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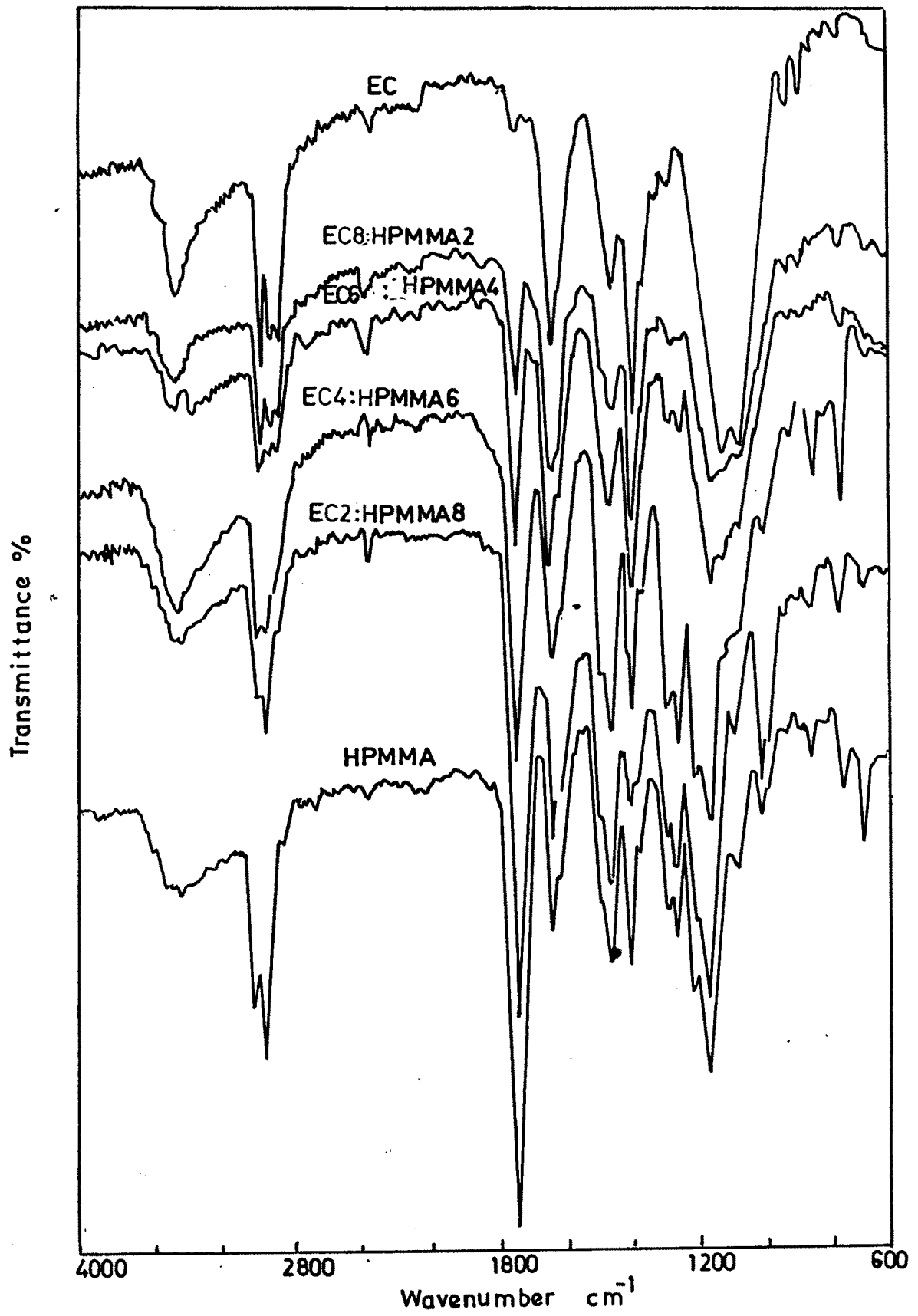


Fig.1: IR spectra of blends of EC/HPMMA.

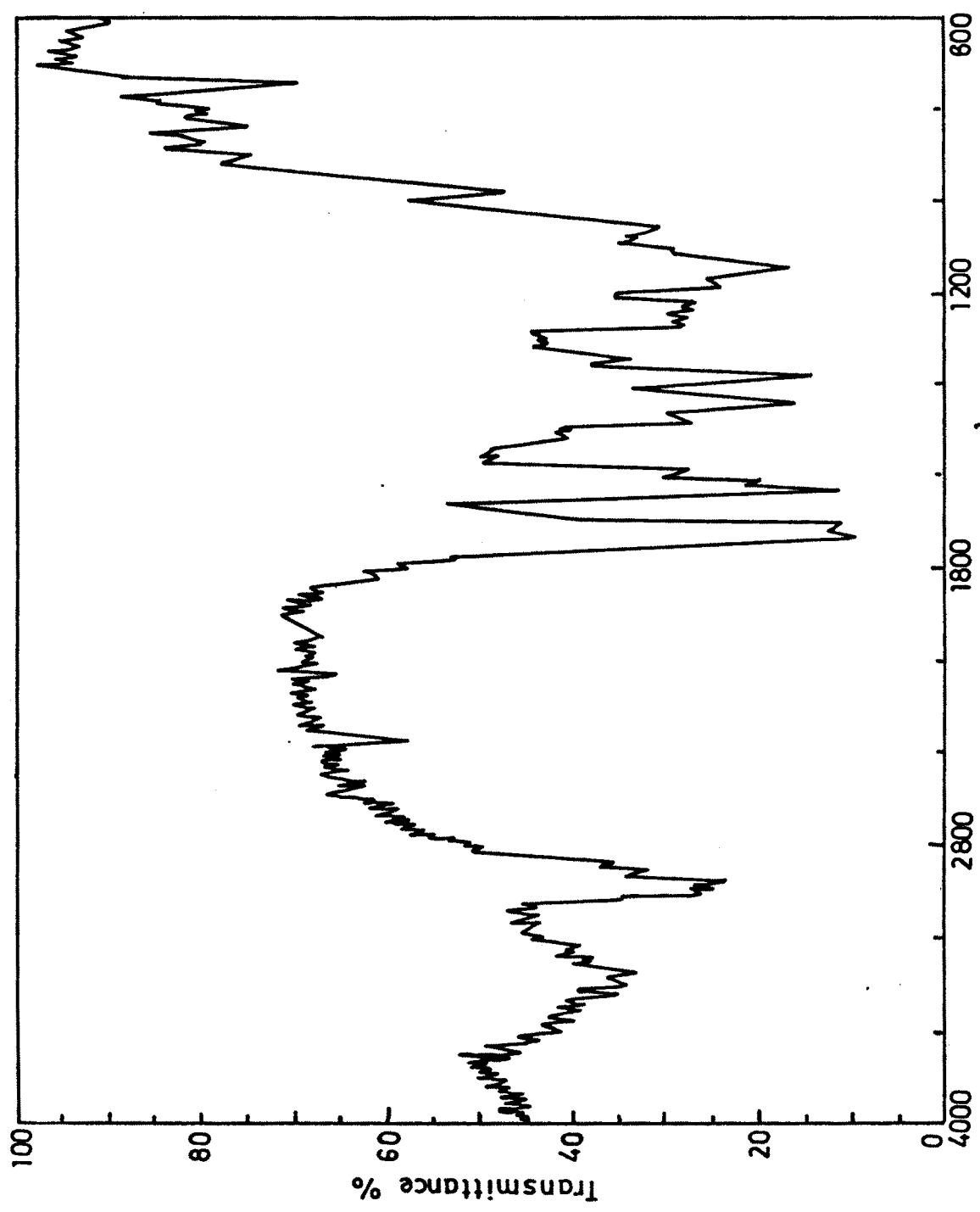


Fig. 2 : IR spectrum of GCP1.

