Register.	Food Credit mamo/book	Food sale Regi.	Animal Food Stock book.
III	Personal Account register	Payment Register	Daily Account Book.	Social Personal
II	Milk purchased Register	Milk Test book register.		
Ι	Dairy register			

The schematic diagram 31 indicates that every register has relation to other registers. To complete on entry of are register we have to take relevant figures form another register.

The Name of the register which is written in square had is very importance among all registers of the dairy. The Dairy register and the personal account register of the Dairy are two important registers and show present financial and other positions of the Dairy.

All these registers are to be kept safely and is the responsibility of the secretary of the dairy.

To consider the functional relationship of the registers to each other the registers are divided in to four groups. Explanation of each register with their internal relation is given below.

1) Dairy register :-

Dairy register is the main register of 1the dairy. Total functions of 1 the dairy regarding milk collection and milk sales are numerate in the column of dairy register. Detailes shown by the dairy register one as further, Date &

shift of milk collection, total members who supplied milk to the dairy. Total of milk in liters, price of respective milkl by their bulk fat proportion, total sale of milk at local level, Total milk sale to District milk Federation. Fat detected by federation, lower quality milk and 'D' grade milkl quantity. In the last column a page of this register indicates how much profit/loss has been made by the dairy in it's milk purchasing and selling activity.

The tabulated format of the inner page of the Dairy register is given below:-

Contd....

Dairy Register

Date : 11-1-84 to 10- -84 (for ten days)

Co-operative Milk Society Ltd....Tal..... Dist.....

MILK PURCHASE (Buffelo)

Date 1	Time 2	Number of Members 3	Milk (Liters) 4 Lit.Ml.	Price Rs. Ps.	Number of Members 6	Milk Liters 7
1184	Morning Evening					

Price	Total p	ourchese	General test by Society	Rate of milk by	Total Price by Purchesing
Rs. Pai.	Milk Lt. Ml.	Price Rs. Pai.	(Fat)	(ii)	rate (9)
8	9	10	11	12	13

MILK SALES

Purchase	nce in e Price	Local sa	Milk le	Remaining Milk Send to Federation	Good Milk sale						
advansed amonts (10-13)	Less Paid amount			Column (9-16) Liter	Wei ght	Fat	S.N.	Rate	Pr		
14	15	16	17	18	19	20	21	22			

١	Medium quality Milk sale						ed Milk	Table sale			
Weight	Fat	S.N.F.	Rate	Price	Wht.	Fat	S.N.F.	Rate	Price	Weitht 19-24+29	Price 17+23- 28+33
24	25	26	27	28	29	30	31	32	33	34	35
:		,	- Auditoria								

Profit Col.No.3-10 Rs. Pai.	Increased Col.No.34-18 Rs. Pai.	Loss 10-3 Rs. Pai.	Decrease 18-34 Rs. Pai.	Secretary Signiture
36	37	38	39	40
				sd/-

One page of the Dairy register consists of 40 columns. Two saperate pages are used for cow and buffalo milk. After examining the readings on the Dairy register's page, it is clear that the Dairy register Keeps account of the purchasing of milk and the sales of milk, as well as how lmuch profitor loss is made by this activity. The columns 1 to 15 show milk purchasing figures and the columns 16 to 35 indicate figures regarding milk selling at local level and to the faderation.

The columns 36 and 38 are for indicating profit & loss respectively, columns 37 and 39 show increase and decrease in total weight of milk. Milkl which has to be sent to the Milk federation is weighted two times, first the dairy weight total milk which has to be sent to the federation. After sending the milk to the federation, federation accepts milk after weighing it. There is always a difference in these two weights at the milk.

2) Milk purchase Register :-

These are two milk purchase registers, one for purchase of cows milk and the other for the purchase of the buffelow milk.

The milk purchase register clearly indicates the detail of milk collected by each members, the amount of his milk acording degree of fat determined by his milk and the remarks column.

The replica of the columns of the milk purchase register is given below:-

Janata co-operative milk dairy, Uttar.

Date :- / /199

Milk Purchase Register.

Index	Account Page	Name of Member	Bottle No	Milk Lit. Ml.	Test	Rate R. Ps
±	2	3	4	5	6	7

Prize R. Ps.	Remarks.
8	9

There are nine columns in the milk Purchase register.

When the milk producer brings the milk to sell to the dairy, it is accompanied by a milk pass-book. These is already written an account page number. On each member's pass book. The milk-weigher, weights the milk which is brought by the member, takes 50 ml. milk to test it for the degree/fat of the, milk, Normally, he would write the account page number of the member. The rate to be paid to the member for his milk will depend upon the quality of milk and the quality is determined with the help of the electronic miltemeter or on acid test.

