CHAPTER-II
PREPARATION,
ESTIMATIONS AND
EXPERIMENTAL.

## PREPARATION, ESTIMATION AND EXPERIMENTAL

These hydrazides were prepared ${ }^{1}$ by refluxing equimolar mixtures, of methyl esters of corresponding acids and hydrazine hydrate ( $80 \%$ ) in alcohol, on water bath till the reaction is complete. For different hydraaides the time required for completion of reaction is different. Then white crystals of these hydrazides separate out on cooling. These hydrazides were purified by repeated crystallisation. Their purity was checked by observing their physical constants [melting points]. The hydrazides that we have prepared are salicylic acid hydrazide (mp. $143^{\circ} \mathrm{C}$ ) and O-chloro benzoic acid hydrazide (mp. $110^{\circ} \mathrm{C}$ ).

The standard solutions for various experiments are prepared as follows :

1) Hydrazides :-

To prepare solutions of $[0.025 \mathrm{M}]$ hydrazides, calculated amounts of hydrazides were taken and then these were dissolved in methyl alcohol..
2) Chloramine-T :-

For preparation of this solution, chloramine-T (Fluka A.R.) was used. The calculated amounts of Chloramine-T was dissolved in required quantity of distilled water.
3) Sodium thio-sulphate solution :-

To prepare ( 0.01 M ) this stock solution, 2.480 gms of sodium thiosulphate (B.D.H., A.R.) was dissolved in one litre distilled water. For the various experiments the desired amount of this stock solution was taken and was diluted to required concentration.
4) Potassium iodide $=5 \%$
5) Sulphuric acid $=1.0 \mathrm{~N}$.
6) Buffer Solution :-

The buffer solutions of different pH were prepared by a known method $^{2}$ as follows.

To prepare 8.88 pH solution 10 ml of ( 0.025 M ) sodium bicarbonate and 10 ml of $(0.025 \mathrm{M})$ sodium carbonate solutions were mixed in reaction flask. The pH of this solution is checked by digital pH meter.
7) Indicator :- Starch solution.

## : PROCEDURE :

In a 100 ml standard flask, 25 ml of distilled water, 40 ml of methanol, 20 ml of buffer solution and 10 ml of hydrazide solution were mixed and the flask was kept in a thermostat till this reaction mixture attalns the temperature of thermostat. This reaction starts after adcition of Chloramine-T solution. Then 5 ml of chloramine-T solution was added
to this reaction mixture. ( Total volume of this reaction mixture is 100 ml ). After addition of 5 ml of chloramine-T solution, immediately 5 ml aliquot of this reaction mixture was taken and mixed with 5 ml of $5 \%$ potassium iodide and 5 ml of 1.0 N sulphuric acid solution which were already taken in iodometric flask. This mixture is allowed to stand for 10 minutes and the liberated iodine was titrated against 0.0005 M sodium thio-sulphate solution, using starch as an indicator. This is an initial reading ' $a$ '. Then after definite time intervals 5 ml aliquots of the reaction mixture were titrated using above procedure. From these titration readings rate constant (k) was calculated.

$$
k=\frac{2.303}{t} \log \frac{a}{(a-x)}
$$

where

$$
\begin{aligned}
\mathrm{a}= & \text { initial concentration of chloramine- } \mathrm{T} \text { in terms of } \\
& 0.0005 \mathrm{M} \text { sodium thio-sulphate, } \\
\mathrm{x}= & \text { amount of Chloramine- } \mathrm{T} \text { consumed in time interval }(\mathrm{t}) \\
& \text { in terms of } 0.0005 \mathrm{M} \text { sodium thio-sulphate and } \\
\mathrm{t}= & \text { time. }
\end{aligned}
$$

: ACTIVATION PARAMETERS :

The above experiment was conducted at different temperatures and rate constants ( $k$ ) were determined. With the help of this data activation parameters were calculated by using following equations.