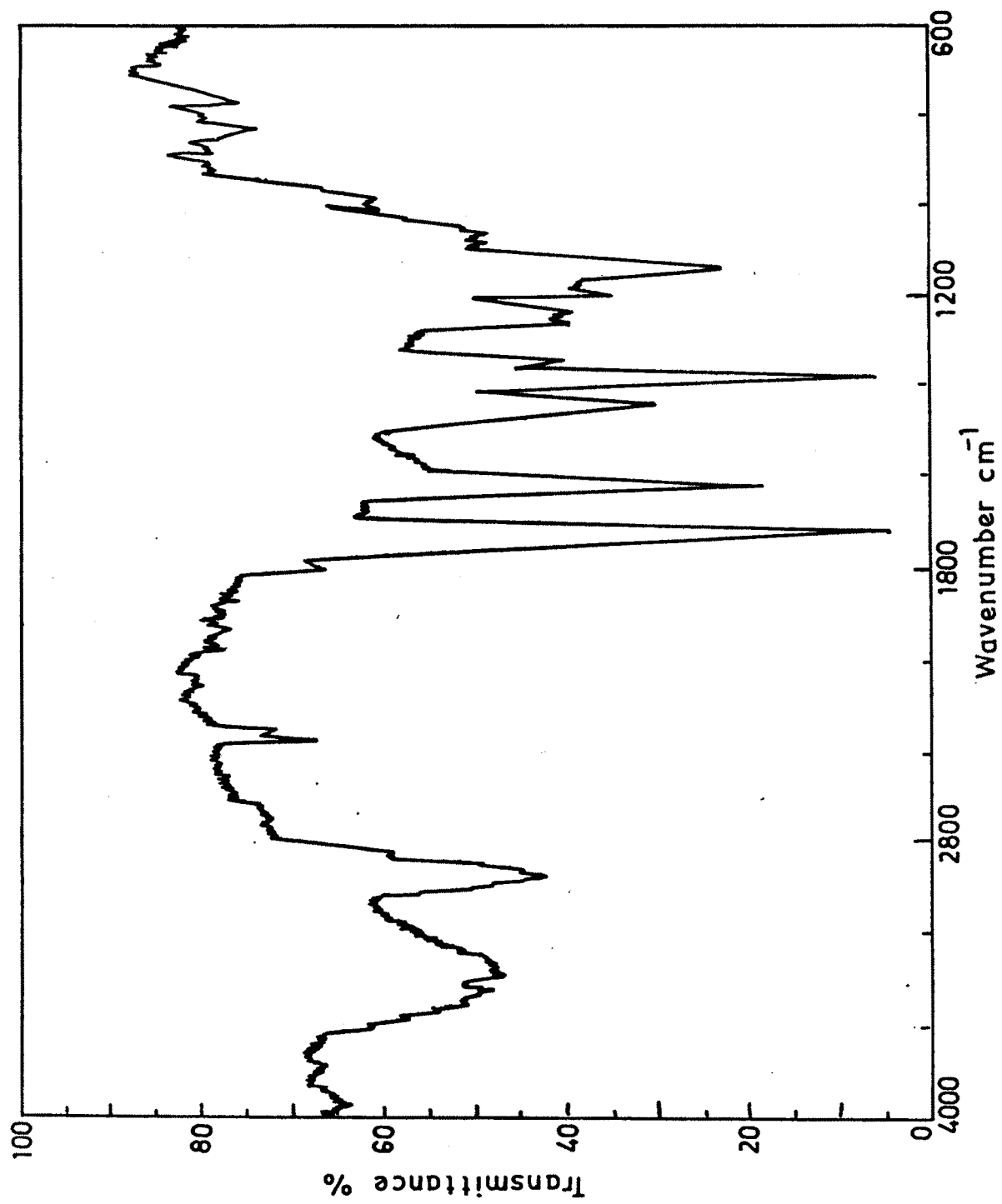


Fig 3 : IR spectrum of GCP1a.

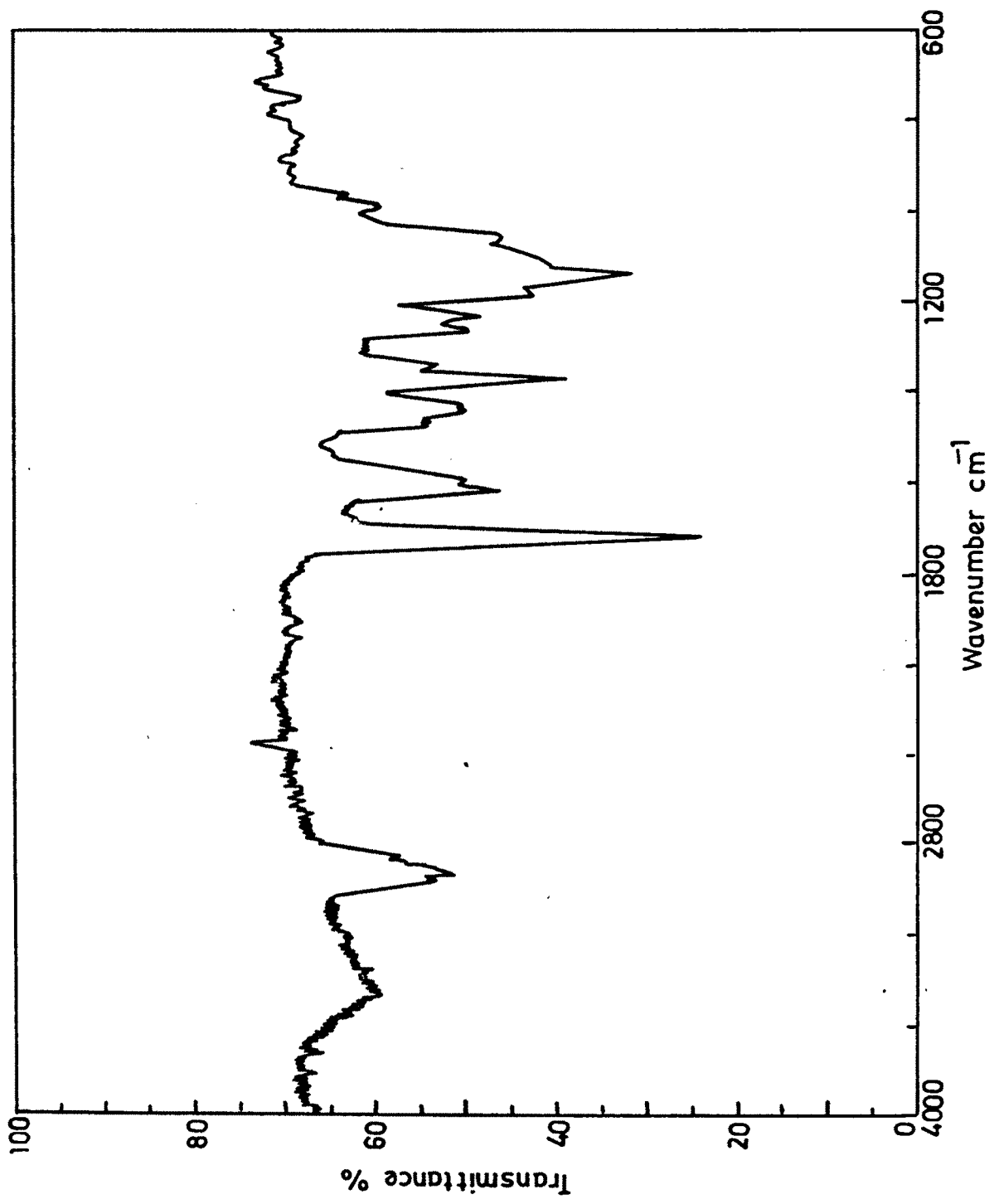


Fig 4 : IR spectrum of GCP2.