The testing remark can be gathered from the testing register

The Milk-test Register.

The milk-test register and the milk purchase register are fills on same time. Milk purchasing and testing of respective milk, these two functions should be done at the same time. Without testing respective milk, the dairy cannot determine the rate of milk to be paid for the purchased milk.

The fat-test book, indicates date of purchasing the milk source of Milk i.e. cows or buffelo, Shift of milk

collection, i.e. when was the milk collected, morning or evening. These are only two columns in the fat-test book (Milk-test book) one is at Sample number and Second is at fat-test. Sample numbers are to be written on the wooden racks where the bottle of milk sample have to to be placed. The sample numbers are not to be written on the bottle.

When the milk weigher, collects 50 ml of milk, from the milk brought in by a member, to test for fat content he put the milk sample bottle in a particular numbered rack, that number is the bottle number. This bottle number has been write before a name of respective member, in column of bottle number in milk purchase register of the dairy.

The columns and headings at the milk-test register are indicated below.

----- milk co-operative society Ltd.,

Date..... fat-test book.

Cow/bufflow -

Morning/Evening.

Sample Number	Fat-test	Sample Number	Fat test	Sample Number	Fat test
86		90		94	
. 87		91		95	•
88		92		96	
89		93		97	

CHAPTER - III (Registers of JMD)

4) Payment Register

The payment register is used for maintaining the details of the milk payments to be made to the milk produce member.

The milk payment is made every 10 days. This milk payment is for 10 days milk supplied by member. The milk producers sell their milk to the dairy in the mornings as well as in the evenings. The dairy calculates the total amount of milk received in ten days from each member, along with the type of milk write its respective fat contant etc, and determines the rupee value of this supply. The federation pays the milk bill of the dairy every day, but the primary co-operative milk dairy makes the payment to its members after ten days.

The farmer of the payment Register is given below :-

Sr.	Name of Producer	Mor	ning	Eve	nting.	Total
-		Milk (ltr)	Price N.Ps.	Milk (Ltr)	Price &.Ps.	Milk
1	2	3	4	5	6	7

Total	Signature.	
8	9	

In the second column of the payment register. Here are name of milk producer members who sell their milk to the dairy. Columns 3,4,5 and 6 indicate milk sold by the producer to the dairy in the mornings and the evenings with its price. The column 8 indicates the total amount of milk received form the member in ten days and finelly the signature of the respective milk producer member of the dairy is found in the within column.

5) Individual Account Book.

The individiual account book of the dairy show milk purchased from the milk producer member every day. There are three parts in every page of the register from these three parts the dairy gets the figures of three months. There are three blocks of 10 days included in each part. A single part shows one month's milk purchased form the member. A format of the single part in given below.

Name of member ---

Date		Month Morning milk			evening milk.			Month Morning Milk					eni lk.			Mo Md	ont orn	in.	g			ing •	
	Lit	MLR	Pa.	Lit	M1.	R.	Ρ.	Lit	M.	L.F	i.P	Li	t.M	1.R	.P	L.	Μ.	R.	P	Lit	. M	.R.	Ρ.
1.				an divinuel - v.g. di v. mar																			
2.																							
3.																	,						
4.																							
5.	Age of the second	Aleman - walls of the plants																					
6.									,			·								•			
7.								-															
8.		and the second s												ĺ									
9.																					ļ		
10.		- Constitution of the Cons		demonstration of the state of t				; ;		Principal and Academic of		The second secon											
*	<u> </u>																						

Payment date :-

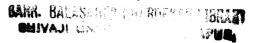
On the right hand top side of the page the dairy mentions the reference number of the milk produced member. The dairy always uses this reference number instead of the name of the member.

Each column shows milk purchased from the member, two times in a day. The details of the quantity of milk received along with its price, fact content etc., and the time of receipt (i.e. morning or evening) are indicated in the columns.

6) Milk purchase Register.

The Milk purchase register shows the total amount of milk collected from the members every day. This register isbeing used for each day. From this register the dairy gets the information of daily milk purchase as well as the tewsting bottle number, degree of milk after testing, rate and total amount of milk laccording milk testing degree (Fat, S.N.F.) and finally remark about the milk.