1) Energy of Activation (Ea)
$E a=\log \frac{k_{2}}{k_{1}}\left[\frac{T_{2} \times T_{1}}{T_{2}-T_{1}}\right] 4.576$

Where $k_{1}$ and $k_{2}$ are rate constants at temperatures $T_{1}$ and $T_{2}$.
2) Frequency Factor (A)

$$
k=A e^{-E a / R T}
$$

i.e. $\log A=\log k+\frac{E a}{4.576 T}$
3) Entropy of Activation $\left(\Delta S^{\neq}\right)$
$\log k=\log e+\log \frac{K T}{h}+\left[\frac{\Delta S^{k}}{R}-\frac{E a}{R T}\right] \log e$
Therefore,

$$
\Delta S^{\neq}=4.576\left[\log \mathrm{k}+10.576-\log \mathrm{T}+\frac{\mathrm{Ea}}{4.576 \mathrm{~T}}\right]
$$

4) Enthalpy $\left[\Delta \mathrm{H}^{\neq}\right]$

$$
\Delta H^{\neq}=\mathrm{Ea}-\mathrm{RT}
$$

5) Free energy $\left[\Delta \mathrm{G}^{\neq}\right]$

$$
\Delta \mathrm{G}^{\neq}=\Delta \mathrm{H}^{\neq}-\mathrm{T} \Delta \mathrm{~S}^{\neq} .
$$

## : PRODUCT ANALYSIS :

Detection of p-Toluene-sulphonamide has been done by paper chromatographic method. Benzyl alcohol saturated with water was used as the solvent and $0.5 \%$ vanillin in $1 \%$ hydrochloric acid solution in ethanol was used as the spraying agent. RF value was found to be 0.905 . The oxidation products of hydrazides (R.CONHNHCOR) were identified by TLC authentic samples prepared according to the literature method. Nitrogen is tested by lime tes $\mathrm{t}^{3}$

## REFERENCES

1) Smith, P.A.S. 'Organic Reactions' Vol. III, [Ed. Roger Adam., John Wiley and Sons, Inc. New York ] p. 367 (1946).
2) Vogel, A.I., 'A Text Book of Quantitative Inorganic Analysis. [Fourth Edition, Longmans Green \& Co. Ltd., London.] (1982).
3) Singh, R.N. Acta Ciencia Indica, Vol. 3, No.4, 320 (1977).

TABLE NO. 2.1.1

## OXIDATION OF HYDRAZIDES BY CHLORAMINE-T.

EFFECT OF CHANGE IN SUBSTRATE CONCENTRATION.

$$
\begin{aligned}
{[\mathrm{SAH}]=2.5 \times 10^{-3} \mathrm{M} \quad } & {\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M} } \\
{[\mathrm{CAT}]=5.0 \times 10^{-4} \mathrm{M} \quad } & \text { Temperature }=30^{\circ} \mathrm{C} \quad \mathrm{pH}=8.88 \\
\text { Medium }= & \text { Methanol/water }(50 / 50 \mathrm{v} / \mathrm{v})
\end{aligned}
$$

| Sr. <br> No. | Time in <br> Minutes(t) | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k}_{1} \times 10^{4} \mathrm{~min}^{-1}$ |
| :---: | :---: | :---: | :---: |
| 1 | 0 | $10.6(\mathrm{a})$ |  |
| 2 | 5 | 8.7 | - |
| 3 | 10 | 7.2 | 6.57 |
| 4 | 15 | 6.0 | 6.44 |
| 5 | 20 | 5.2 | 6.33 |
| 6 | 25 | 4.4 | 5.93 |
| 7 | 30 | 3.7 | 5.86 |
| 8 | 35 | 3.2 | 5.85 |
| 9 | 40 | 2.5 | 5.70 |

$$
\text { Mean } k_{1} \times 10^{4} \min ^{-1}=5.99
$$

## TABLE NO. 2.2.1

## OXIDATION OF HYDRAZIDES BY CHLORAMINE-T.

EFFECT OF CHANGE IN SUBSTRATE CONCENTRATION.