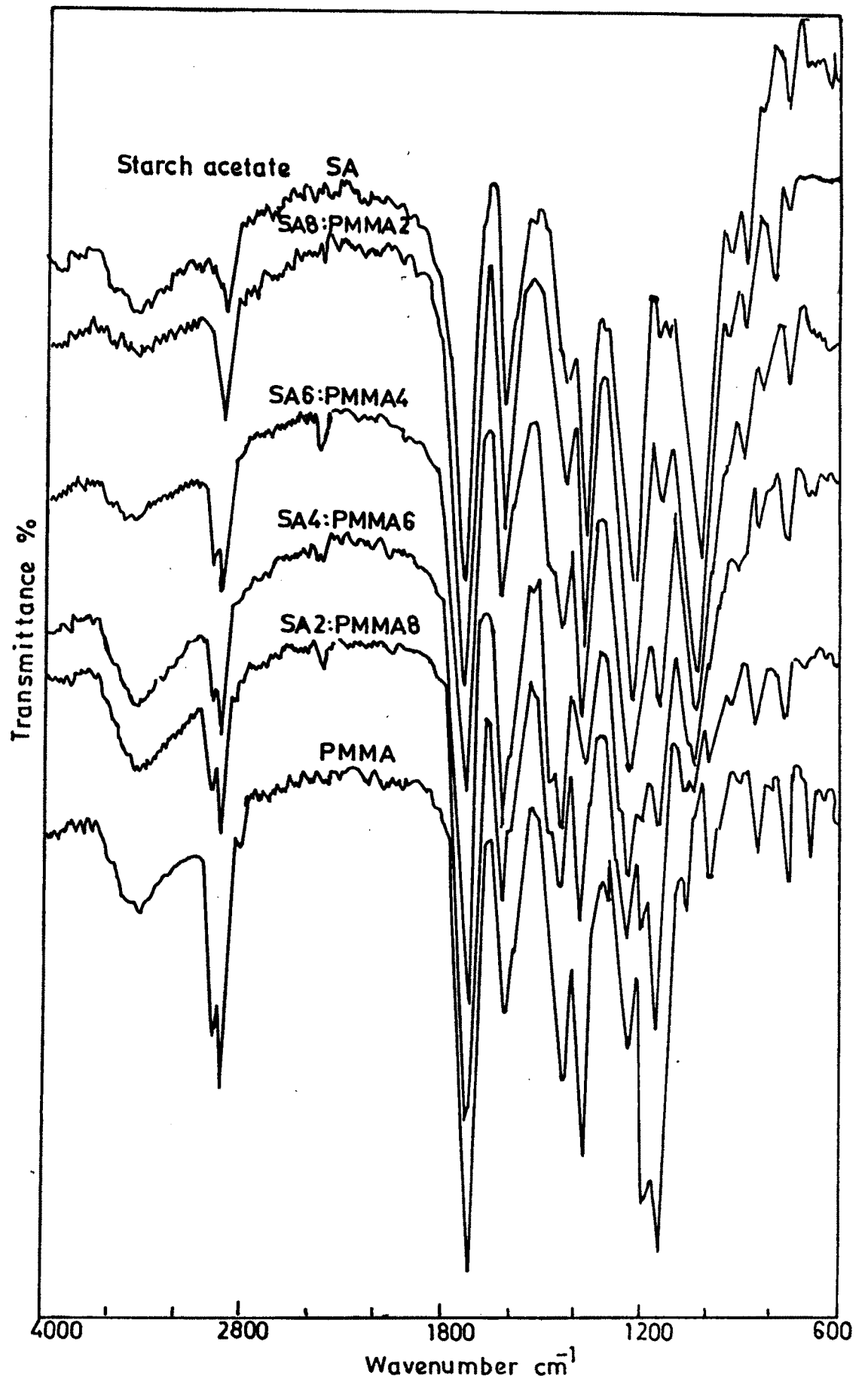


Fig.5: IR spectra of blends of SA/PMMA.

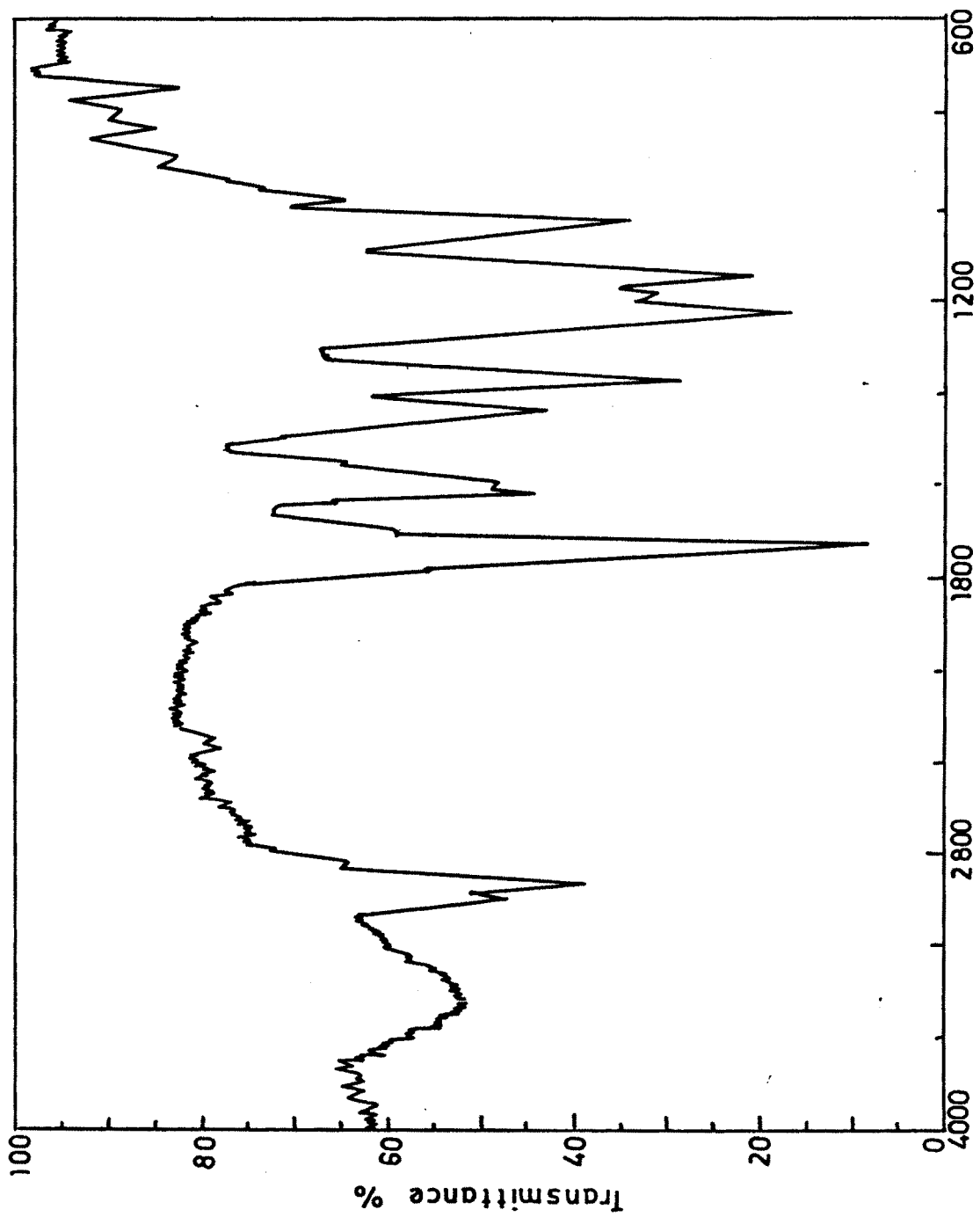


Fig 6: IR spectrum of GCP3.