Intex	Account Page No	Name of member	Bottle No	Milk L. Ml	Rate &.Ps.	Price &. Ps.	Remarks.
-	erwen war on a c	ij i ^l atiniska stillarana na sa	The state of the s	1	 		ar se
1							



This register is used for daily milk collection. This register has Importance in making milk payment bill. Dairy always insert respective reference numbers at the members instend of writing this full names under the column Name of the member. The reference number of the member is numenated in column second. Account page No.' Account page Number means, the reference number of member which was written on the top right hand side of the page in the individual account books.

7) Dairy's Personal Account Register.

The register is the personal register of primary co-operative milk dairy. In this register the dairy writes its every transaction which takes place in its area of operation. From 1this register we can example all financial activities of the dairy and also can judge the present financial condition of the dairy. This register carries details of dairy's transactions, such as personal dues, advance recovery, amount of total milk purchased, amount of total animal feed sold etc.

The Dairy's personal Account register is as important as the Dairy register. This register is always kept under the safe custody and the responsibility of the Secaratars of the cooperative dairy.

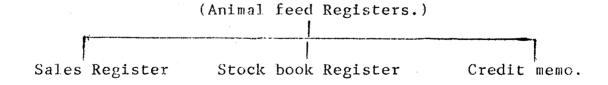
The farmar of the Dairy's personal Account Register is given below.

Account.

Rs.Ps Rs. Ps.

8) Animal feed Registers :-

There is no separate register for animal feed. There are registers which mention animal feed sales of the dairy, along with credit memo receipt books. The following chart of animal feed registers can explain the type the register of the animal feed services.



a) Sales Register:

The nature of the farmat of the sales register of the Animal feed is like a receipt. In this register there are mainly three columns. The first column it indicates the name of the purchaser the second column indicates the particulars of various kind at animal feed like Mahalaxmi mash, Mahalaxmi tablets, minenal mixture, wheat husk etc. The third column indicates the total amount of purchased items. The format of the sale register is given below.

Sr. No	Name of purchase	Mahalaxm mash Item, R. JP	tabl	laxmi et	Sugra palet It &.	٢	Wheat nust It & P	Mineral mixture It.R.P.	Total Amount R. Ps.

b) Stock-book (Animal feed)

The stockl book of animal feed shows the sales of various kinds of animal feed, total of animal feed stock, and finally the balance of animal feed after sales. The farmer of the stock-book rigister of the animal feed is given below.

Stock-book (Animal feed) (In Kg)

Name of feed	Stock of feed	Sales of feed	Balance of feed.
Mahalaxmi mesh	200 Kg	100 Κg	100 Kg.
Mahalaxmi tabelet.			

c) Crèdit Memo Book.

The JMD as a primary co-operative milk Dairy, sells animal feed on credit basis. The format of the credit memo is as usual.

No.

Credit Memo

Kird Page.

Janata Kukkat Palan wa Puddha Vyawasai Sansta Ltd. Uttur.

Tal Ajeza, Dist. Kolhapur

Date:

Name :-

Sr No.	Particulars	Qty.	Rate	Weight Kg	Total R. Paise.
1)	Wheat blusa.				
2) Mah	alaxmi Mush				
2)	" Palet				
4)	Mineral Mixture.				
5)	Sugar Palet				
6)	Oil cake.				
7)	Cattle min.				

Sd/-Signature of Consurer.

sd/=
Secretary.

Thus, uses of various dairy, registers and their importance are numerated brietly. These registers are keptunder the responsibility of the secretary of the Dairy. The JMD Uttur, has kept all the above mentioned dairy registers upto date. After examining the personal Account register of the JMD we conclude that this dairy is a well established primary co-operative milk dairy in Ajara taluka.

3.2) MILK COLLECTION &DISTRIBUTION OF JMD DURING 1984-88.

Introduction :-

The Milk collection and Milk Distribution are the main functions of the Janata co-operative Milk Dairy, Uttur, and also of all primary co-operative milk dairies of Kolhapur District. Besides this function the JMD also takes interest in other activities like animal feed senicin, veterinaryaid senicin, green fooder seeds distribution etc.

Frist the analysis of the main functions of the JMD is given in this portion.

a) Milk collection of JMD.

From the year of the establishment of the JMD 1964 to 1977. In this 13 year period the JMD could not run poultry form and Dairy business too.

However, the March 1977, particulars with respect to milk collection started functioning again under a new dispensation form the collection.

The average daily milk collection of the JMD in this month was only 100 litres. However, the dailyaverage

(Source) Audit reports of 1984, 1985, 1986, 1987 and 1988 of JMD, Uttur.

The Table 3 indicates that the share of the cow milkle in the population of buffaloes is much higher than that of cows.