$$
\begin{aligned}
& {[\mathrm{O}-\mathrm{CBAH}]=3.0 \times 10^{-3} \mathrm{M} \quad\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M}} \\
& {[\mathrm{CAT}]=5.0 \times 10^{-4} \mathrm{M} \quad \text { Temperature }=30^{\circ} \mathrm{C} \quad \mathrm{pH}=8.88} \\
& \text { Medium }=\text { Methanol/water ( } 50 / 50 \mathrm{v} / \mathrm{v} \text { ) }
\end{aligned}
$$

| Sr. <br> No. | Time ln <br> Minutes(t) | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k} . \times 10^{4} \mathrm{~min}^{-1}$ |
| :---: | :---: | :---: | :---: |
| 1 | 0 | $10.8(\mathrm{a})$ | - |
| 2 | 10 | 9.9 | 1.45 |
| 3 | 20 | 9.1 | 1.43 |
| 4 | 30 | 8.4 | 1.40 |
| 5 | 40 | 7.8 | 1.35 |
| 6 | 50 | 7.2 | 1.35 |
| 7 | 60 | 6.7 | 1.33 |
| 8 | 70 | 6.3 | 1.28 |
| 9 | 80 | 5.9 | 1.26 |
| 10 | 90 | 5.5 | 1.25 |
| 11 | 100 | 5.2 | 1.22 |
| 12 | 120 | 4.5 | 1.22 |
| 13 | 140 | 4.0 | 1.18 |

Mean $\mathrm{kx} 10^{4} \mathrm{~min}^{-1}=1.31$

## TABLE NO. 2.1.2

OXIDATION OF HYDRAZIDES BY CHLORAMINE-T.
EFFECT OF CHANGE IN REAGENT CONCENTRATION.

$$
\begin{array}{ll}
{[\mathrm{SAH}]=2.0 \times 10^{-3} \mathrm{M}} & {\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M}} \\
{[\text { CAT }]=4.0 \times 10^{-4} \mathrm{M} \quad \text { Temperature }=30^{\circ} \mathrm{C} \quad \mathrm{pH}=8.88} \\
\text { Medium }=\text { Methanol/Water }(50 / 50 \mathrm{v} / \mathrm{v})
\end{array}
$$

| Sr. <br> No. | Time in <br> Minutes $(\mathrm{t})$ | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k}_{1} \times 10^{4} \mathrm{~min}^{-1}$ |
| :--- | :---: | :---: | :---: |


| 1 | 0 | $10.7(\mathrm{a})$ | - |
| :--- | :---: | :--- | :---: |
| 2 | 5 | 9.4 | 4.31 |
| 3 | 10 | 8.3 | 4.23 |
| 4 | 15 | 7.4 | 4.10 |
| 5 | 20 | 6.6 | 4.03 |
| 6 | 25 | 5.9 | 3.96 |
| 7 | 30 | 5.3 | 3.90 |
| 8 | 35 | 4.8 | 3.82 |
| 9 | 40 | 4.3 | 3.80 |
| 10 | 45 | 3.9 | 3.74 |
| 11 | 50 | 3.5 | 3.72 |
| 12 | 55 | 3.2 | 3.66 |

$$
\text { Mean } \mathrm{k}_{1} \times 10^{4} \mathrm{~min}^{-1}=3.93
$$

TABLE NO. 2.2.2
OXIDATION OF HYDRAZIDES BY CHLORAMINE-T. EFFECT OF CHANGE IN REAGENT CONCENTRATION.