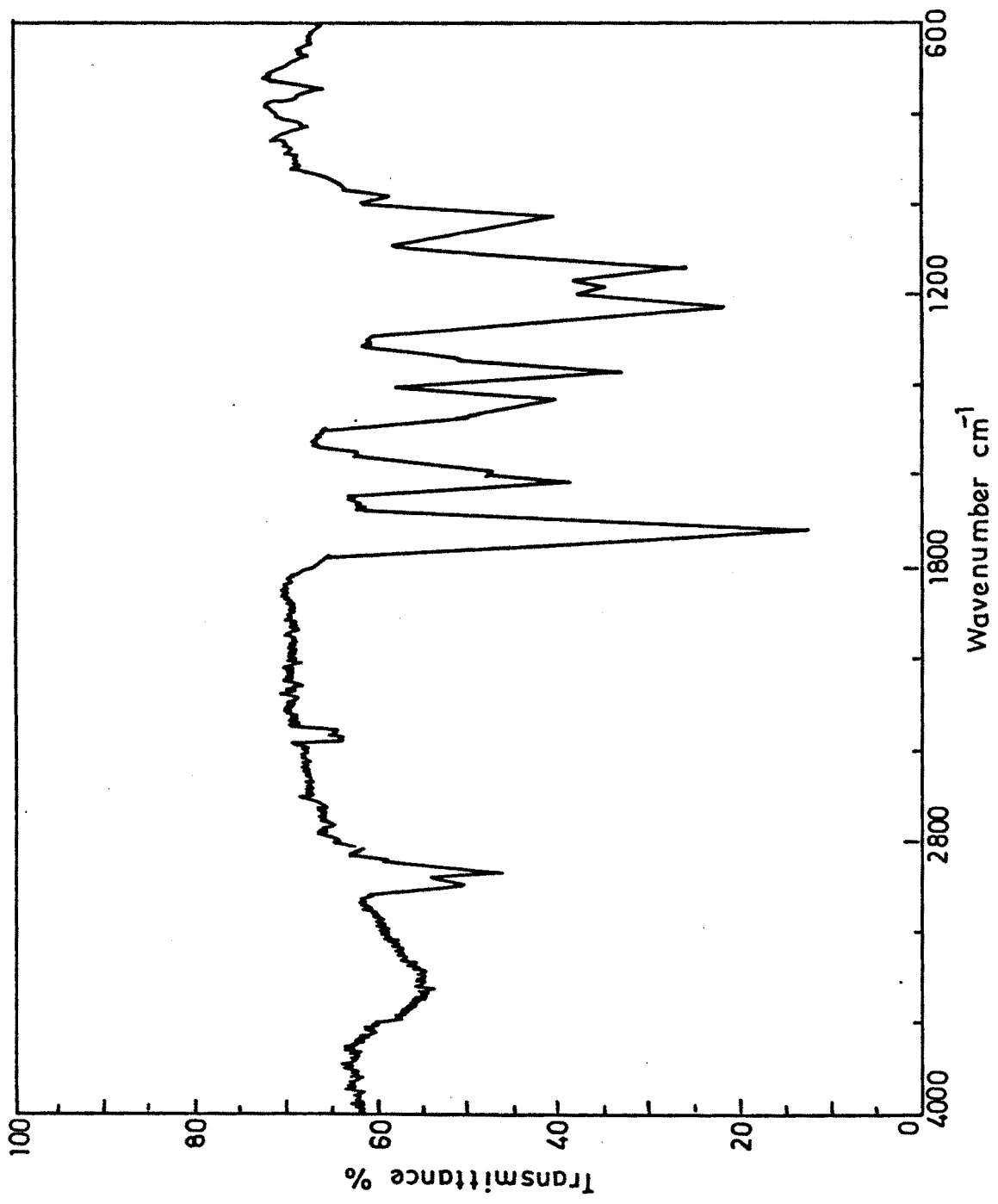


Fig 7:IR spectrum of GCP4.

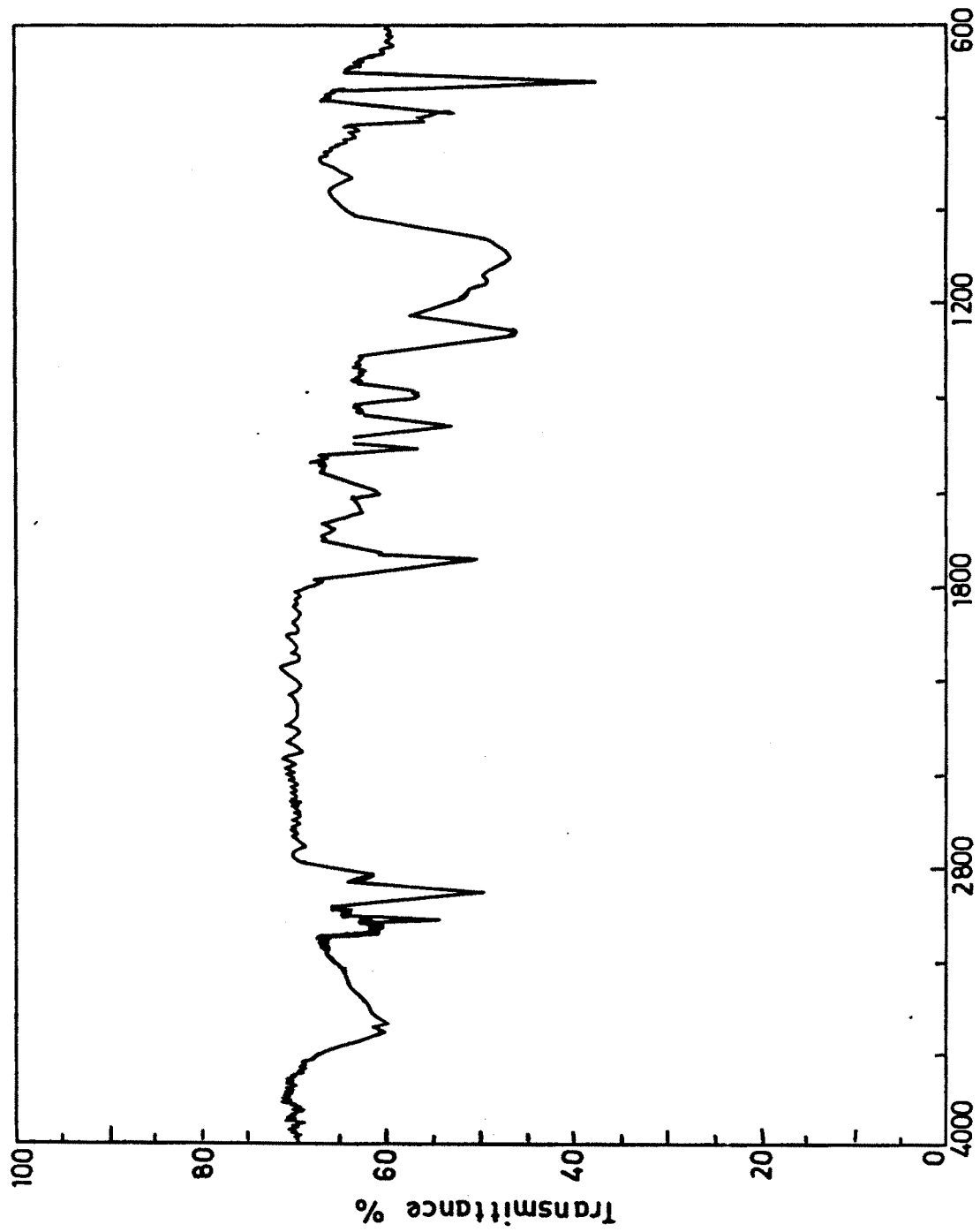


Fig 8:IR spectrum of BCP1.