The cross bred cows like holsten and Jersey from Uttur give between 5 litres and 12 liters of lmilk per cow. The cross bred buffaloes are rare in Uttur village, indigenous buffaloes from! Uttur give milk! upoto 4 litres milk early at one time.

The total cow milk collection for the five years (1984-88) was 13,09406.8 litres and the buffalo milk was 5,88,880.6 litres. The collection of cow milk is nearly three times more than that ofbuffalo milk according to the total milk collection of five years, 1984 to 1988

(litres)

collection of milk continued to lincrease and reached the respectable figures of 12,00 litres pen day. The JMD reached its expected milk collection goal. Today the JMD is recognised as second best primary co-operative milk.

Dairy in the whole Kolhapur district, with respect to milk collection. This year the Bhaveshwari Co-operative milk dairy, Uttar, secured the first position/rank in the milkcollection among all co-operative milk dairies from Kolhapur district.

The Milk collection of the JMD during in the five years, from 1984 to 1988, is given in the following table.

TABLE 3.1

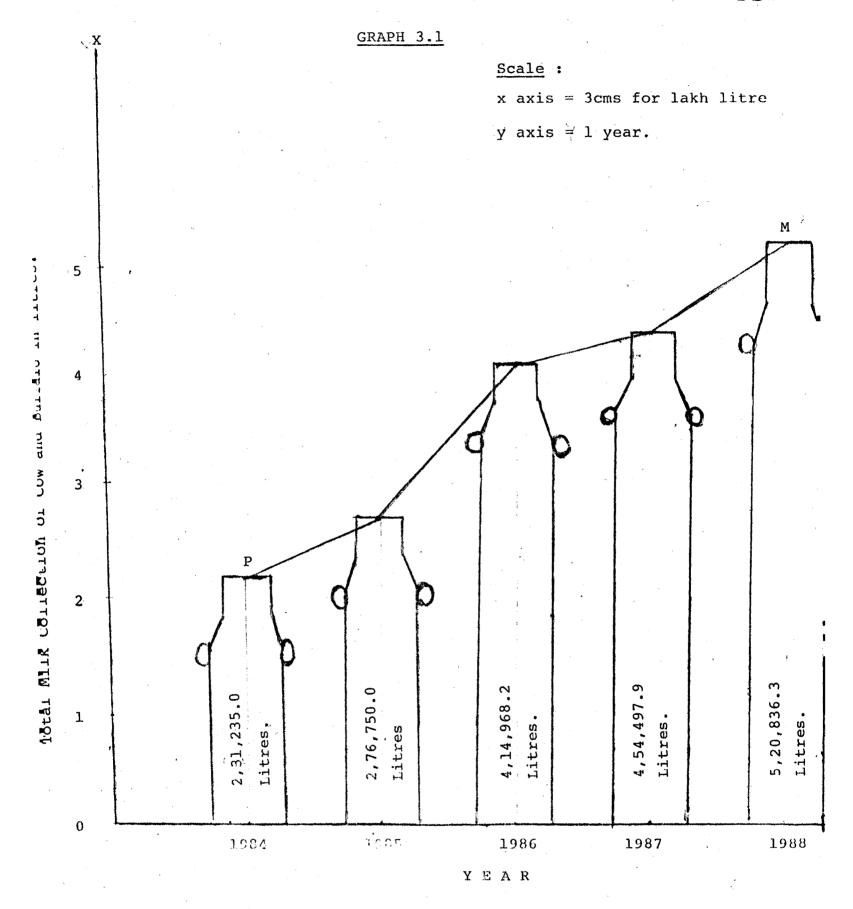
The milkl collection of the JMD during the year, 1984-88.

Year Buffalo Total Milk. Cow Milk Milk Collection. 1989 217351.1 13883.9 231,235.0 1985 185227.4 91522.6 276,750.0 1986 302137.6 161460.2 414,968.2 1987 302137.6 454,497.9 152360.3 1988 351182.7 169653.6 520,836.3 TOTAL 1309406.8 588880.6 1898287.4

The cross-bred cows like Holsten and Jersey from Uttur give between 5 litres and 12 litres of milk per cow. The cross-bred buffaloes are rare in Uttur village, indigenous buffaloes from Uttur give milk upto 4 litres milk each at one time.

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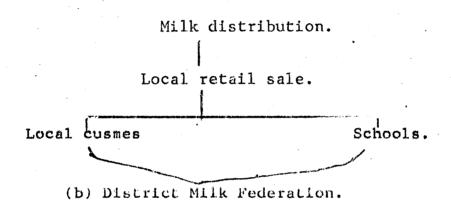
Contd....