| [ $\mathrm{O}-\mathrm{CBAH}$ ] $=2.0 \times 10^{-3} \mathrm{M}$ | $\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M}$ |  |
| :---: | :---: | :---: |
| $[\mathrm{CAT}]=4.0 \times 10^{-4} \mathrm{M}$ | Temperature $=30^{\circ} \mathrm{C}$ | $\mathrm{pH}=8.88$ |
| Medium $=$ Methanol/water | ( 0 /v) |  |


| Sr. <br> No. | Time in <br> Minutes $(\mathrm{t})$ | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k} \times 10^{5} \mathrm{~min}^{-1}$ |
| :---: | :---: | :---: | :---: |
| 1 | 0 | $10.5(\mathrm{a})$ | - |
| 2 | 10 | 9.9 | 9.90 |
| 3 | 20 | 9.4 | 9.21 |
| 4 | 30 | 8.9 | 9.19 |
| 5 | 40 | 8.5 | 8.79 |
| 6 | 50 | 8.1 | 8.64 |
| 7 | 60 | 7.7 | 8.62 |
| 8 | 70 | 7.4 | 8.21 |
| 9 | 80 | 7.1 | 8.13 |
| 10 | 90 | 6.8 | 8.04 |
| 11 | 100 | 6.5 | 7.79 |
| 12 | 120 | 6.0 | 7.77 |
| 13 | 170 | 5.0 | 7.27 |

$$
\text { Mean } \mathrm{k} \times 10^{5} \min ^{-1}=8.46
$$

## OXIDATION OF HYDRAZIDES BY CHLORAMINE-T.

EFFECT OF TEMPERATURE ON THE REACTION.

$$
\begin{array}{ll}
{[\mathrm{SAH}]=1.5 \times 10^{-3} \mathrm{M}} & {\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M}} \\
{[\mathrm{CAT}]=8.0 \times 10^{-4} \mathrm{M}} & \text { Temperature }=50^{\circ} \mathrm{C} \quad \mathrm{pH}=8.88
\end{array}
$$

Medium $=$ Methanol/water ( $50 / 50 \mathrm{v} / \mathrm{v}$ )

| Sr. | Time in <br> Minutes( $)$ | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k}_{1} \times 10^{4} \mathrm{~min}^{-1}$ |
| :--- | :---: | :---: | :---: |
| No. |  |  |  |


| 1 | 0 | $18.8(\mathrm{a})$ | - |
| :--- | :--- | :--- | :---: |
| 2 | 5 | 15.3 | 6.87 |
| 3 | 10 | 12.5 | 6.80 |
| 4 | 15 | 10.2 | 6.79 |
| 5 | 20 | 8.4 | 6.72 |
| 6 | 25 | 6.9 | 6.68 |
| 7 | 30 | 5.7 | 6.63 |
| 8 | 40 | 3.9 | 6.55 |
| 9 | 50 | 2.7 | 6.47 |
| 10 | 60 | 1.5 | 6.40 |

$$
\text { Mean } k_{1} \times 10^{4} \min ^{-1}=6.66
$$

## TABLE NO. 2.2.3

OXIDATION OF HYDRAZIDES BY CHLORAMINE-T.
EFFECT OF TEMPERATURE ON THE REACTION.

$$
\left.\begin{array}{l}
{[\mathrm{O}-\mathrm{CBAH}]=1.5 \times 10^{-3} \mathrm{M}} \\
{[\mathrm{CAT}]=8.0 \times 10^{-4} \mathrm{M}}
\end{array} \quad\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M} ~ \text { Temperature }=50^{\circ} \mathrm{C} \quad \mathrm{pH}=8.88\right) .
$$

| Sr. | Time in <br> Minutes $(t)$ | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k} \times 10^{4} \mathrm{~min}^{-1}$ |
| :--- | :---: | :---: | :---: |


| 1 | 0 | $20.8(\mathrm{a})$ | - |
| :--- | :--- | :--- | :---: |
| 2 | 10 | 17.2 | 3.16 |
| 3 | 20 | 14.3 | 3.13 |
| 4 | 30 | 11.9 | 3.10 |
| 5 | 40 | 9.9 | 3.09 |
| 6 | 50 | 8.3 | 3.06 |
| 7 | 60 | 7.0 | 3.03 |
| 8 | 70 | 5.9 | 3.00 |
| 9 | 80 | 5.0 | 2.97 |
| 10 | 90 | 4.2 | 2.96 |
| 11 | 100 | 3.6 | 2.92 |