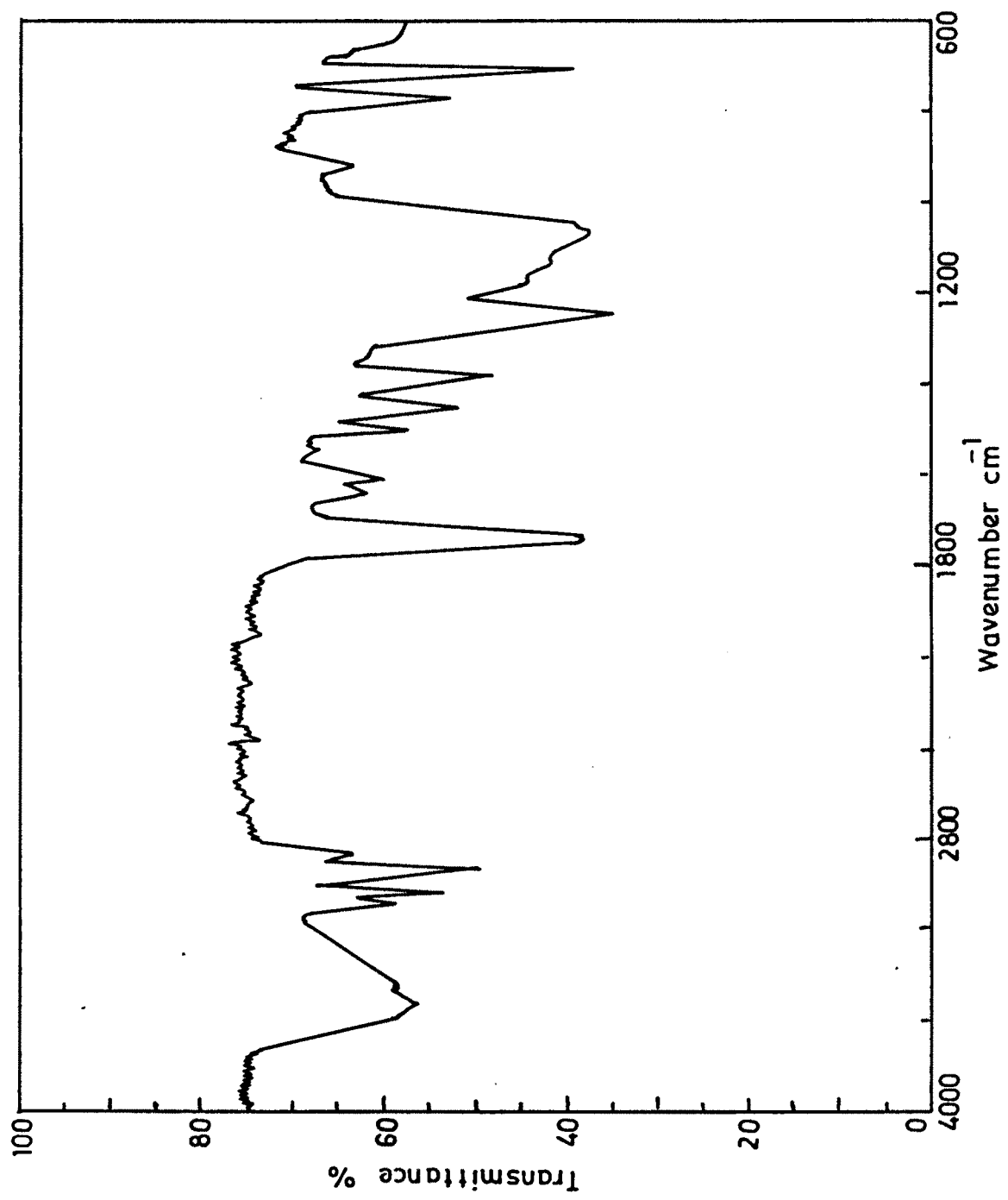


Fig.9:IR spectrum of BCP2

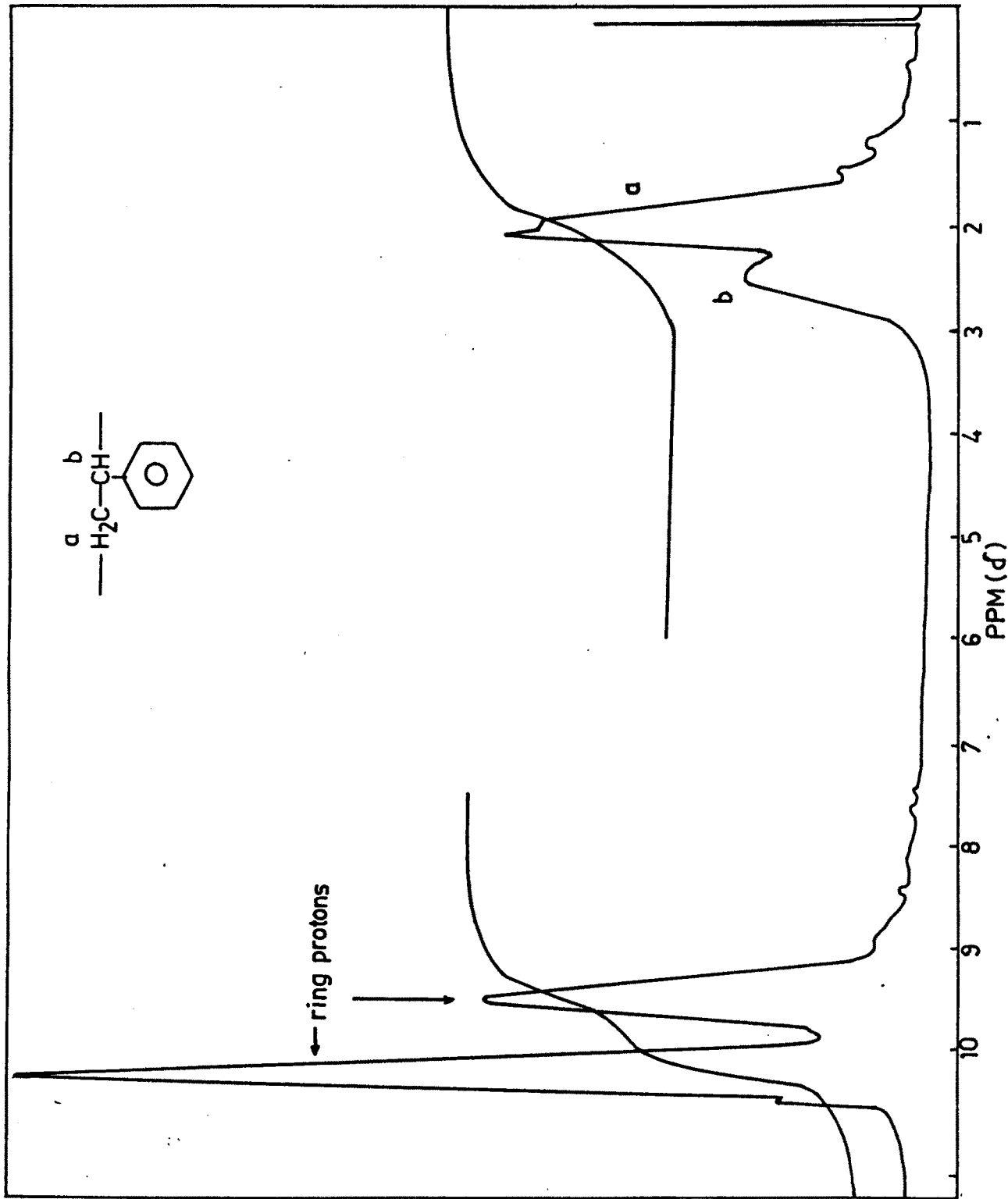


Fig 10 : NMR spectrum of HPS.