Curve 'PM' show increase in Milk collection of JMD, Uttur.

b) Milk Distribution of the JMD During 1984-88.

After collecting milk from diffirent Milk Producer members, JMD, sells out bulk lmilk quantity to local milk consumers and district milk federation. The following chart shows the milk distribution lchannels of the JMD.



The Milk collection from different Milk producers and retail sales of milk take place on same simultaneously. After the milk is sold to the local consumers, the balance is sent tothe chilling centre, Ninganur, Tal. Gudhinglaj which is authorised by the District milk federation, Kolhapur, to do so.'

a) Local retail sale :- It is a socio-economic activity of the JMD. to fulfill local requirements of the consumers.

The JMD performs this function. There is no regulation about amilk selling in retail in the local area of the

dairy. The JMD make its profit is retail selling of milk. This is because the milk purchaseing rate is always less than the retail milk sale price. The margin between milk purchasing rate and milk retail selling rate is profit of the JMD.

The JMD also provides its collected milk to local schools. The schools are provided with cow milk. The schools do not offer buffalo milk to the School children. However the local consumers always prefer to buy buffalo milk. The rate of cow milk is alway less than that of buffalo milk. Besides the schools, the JMD does not sell cow milk to any local consumer. The sale of cow milk to any local consumer. The sale of cow milk to the schools does not take place in the months of April, May, and June due to the examination activity as well as the summer holiday in the schools.

b) Sale to District Milk Federation.

After the retail sale of milk, the JMD sends its remaining bulk quantity of milk to the District Milk federation for sale. The Federation makes out a milk bill twice a day with its total weight and respective degree/S.N.F. in the mornings and evenings. The milk is tested two times. First the dairy tests the degree of milk before sending it to the chilling centre. The chilling

centre of the District Federation also tests the degree of milk again. There occurs diffirent testing degrees by these two testings. Many a times, the degree which is tested at the chiling centre is higher them that at the spot of milk collection. From this activity the Dairy receives higher revenue from its, milk. In this activity thus, the JMD earns more profits compared to what is earns at the local retail sales.

TABLE 3.

Milk distribution of the JMD during 1984-88.

Table 3.2

		"Playing , dangeral or to the government significance."			
ge in Buffalo	400.7	0.00	114.3	3 13 8	186.3
Shortage Cow 3	88 3.2	1019.	419 11.	444.0	257.0
is in lk Buffalo	1197.7	1057.1	2239.6	1373.0	1824.3
Surplus Milk Cow B	1645.7	1324.0	2436.6	3442.3	2891.1
Total sale cf milk to Fedretion a+b= c	314,717.9	248,353.1	374,145.7	1903,809.7	1308,048.1
Milk	S and the second se		THE CONTRACTOR OF THE CONTRACT		
Buffaelo	105,610.9 7,518.8 325.0	60,014.5	109,934.5 10,890.5 71.0	94,021.7 12,501.0 55.0	62,435.8 18,139.0 99.0
Cow Milk	175,880.3 25,274.9 119.0	165,721.5 18,192.6 	246,062.2 7,165.5 22.0	314,565.1 37,239.3 878.0	278,992.9 24,857.6 141.0
Grade of milk	Best Low Snelling	Best Low Snelling	Best Low Snelling	Best Low Snelling	Best Low Snelling
Year	1989	1985	1986	1987	1988

Source :- Audit reports of JMD of 1984, 1985, 1986, 1987, and 1988,

According to table 3, the total quantity of milk which is sent to the District Milk Federation during the five year period (1984-1988) was 4,149,074.5 litres. The total quantity of milk which was sends to the federation in year 1984 was 3,14,717.9 litres while it increased to 13,08,048.1 litres in 1988 an increase of up to 9,93,330.2 litres.

Shortage &surplus of milk :-

The shortage and the surplus of milk can be determined after getting the total bulk milk whichl is sent bythe co-operative milk dairy, to the chiling centre. The chilling centre at the federation weights the milk which is sent in by the co-operative during, and sends a weight list to the dairy. According to this list the dairy tallies. He two weights, the weight has been determined at the spot of the dairy and at the chilling centre.

If the weight at milk at the chilling centre is more than that at weight the dairy spot the dairy will gain surplus milk and its change too. The question arises as towhy is the weight of the milk at the chilling centre higher than the weight of the same milk lwhen weighed at the dairy? This is mainly because of the practice the fact adopted for testing the milk for fat content etc. The Dairy takes a sample of milk of about 50 ml. from each member to test for fat content. Actually the dairy used only 10 ml. of milk from this 50 ml. The remaing 40 ml. of milk is poured back into the milk can. The dairy does not consider thes 40 ml. per member for deciding on the total value of the milk received from the members. The total weight of such milk comes to nearly 10 to 15 litres, twice a day.