Mean $\mathrm{k} \times 10^{4} \mathrm{~min}^{-1}=3.04$

## TABLE NO. 2.1.4

OXIDATION OF HYDRAZIDES BY CHLORAMINE-T.

$$
\begin{aligned}
& \text { EFFECT OF CHANGE IN WATER-METHANOL MIXTURE }|\mathrm{V} / \mathrm{V}| \text { AT } 30^{\circ} \mathrm{C} \\
& {[\mathrm{SAH}]=1.5 \times 10^{-3} \mathrm{M} \quad\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M}} \\
& {[\mathrm{CAT}]=8.0 \times 10^{-4} \mathrm{M} \quad \text { Temperature }=30^{\circ} \mathrm{C} \quad \mathrm{pH}=8.88} \\
& \text { Medium }=\text { Methanol/water }(60 / 40 \mathrm{v} / \mathrm{v})
\end{aligned}
$$

| Sr. <br> No. | Time in <br> Minutes(t) | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k}_{1} \times 10^{4} \mathrm{~min}^{-1}$ |
| :---: | :---: | :---: | :---: |
| 1 | 0 | $20.2(\mathrm{a})$ | - |
| 2 | 10 | 17.5 | 2.39 |
| 3 | 20 | 15.4 | 2.26 |
| 4 | 30 | 14.0 | 2.04 |
| 5 | 40 | 12.5 | 2.00 |
| 6 | 50 | 11.1 | 1.97 |
| 7 | 60 | 10.4 | 1.84 |
| 8 | 70 | 9.7 | 1.75 |
| 9 | 80 | 8.9 | 1.71 |
| 10 | 90 | 8.1 | 1.69 |
| 11 | 100 | 7.6 | 1.63 |
| 12 | 120 | 6.8 | 1.51 |

Mean $\mathrm{k}_{1} \times 10^{4} \mathrm{~min}^{-1}=1.89$

## TABLE NO. 2.2.4

OXIDATION OF HYDRAZIDES BY CHLORAMINE-T. EFFECT OF CHANGE IN WATER-METHANOL MIXTURE^ATV $30^{\circ} \mathrm{C}$.

| $\mathrm{O}-\mathrm{CBAH}]=1.5 \times 10^{-3} \mathrm{M}$ | $\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M}$ |  |
| :---: | :---: | :---: |
| $[\mathrm{CAT}]=8.0 \times 10^{-4} \mathrm{M}$ | Temperature $=30^{\circ} \mathrm{C}$ | $\mathrm{H}=8.88$ |
| Medium $=$ Methanol/water | ( 30 v ) |  |


| Sr. <br> No. | Time in <br> Minutes(t) | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{k} \times 10^{4} \mathrm{~min}^{-1}$ |
| :---: | :---: | :---: | :---: |
| 1 | 0 | $17.1_{(\mathrm{a})}$ | - |
| 2 | 10 | 15.7 | 1.43 |
| 3 | 20 | 14.5 | 1.37 |
| 4 | 30 | 13.5 | 1.32 |
| 5 | 40 | 12.5 | 1.30 |
| 6 | 50 | 11.6 | 1.29 |
| 7 | 60 | 10.8 | 1.28 |
| 8 | 70 | 10.0 | 1.28 |
| 9 | 80 | 9.3 | 1.27 |
| 10 | 90 | 8.7 | 1.25 |
| 11 | 100 | 8.1 | 1.25 |
| 12 | 120 | 7.0 | 1.24 |
| 13 | 140 | 6.1 | 1.23 |
| 14 | 160 | 5.3 | 1.22 |