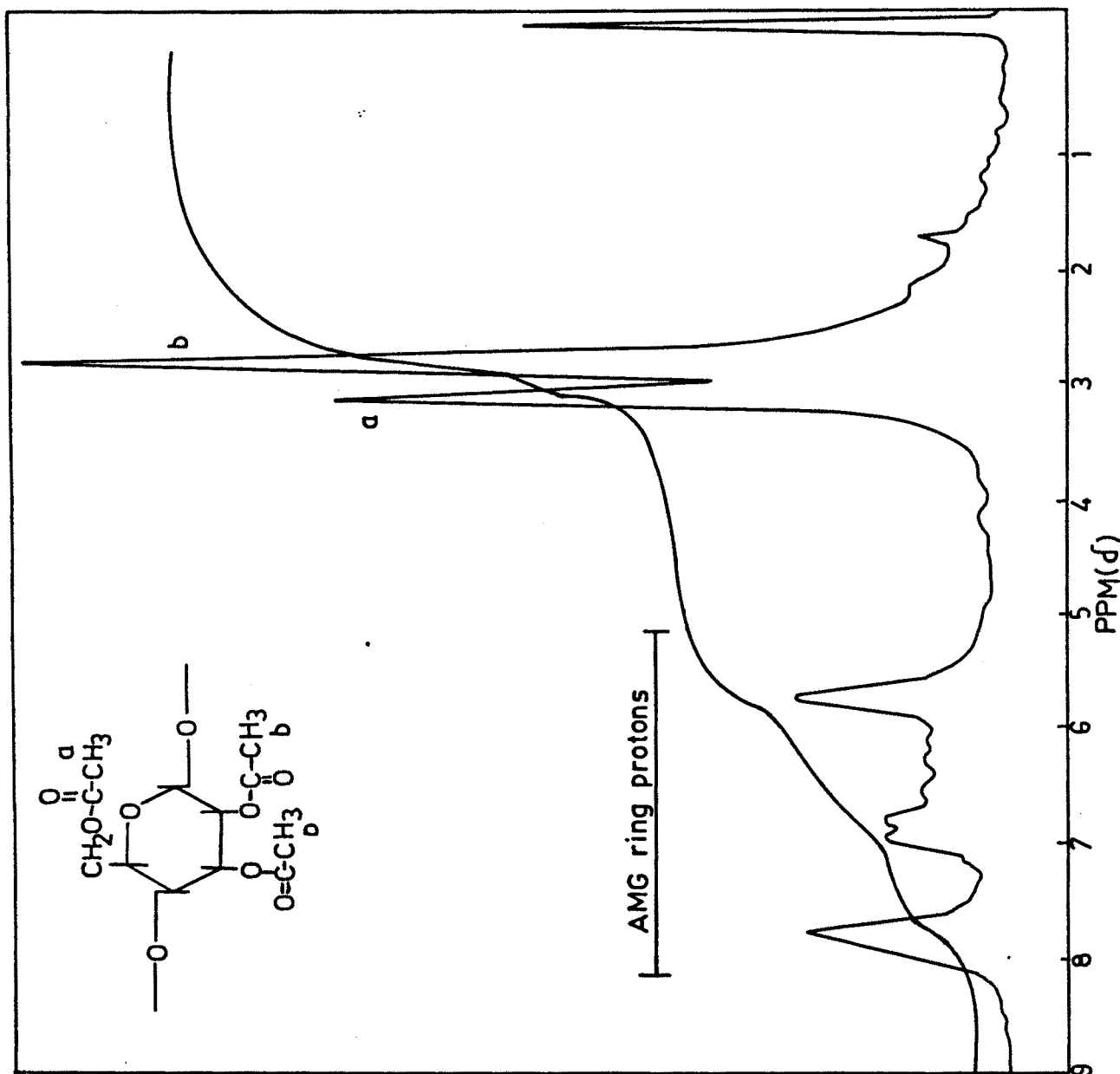


Fig 11: NMR spectrum of acetylated starch.

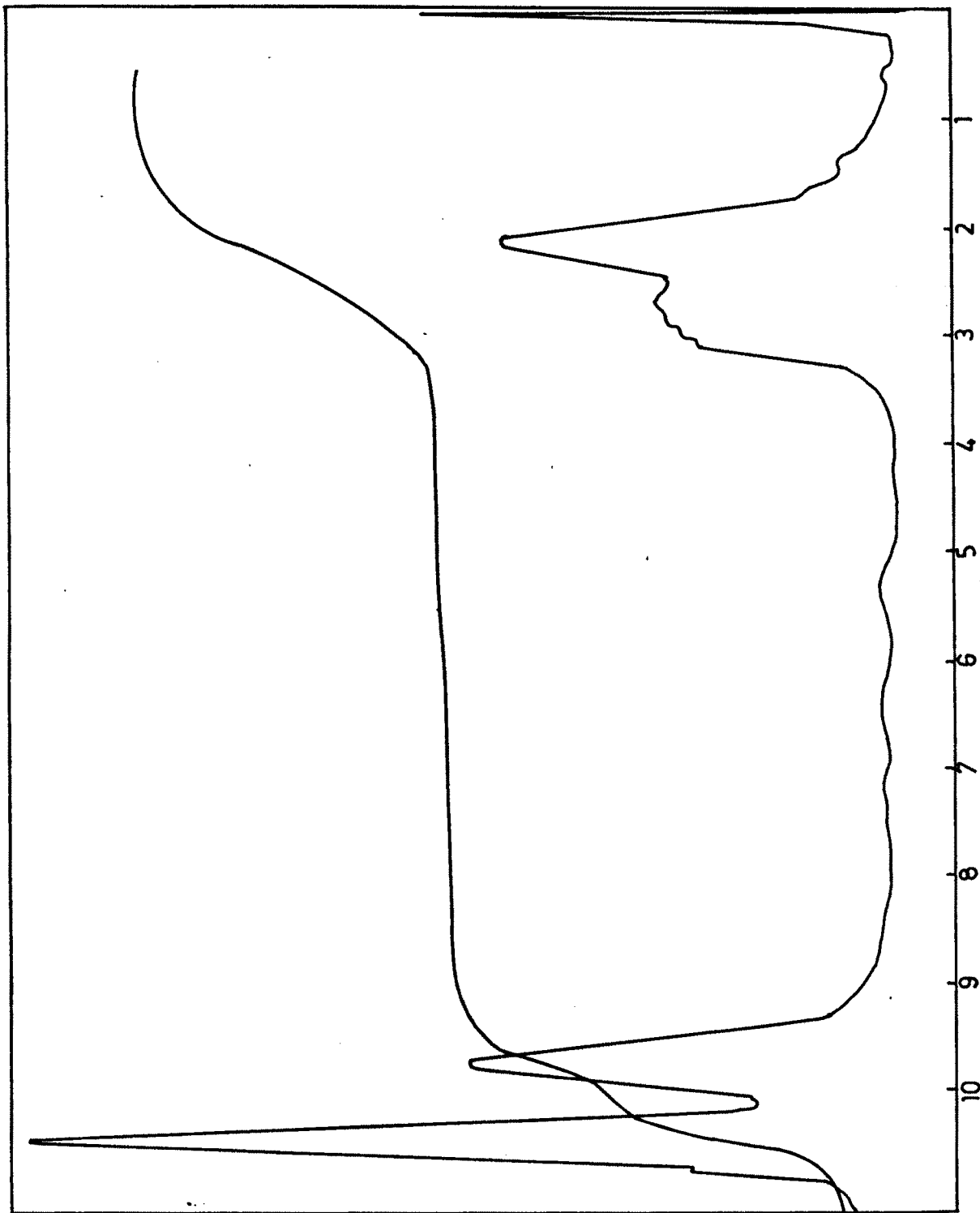


Fig 12: NMR spectrum of BCP1.