On the other side, some times there occur malpractices during milk transportation. Employees of the chilling centre do not take proper care in handling milk coms, white loading or unloading these. Some cans fall and can do result in milk spillage. Thus some milk does get list during transpertation etc. The shortage of milk is also known as "handling loss". However, the total quantity of shortage is manignificantly made less than the total quantity of surplus milk.

3.3) Methods of milk testing and rate determination of milk.

The whole milk business depends on the milk testing process. The dairy as well as the District milk federation

can determine the milk rate only after fat testing of the respective milk quantity. Without testing for fat content in the milk lthe dairy cannot calculate the price to be offered for the respective milk. Hence, it is necessary tostudy various methods of milk testing.

a) Methods of milk testing :-

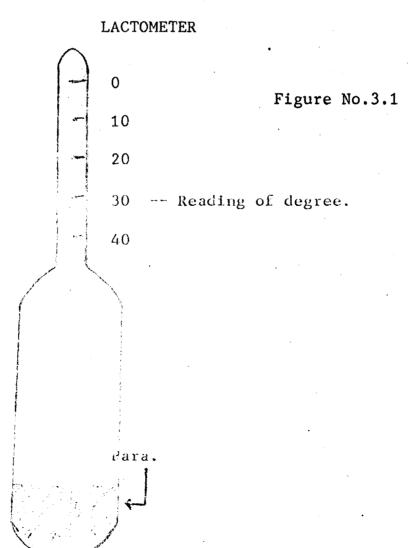
Methods of milk testing are classifical according to three different techniques of milk testing. Three different equipments are to be used to test he degree/fat at milk. The three types of tests are. Betrometer test, Lactometer test and Mitco test.

1) Lactometer testing method :-

The lactometer is an injection Tube shaped glass equipment which is used to test the degree of milk. From the degree we can confirm the thickness of milk from testing by Lactomater it can be found whether the milk has been diducted or not. If the Milk producer has indulged in such a malpractice, than the diluted milk shows less degree when the betromater tube is placed in the milk. The Betrometer does not indicate the quantity of fat content in the milk. However, there is a certain chart indicating the degree and its respective fact. For example if milk shows 25 degrees,

it will contain 6.0 fat in it. It is a primary equipment of the dairy to test milk.

The process of milk testing by using Lactometer is easier. People with lower educational levels and even untrained employees can operate this equipment. Every dairy keeps this equipment to test milk. Undeveloped or new dairies may not be able to purchase Betrometers or mirco-tester machines because of their high cost. (Figure No.3.1)



b) BETROMETER TESTING METHOD.

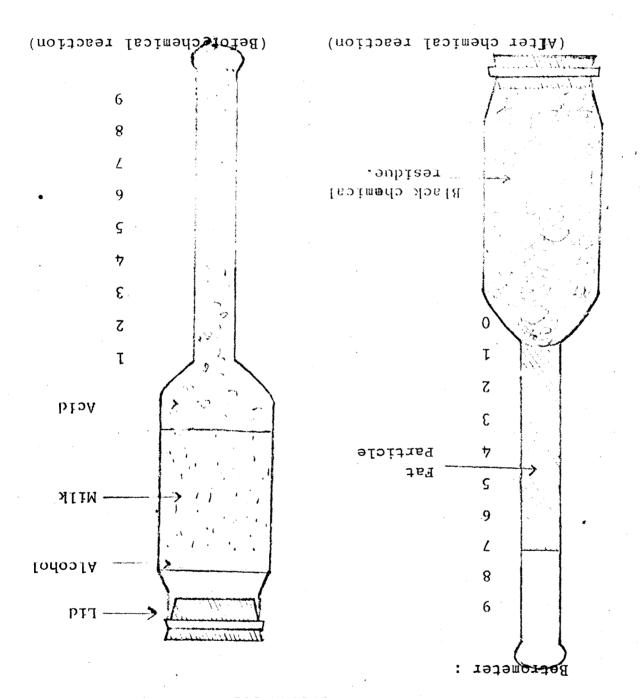
Byusing lactometer we can determine only the degre at milk. However, by using the lactemeter, the density of milk can be determined; but it can not confirm the fat particuls contained in the milk.

