

## C O N T E N T

CHAPTER NO.	PARTICULARS	PAGE NO.
	Declaration	I
	Certificate	II
	Acknowledgement	III
	List of Tables	V
	List of Maps & graphs	VI
I	Introduction	1
II	Present Study	13
III	Expansion Carried out at Gadhinglaj Karkhana	18
IV	Management of the Expansion & Post-Expansion Operations.	39
V	Summary & Conclusions	50
	Bibliography	53