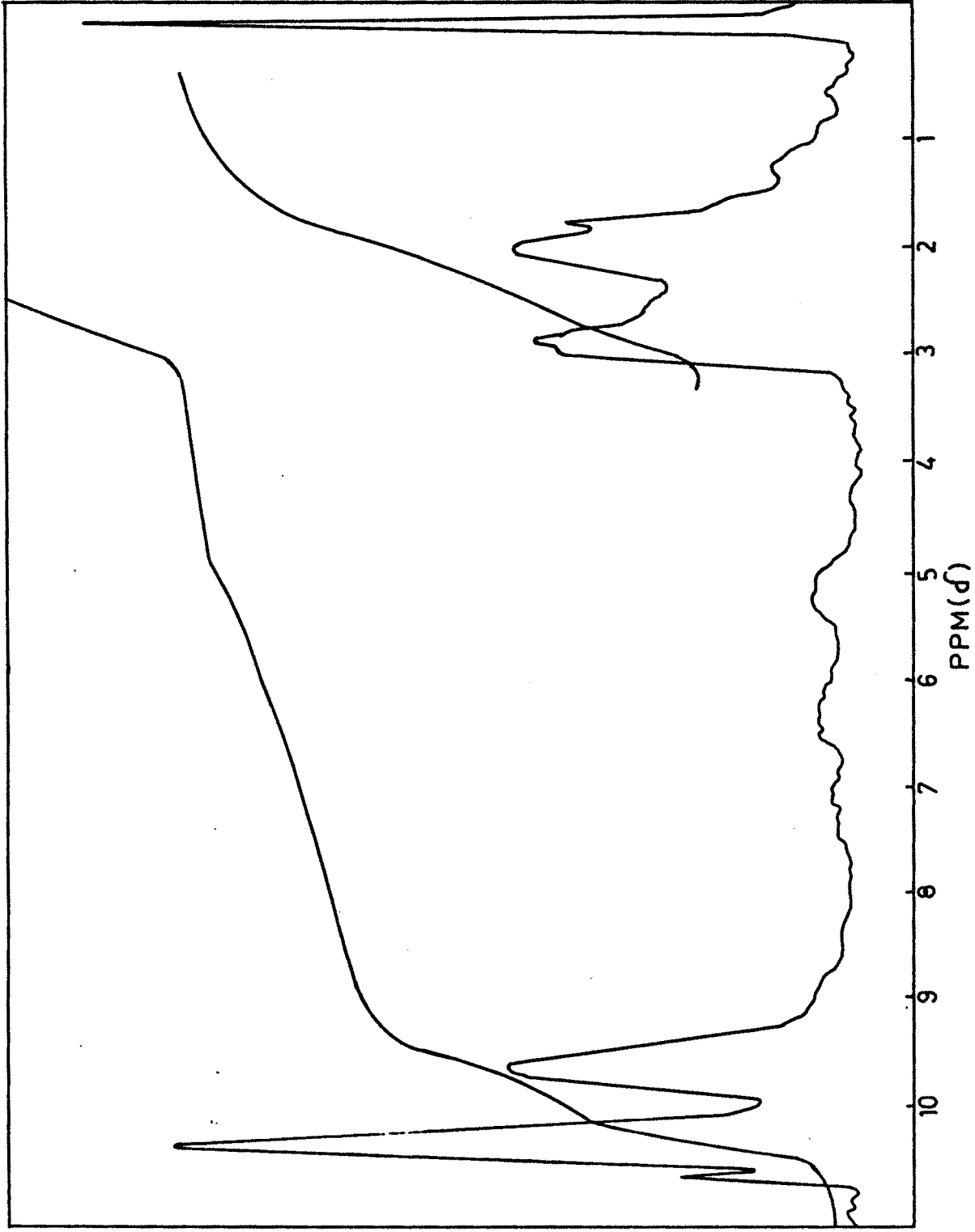


Fig 13: NMR spectrum of BCP2

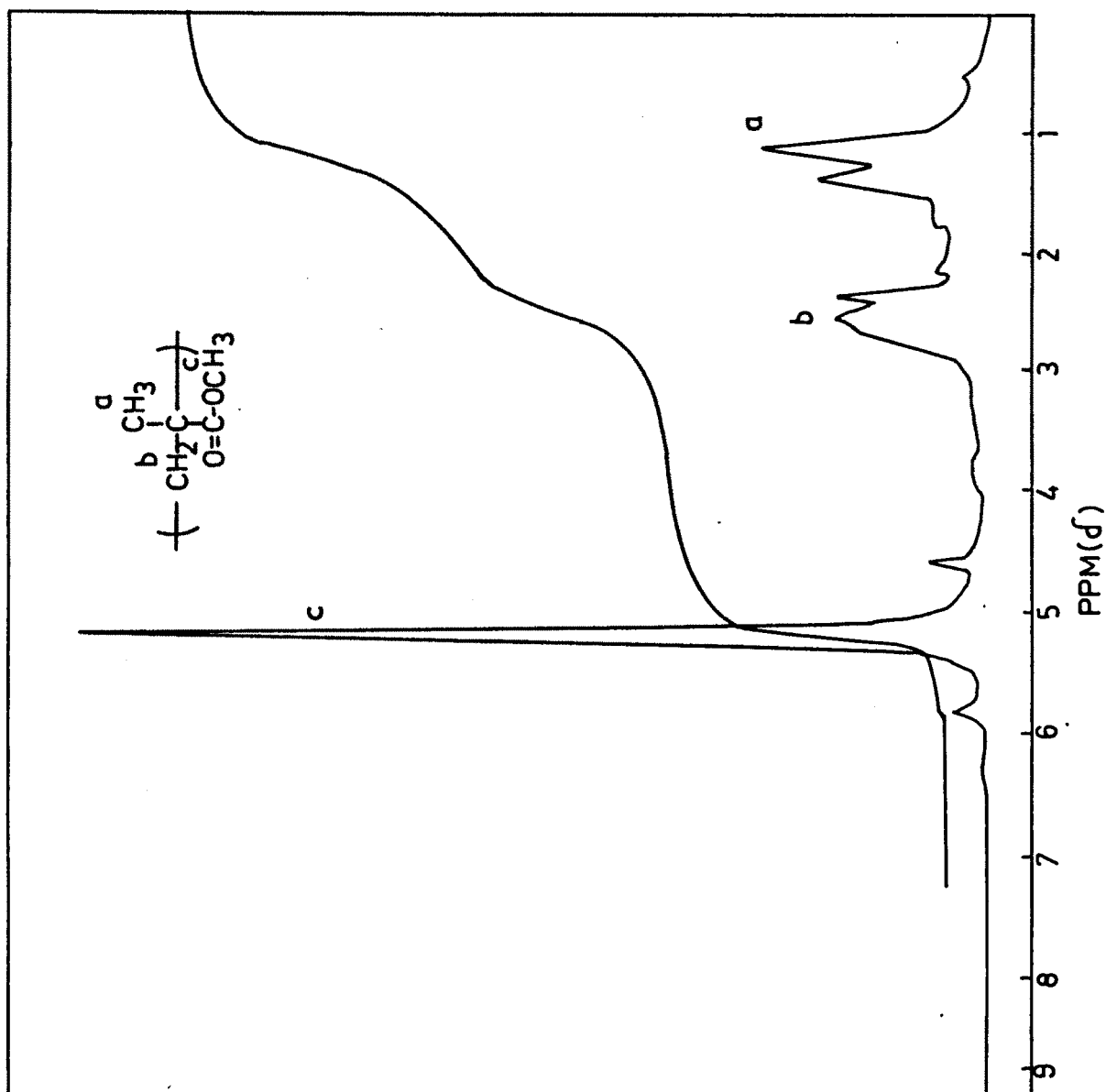


Fig 14: NMR spectrum of HPMMA.