In the betrometer testing. The testing process depends on chemical titration method. Some chemicals like Alcohal, Acide are to be used in this testing. This method is also known as "Garbar method". In 1this chemical precess, following are to be put in the betrometer testing tube.

Acid 10 m1 + milk 10 ml. + Alcohal 2 ml.

First, 10 ml acid is put in the butrameter tube, then 10 ml milk are added. Finally 2 ml. alcohol are dropped in it. After mixing these ther components the tube is closed and placed on the centrifugal machine. Twenty four such testing tubes can be placed at are time in the centifugal machine. After rotating for about 7 minutes the chemical reaction takes place in the test tube. Acid burns warter panticals and fat precipates on the tipper side at the testing tube. The wider part of the testing tube contains block chemical residue.

EICHEE 3.2



c) Milco-Tester testing method :-

The milk testing process, has undergone innovation thes days. The Milco-tester testing is one advanced technique to examine fat/S.N.F. of milk. The cost of this machine is much lhigher compared betrometer equipment. If can be economically expensive for a new dairy or an undeveloped dairy. The federation affers 25 percent discount on purchases of 1this instrument.

This is an automatic, eletronic machine and con operate on electricity only. It has big capacity to show quick results as compared to any other testing instment. Wittin one second we can find fat content in the milk.

In operating this machine, 10.75 ml. milk have to be dropped in the beaker of the machine. The chemical solution is already filled in the machine. After handling a handle of this machine two or three times, it shows fat/S.N.F. at respective milk. The JMD has such type of machine.

In case of buffalo milk the fat content must be 6.00 degrees or more and 3.5 degree or more in case of cow milk. The S.N.F. content must be 9percent in buffalo milk and 8.5 percent in cow milk. Lactometer reading should be from 28

to 32 degree. Some dishonest milk producers mix diffent types of materials such as caustic soda, sugar, salt, starch etc. to increase the S.N.F. or laotometer reading. There fore milkl has to be tested every day. If the JMD, there is regular process of milk testing.

b) Method of rate determination of Milk.

At present the government is paying differnt milk rates during different milk rates during different seasons. In the flush season (September to February) the milk rate paid is higher then that paid in the learn season (March to August.) The Government should pay one flat milk rate throughout the rear because the prices of necessary items and management casts remain same in both the seasons.

The co-operative daries have been satisfied by KZDUS, because Kolhapur District Milk Federation Pays 1.50 more milk rate than the government milk rate per litre.

From the effective date of 1-11-91 the Kolhapur District Milk Federation issued new milk rates to their member dairies. According to its new rates, the KZDUS can purchase milk from their member daries according to the following rate.

Kind of milk	Fat	S.N.F.	rate per litre.
Buffalo milk	7.0	9.0	Rs. 7.00
Cow milk	4.5	8.5	R. 4.50

The District Milk Federation of Kolhapur also fixed milk rate chart to their member daries. The co-operatives should apply milk rate according to this chart totheir milk producer members.

CHART NO.3 :- The following chart indicates milk rate for different fat of milk.

	Buffalo Mi	1k	Cow Milk.	
(Fat)	(1	Rate) &.	(Fat)	(Rate)&.
5-5 to	5-7	5.38	3.0 to 3.1	3.37
5-8 to	5-9	5.47	3.2 to 3.3	3.43
6-0 to	6-2	6.62	- to 3.4	3.49
6-3 to	6-5	6.74	3.5 to 3.6	4.19
6-6 to	6-8	6.87	3.7 to 3.8	4.26
6-9 to	7-1.	7.00	3.9 to 4.0	4.33
7-2 to	7-4	7-18	4.1 to 4.2	4.40
7.5 to	7.7	7.35	4.3 to 4.4	4.46
7-8 to	8.0	7.47	4.5 to 4.6	4.53
8-1 to	8-3	6.61	4.7 to 4.8	4.60
8-4 to	8-6	7.73	4.9 to 5.0	4.74
8.7 to	8.9	7.86	5.1 to 5.2	4.74
7-1 to	7-2	7.99	5.3 to 5.4	4.81
			- to 5.5	4.55

3.4) Animal feed & veterinary services of the JMD during 1984-88.

According to Bylaws of the primary co-operative milk dairy, every dairy has to previde animal feed to their milk District producer members at cheap rates. The Kolhapur always encourages its co-operatives to start animal feed seeling activity through dairies. The KZDUS has its own animal production factory at MIDC area Kolhapur. The **KZDUS** produces Mahalaxmi mash and Mahalaxmi palet and sell these products through its member dairies.