Mean $\mathrm{k} \times 10^{4} \mathrm{~min}^{-1}=1.27$

TABLE NO. 2.2.5

OXIDATION OF HYDRAZIDES BY CHLORAMINE-T.
EFFECT OF CHANGE IN THE pH OF THE SOLUTIONS.

$$
\begin{array}{ll}
{[\mathrm{O}-\mathrm{CBAH}]=1.5 \times 10^{-3} \mathrm{M}} & {\left[\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 5 \mathrm{H}_{2} \mathrm{O}\right]=5.0 \times 10^{-4} \mathrm{M}} \\
{[\mathrm{CAT}]=8.0 \times 10^{-4} \mathrm{M}} & \text { Temperature }=30^{\circ} \mathrm{C} \quad \mathrm{pH}=10.8 \\
\text { Medium }=\text { Methanol/water } & (50 / 50 \mathrm{v} / \mathrm{v})
\end{array}
$$

| Sr. <br> No. | Time in <br> Minutes(t) | $(\mathrm{a}-\mathrm{x}) \mathrm{ml}$ | $\mathrm{kx} 10^{5} \mathrm{~min}^{-1}$ |
| :---: | :---: | :---: | :---: |
| 1 | 0 | $19.3(\mathrm{a})$ | - |
| 2 | 10 | 18.3 | - |
| 3 | 20 | 17.4 | 8.54 |
| 4 | 30 | 16.6 | 8.39 |
| 5 | 40 | 15.9 | 8.07 |
| 6 | 50 | 15.3 | 7.73 |
| 7 | 60 | 14.9 | 7.18 |
| 8 | 70 | 14.5 | 6.81 |
| 9 | 80 | 14.0 | 6.69 |
| 10 | 100 | 13.0 | 6.59 |
| 11 | 120 | 12.0 | 6.59 |
| 12 | 160 | 10.3 | 6.54 |
| 13 | 200 | 9.0 | 6.34 |

Mean $\mathrm{kx} 10^{5} \mathrm{~min}^{-1}=7.22$

TABLE NO. 2.2.6

## OXIDATION OF HYDRAZIDES BY CHLORAMINE-T

EFFECT OF THE ADDITION OF SODIUM CHLORIDE ON THE REACTION.

| [ $\mathrm{O}-\mathrm{CBAH}]=1.5 \times 10^{-3} \mathrm{M}$ |  |  |  |
| :---: | :---: | :---: | :---: |
| [CAT] $=8.0 \times 10^{-4} \mathrm{M} \quad$ Temperature $=30^{\circ} \mathrm{C} \quad \mathrm{pH}=8.88$ |  |  |  |
| Medium $=$ Methanol/water ( $50 / 50 \mathrm{v} / \mathrm{v}$ ) |  |  | $=1.0 \times 10^{-2} \mathrm{M}$ |
| Sr. No. | Time in Minutes(t) | ( $\mathrm{a}-\mathrm{x}$ ) ml | k $\times 10^{5} \mathrm{~min}^{-1}$ |
| 1 | 0 | ${ }^{12.3}$ (a) | - |
| 2 | 10 | 11.7 | 8.29 |
| 3 | 20 | 11.2 | 7.81 |
| 4 | 30 | 10.8 | 7.22 |
| 5 | 40 | 10\%4 | 7.00 |
| 6 | 50 | 10.0 | 6.90 |
| 7 | 60 | 9.6 | 6.87 |
| 8 | 70 | 9.3 | 6.84 |
| 9 | 80 | 8.9 | 6.74 |
| 10 | 100 | 8.2 | 6.70 |
| 11 | 120 | 7.6 | 6.68 |
| 12 | 150 | 6.8 | 6.58 |
| 13 | 200 | 5.6 | 6.55 |

Mean $\mathrm{k} \mathrm{x} 10^{5} \mathrm{~min}^{-1}=7.01$