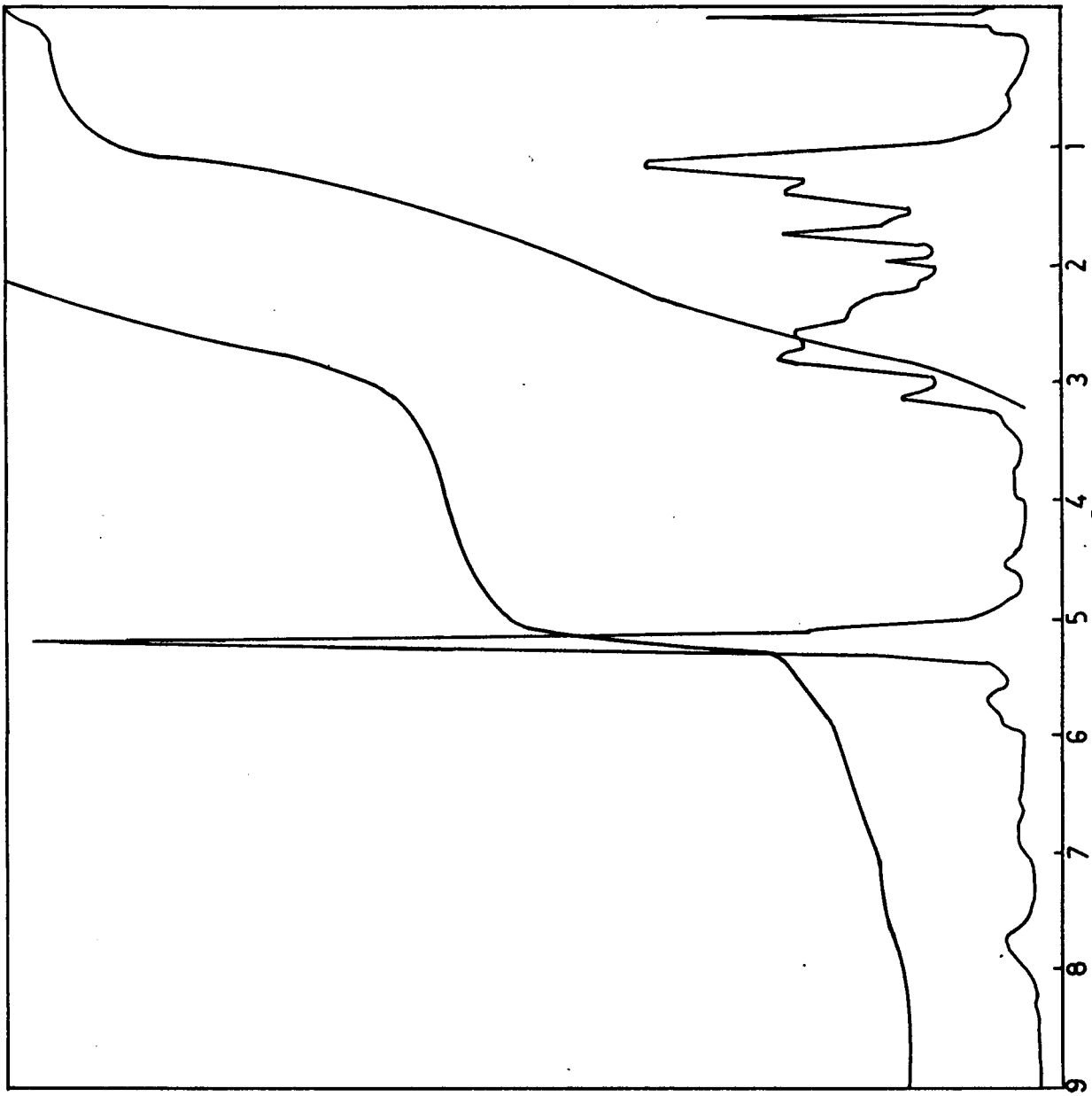


Fig 15: NMR spectrum of GCP3.

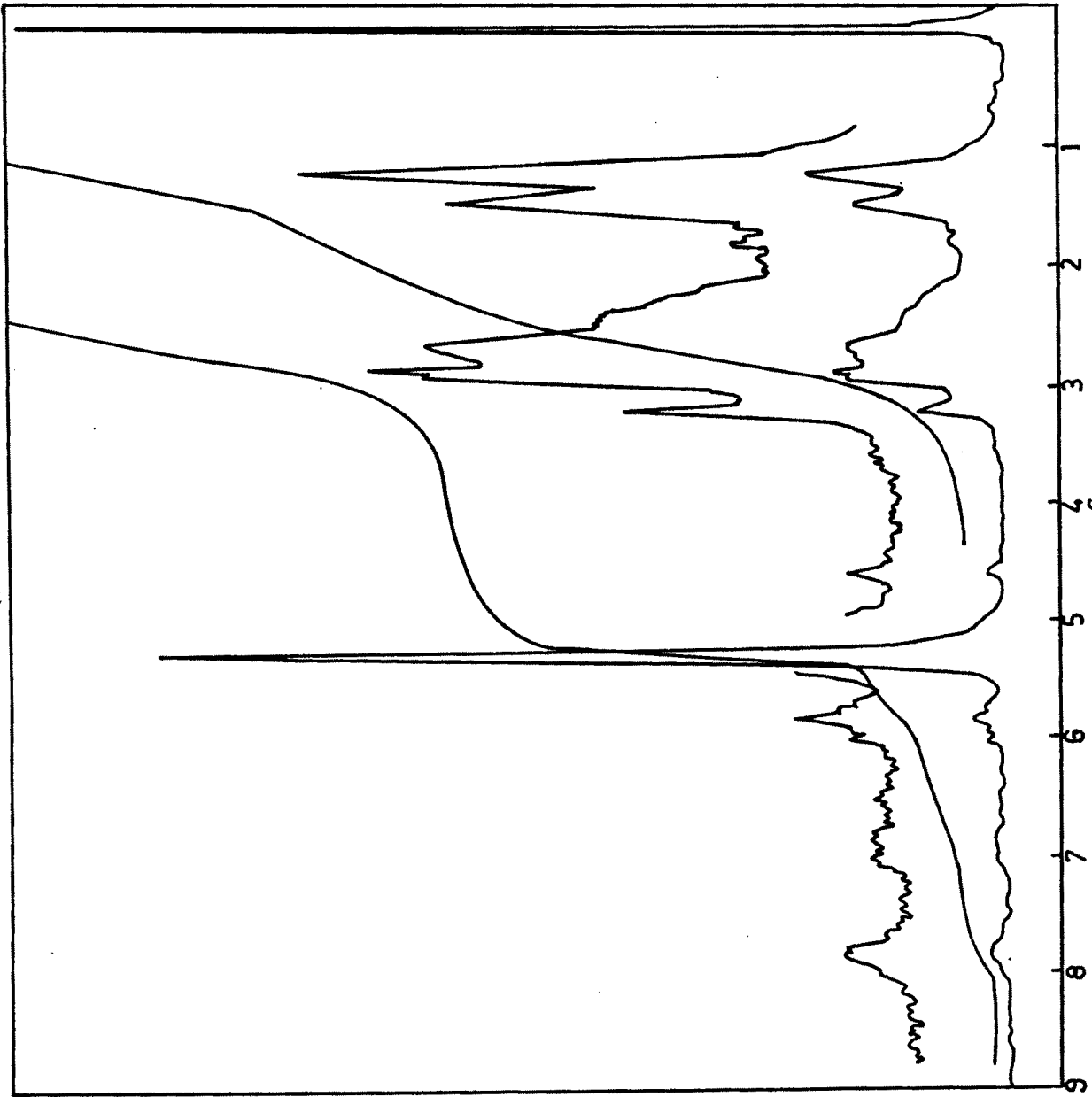


Fig 16: NMR spectrum of GCP4.