The Animal feed servicing was opened in the JMD from the commen cement of site milk collection. In the benining onlyMahalaxmi lmash was available in its fee services. The JMD provided wheat Bhusa and Oil cakes also to its members, Now a days, the value of the animal feed sold by the JMD is around R. 10 lakhs per year. In 1988 the JMD's sales of animal feed was R. 89,4295.00, and the purchases amounted to R. 8,77,453.38.

The Janata co-operative milk dairy Uttur, sells various iteams of animal feed through itsfeed services unit. The lollowing Items are available at the JMD wheat Bhusa,

Mahalaxmi mash, Mahalaxmi palet, Mahalaxmi tablet, old cake, cattle meruel, mineral mixture, Boni-vita, sugrass, Nutramine, according to stock-book and audit report of the JMD. The following table show balanced animal feed of the JMD during the period 1984 to 1988 with their rates and total.

Contd....

Table 3.3 (A)
Balanced stock at Cattle Feed of JMD of year 1984.

Particular	Quantity bags/ K.g.	Rate Rs. Pai.	Total Revenue (Rs)
Mahalaxmi mash	45	90-00	4050-00
Mahalaxmi tabelet	24	100-50	2412-00
Mahalaxmi palet	21	75-00	1575-00
Oil-cake	13	175-00	2275-00
Cattle m.m.	38	8 ₩ 25	313-50
Nutramine	2	6-00	12-00
Bonivita	16	11-30	188 - 80
Sugrass	132	96 - 50	12738-00

Table 3.3 (B)
Balanced stock of Cattle feed of the JMD of year 1985.

Particular	Quantity	Rate Rs. Pai.	Total Rs. Pai.
Mahalaxmi mash	73	91-00	6643-00
Mahalaxmi tabelet	18	102-50	1845-00
Wheat Bhusa	9	103-00	927-00
Cattle m.m.	64	8-25	528-00
Oil-cake	12	15000	1800-00
Sugrass	18	101-00	1818-00

Table 3.3 (C)
Balanced stock of Cattle feed of the JMD of year 1986.

Quantity	Rat e	Total Amount
11	104	1144-00
37	110	4070-00
37	86	5762-00
65	132.48	8611-20
2	7.25	14.50
9	123.	1107-00
45	6.	270-00
4	208	832-00
	11 37 37 65 2 9 45	11 104 37 110 37 86 65 132.48 2 7.25 9 123. 45 6.

Table 3.3 (D)
Balanced stock of Cattle feed of the JMD of Year 1987.

Quantity	Rate	Total Amount
74	114-00	8936-00
. 63	157-00	9891-00
7	154-00	1078-00
23	103-00	2346-00
	74 63 7	74 114-00 63 157-00 7 154-00

Table 3.3 (É)
Balanced stock of Cattle feed of the JMD of year 1988.

Particular	Quantity	Rate	Total Amoun
	- Marianto		
Mahalaxmi mash	54	\.114	6156-00
Mahalaxmi Supriya mash	38	157	5966-00
Mangochi	3	118	354-00
Wheat Bhusa	56	128	7168-00
Oil cake	5	200	1000-00
Nutramine	130	9	1170-00
m.m.	3	240	720-00
Cattle min	65	10	6 50- 00
Amrut mash	51	119	600-00
Supriya Amrut mash	55	117	6985-00

Vesterinary Services Provided by the JMD.

In order to presrve good strain of milk giveing animals, veterinery department of KZDUS prevides various reterining facilities to its member co-operative.

The JMD is a member dairy of the KZDUS hence it receives veterining facilities through, KZDUS at every step.

To maintain the of mutch animal in a good condition they must receive checkups every fifteen days.

The veterinary doctor, of KZDUS pay visits to the JMD four time in a month every Wenseaday. This veterinarydoctor has been appointed through the KZDUS. Kolhapur to cater to the nelds of 15 villages. These 15 villages are his responsibilities.

The doctor of the KZDUS provides free veterinary service to the milch animals at the dairys members. The doctor provides two types of certificate insemination, i.e. Mura and Surti, to the cows. He also visits member

producers in emergencies, but for lsuch but visit a fee is charged by the veterinary doctor, though the medical charges are paid initially by the respective dairles. This amount is recovered through milk! bills. Tshe veterinarydoctor of the KZADUS also provided free vaccination to milch animals at the dairy manners. Lava vaccine and other preventive haccines are mainly provided free of cost to the members.

The JMD also provides Animal feed suppliment to its members on credit, i.e. Balivata, Nutramine, cattlemin, Mineral mixture etc.
